# SIEMENS

SIMATIC S7-1500F, CPU bundle Consisting of: CPU 1518F-4 PN/DP MFP (6ES7518-4FX00-1AB0), including C/C++ Runtime and OPC UA Runtime license, work memory 6 MB for program and 20 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFINET basic services, 4th interface: PROFIBUS, 1 ns bit performance, SIMATIC memory card (min. 2 GB) required

| General information | |
|---|---|
| Product type designation | CPU 1518F-4 PN/DP MFP |
| HW functional status | FS01 |
| Firmware version | V2.8 |
| Product function | |
| • I&M data | Yes; I&M0 to I&M3 |
| • Isochronous mode | Yes; Distributed and central; with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central) |
| Engineering with | |
| • STEP 7 TIA Portal configurable/integrated from version | V16 (FW V2.8) / V15 (FW V2.5) or higher |

| Configuration control | |
|---|---|
| via dataset | Yes |

| Display | |
|---|---|
| Screen diagonal [cm] | 6.1 cm |

| Control elements | |
|---|---|
| Number of keys | 6 |
| Mode selector switch | 1 |

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| Supply voltage | |
|---|---|
| Type of supply voltage | 24 V DC |
| permissible range, lower limit (DC) | 19.2 V |
| permissible range, upper limit (DC) | 28.8 V |
| Reverse polarity protection | Yes |
| Mains buffering | |
| • Mains/voltage failure stored energy time | 5 ms |
| • Repeat rate, min. | 1/s |

| Input current | |
|---|---|
| Current consumption (rated value) | 1.7 A |
| Current consumption, max. | 2 A |
| Inrush current, max. | 2.7 A; Rated value |
| I²t | 0.02 A²·s |

| Power | |
|---|---|
| Infeed power to the backplane bus | 12 W |
| Power consumption from the backplane bus (balanced) | 35 W |

| Power loss | |
|---|---|
| Power loss, typ. | 29 W |

| Memory | |
|---|---|
| Number of slots for SIMATIC memory card | 1 |
| SIMATIC memory card required | Yes |
| Work memory | |
| • integrated (for program) | 6 Mbyte |
| • integrated (for data) | 20 Mbyte |
| • integrated (for CPU function library of CPU Runtime) | 50 Mbyte; Note: The "CPU function library of the CPU" are C/C++ blocks for the user program that were created using the SIMATIC ODK 1500S or Target 1500S. |
| Working memory for additional functions | |
| • Integrated (for C/C++ Runtime application) | 512 Mbyte |
| Load memory | |
| • Plug-in (SIMATIC Memory Card), max. | 32 Gbyte; The memory card must have at least 2 GB of space on it |
| Backup | |
| • maintenance-free | Yes |

| CPU processing times | |
|---|---|
| for bit operations, typ. | 1 ns |
| for word operations, typ. | 2 ns |
| for fixed point arithmetic, typ. | 2 ns |
| for floating point arithmetic, typ. | 6 ns |

| CPU-blocks | |
|---|---|

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| | |
|---|---|
| Number of elements (total) | 12 000; Blocks (OB, FB, FC, DB) and UDTs |
| **DB** | |
| • Number range | 1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999 |
| • Size, max. | 16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB |
| **FB** | |
| • Number range | 0 ... 65 535 |
| • Size, max. | 1 Mbyte |
| **FC** | |
| • Number range | 0 ... 65 535 |
| • Size, max. | 1 Mbyte |
| **OB** | |
| • Size, max. | 1 Mbyte |
| • Number of free cycle OBs | 100 |
| • Number of time alarm OBs | 20 |
| • Number of delay alarm OBs | 20 |
| • Number of cyclic interrupt OBs | 20; With Failsafe, two RTGs with one "Cyclic interrupt OB" or one "Free cycle OB" (F-OB) each are possible |
| • Number of process alarm OBs | 50 |
| • Number of DPV1 alarm OBs | 3 |
| • Number of isochronous mode OBs | 3 |
| • Number of technology synchronous alarm OBs | 2 |
| • Number of startup OBs | 100 |
| • Number of asynchronous error OBs | 4 |
| • Number of synchronous error OBs | 2 |
| • Number of diagnostic alarm OBs | 1 |
| **Nesting depth** | |
| • per priority class | 24 |

| Counters, timers and their retentivity | |
|---|---|
| **S7 counter** | |
| • Number | 2 048 |
| Retentivity | |
| — adjustable | Yes |
| **IEC counter** | |
| • Number | Any (only limited by the main memory) |
| Retentivity | |
| — adjustable | Yes |
| **S7 times** | |
| • Number | 2 048 |
| Retentivity | |

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| | |
|---|---|
| — adjustable | Yes |
| **IEC timer** | |
| • Number | Any (only limited by the main memory) |
| Retentivity | |
| — adjustable | Yes |

## Data areas and their retentivity

| | |
|---|---|
| Retentive data area (incl. timers, counters, flags), max. | 768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB |
| Extended retentive data area (incl. timers, counters, flags), max. | 20 Mbyte; When using PS 6 0W 24/48/60 V DC HF |
| **Flag** | |
| • Number, max. | 16 kbyte |
| • Number of clock memories | 8; 8 clock memory bit, grouped into one clock memory byte |
| **Data blocks** | |
| • Retentivity adjustable | Yes |
| • Retentivity preset | No |
| **Local data** | |
| • per priority class, max. | 64 kbyte; max. 16 KB per block |

## Address area

| | |
|---|---|
| Number of IO modules | 16 384; max. number of modules / submodules |
| **I/O address area** | |
| • Inputs | 32 kbyte; All inputs are in the process image |
| • Outputs | 32 kbyte; All outputs are in the process image |
| per integrated IO subsystem | |
| — Inputs (volume) | 32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3 |
| — Outputs (volume) | 32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3 |
| per CM/CP | |
| — Inputs (volume) | 8 kbyte |
| — Outputs (volume) | 8 kbyte |
| **Subprocess images** | |
| • Number of subprocess images, max. | 32 |

## Hardware configuration

| | |
|---|---|
| Number of distributed IO systems | 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) |
| **Number of DP masters** | |
| • integrated | 1 |
| • Via CM | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total |
| **Number of IO Controllers** | |
| • integrated | 2 |

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| | |
|---|---|
| ● Via CM | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total |

| Rack | |
|---|---|
| ● Modules per rack, max. | 32; CPU + 31 modules |
| ● Number of lines, max. | 1 |

| PtP CM | |
|---|---|
| ● Number of PtP CMs | the number of connectable PtP CMs is only limited by the number of available slots |

## Time of day

| Clock | |
|---|---|
| ● Type | Hardware clock |
| ● Backup time | 6 wk; At 40 °C ambient temperature, typically |
| ● Deviation per day, max. | 10 s; Typ.: 2 s |

| Operating hours counter | |
|---|---|
| ● Number | 16 |

| Clock synchronization | |
|---|---|
| ● supported | Yes |
| ● to DP, master | Yes |
| ● in AS, master | Yes |
| ● in AS, slave | Yes |
| ● on Ethernet via NTP | Yes |

## Interfaces

| | |
|---|---|
| Number of PROFINET interfaces | 3 |
| Number of PROFIBUS interfaces | 1 |

## 1. Interface

| Interface types | |
|---|---|
| ● RJ 45 (Ethernet) | Yes; X1 |
| ● Number of ports | 2 |
| ● integrated switch | Yes |

| Protocols | |
|---|---|
| ● IP protocol | Yes; IPv4 |
| ● PROFINET IO Controller | Yes |
| ● PROFINET IO Device | Yes |
| ● SIMATIC communication | Yes |
| ● Open IE communication | Yes; Optionally also encrypted |
| ● Web server | Yes |
| ● Media redundancy | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0 |

| PROFINET IO Controller | |
|---|---|
| Services | |
| — PG/OP communication | Yes |
| — S7 routing | Yes |

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| | |
|---|---|
| — Isochronous mode | Yes |
| — Direct data exchange | Yes; Requirement: IRT and isochronous mode (MRPD optional) |
| — IRT | Yes |
| — MRP | Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 |
| — MRPD | Yes; Requirement: IRT |
| — PROFIenergy | Yes |
| — Prioritized startup | Yes; Max. 32 PROFINET devices |
| — Number of connectable IO Devices, max. | 512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| — Of which IO devices with IRT, max. | 64 |
| — Number of connectable IO Devices for RT, max. | 512 |
| — of which in line, max. | 512 |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces |
| — Number of IO Devices per tool, max. | 8 |
| — Updating times | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |

| Update time for IRT | |
|---|---|
| — for send cycle of 125 µs | 125 µs |
| — for send cycle of 187.5 µs | 187.5 µs |
| — for send cycle of 250 µs | 250 µs to 4 ms |
| — for send cycle of 500 µs | 500 µs to 8 ms |
| — for send cycle of 1 ms | 1 ms to 16 ms |
| — for send cycle of 2 ms | 2 ms to 32 ms |
| — for send cycle of 4 ms | 4 ms to 64 ms |
| — With IRT and parameterization of "odd" send cycles | Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs) |

| Update time for RT | |
|---|---|
| — for send cycle of 250 µs | 250 µs to 128 ms |
| — for send cycle of 500 µs | 500 µs to 256 ms |
| — for send cycle of 1 ms | 1 ms to 512 ms |
| — for send cycle of 2 ms | 2 ms to 512 ms |
| — for send cycle of 4 ms | 4 ms to 512 ms |

| PROFINET IO Device | |
|---|---|

| Services | |
|---|---|
| — PG/OP communication | Yes |
| — S7 routing | Yes |
| — Isochronous mode | No |
| — IRT | Yes; Minimum send cycle of 250 µs |

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| | |
|---|---|
| — MRP | Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 |
| — MRPD | Yes; Requirement: IRT |
| — PROFIenergy | Yes; per user program |
| — Shared device | Yes |
| — Number of IO Controllers with shared device, max. | 4 |
| — Asset management record | Yes; per user program |

## 2. Interface

### Interface types

| | |
|---|---|
| • RJ 45 (Ethernet) | Yes; X2 |
| • Number of ports | 1 |
| • integrated switch | No |

### Protocols

| | |
|---|---|
| • IP protocol | Yes; IPv4 |
| • PROFINET IO Controller | Yes |
| • PROFINET IO Device | Yes |
| • SIMATIC communication | Yes |
| • Open IE communication | Yes |
| • Web server | Yes |
| • Media redundancy | No |

### PROFINET IO Controller

#### Services

| | |
|---|---|
| — PG/OP communication | Yes |
| — S7 routing | Yes |
| — Isochronous mode | No |
| — Direct data exchange | Yes |
| — IRT | No |
| — MRP | No |
| — MRPD | No |
| — PROFIenergy | Yes |
| — Prioritized startup | No |
| — Number of connectable IO Devices, max. | 128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| — Number of connectable IO Devices for RT, max. | 128 |
| — of which in line, max. | 128 |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces |
| — Number of IO Devices per tool, max. | 8 |

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| | |
|---|---|
| — Updating times | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| Update time for RT | |
| — for send cycle of 1 ms | 1 ms to 512 ms |
| **PROFINET IO Device** | |
| Services | |
| — PG/OP communication | Yes |
| — S7 routing | Yes |
| — Isochronous mode | No |
| — IRT | No |
| — MRP | No |
| — MRPD | No |
| — PROFIenergy | Yes |
| — Prioritized startup | No |
| — Shared device | Yes |
| — Number of IO Controllers with shared device, max. | 4 |
| — Asset management record | Yes; per user program |

## 3. Interface

| Interface types | |
|---|---|
| • RJ 45 (Ethernet) | Yes; X3 |
| • Number of ports | 1; C/C++ Runtime can also be reached via this port |
| • integrated switch | No |
| Protocols | |
| • IP protocol | Yes; IPv4 |
| • PROFINET IO Controller | No |
| • PROFINET IO Device | No |
| • SIMATIC communication | Yes |
| • Open IE communication | Yes |
| • Web server | Yes |

## 4. Interface

| Interface types | |
|---|---|
| • RS 485 | Yes; X4 |
| • Number of ports | 1 |
| Protocols | |
| • PROFIBUS DP master | Yes |
| • PROFIBUS DP slave | No |
| • SIMATIC communication | Yes |

| Interface types |
|---|
| RJ 45 (Ethernet) |

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| | |
|---|---|
| • 100 Mbps | Yes |
| • 1000 Mbps | Yes; Only possible at the X3 interface of the CPU 1518 |
| • Autonegotiation | Yes |
| • Autocrossing | Yes |
| • Industrial Ethernet status LED | Yes |

| RS 485 | |
|---|---|
| • Transmission rate, max. | 12 Mbit/s |

| Protocols | |
|---|---|
| **Number of connections** | |
| • Number of connections, max. | 384; via integrated interfaces of the CPU and connected CPs / CMs |
| • Number of connections reserved for ES/HMI/web | 10 |
| • Number of connections via integrated interfaces | 320 |
| • Number of S7 routing paths | 64; in total, only 16 S7-Routing connections are supported via PROFIBUS |
| **Redundancy mode** | |
| • H-Sync forwarding | Yes |
| **Media redundancy** | |
| — Switchover time on line break, typ. | 200 ms; For MRP, bumpless for MRPD |
| — Number of stations in the ring, max. | 50 |
| **SIMATIC communication** | |
| • S7 communication, as server | Yes |
| • S7 communication, as client | Yes |
| • User data per job, max. | See online help (S7 communication, user data size) |
| **Open IE communication** | |
| • TCP/IP | Yes |
| — Data length, max. | 64 kbyte |
| — several passive connections per port, supported | Yes |
| • ISO-on-TCP (RFC1006) | Yes |
| — Data length, max. | 64 kbyte |
| • UDP | Yes |
| — Data length, max. | 2 kbyte; 1 472 bytes for UDP broadcast |
| — UDP multicast | Yes; Max. 5 multicast circuits |
| • DHCP | No |
| • SNMP | Yes |
| • DCP | Yes |
| • LLDP | Yes |
| **Web server** | |
| • HTTP | Yes; Standard and user pages |

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| | |
|---|---|
| • HTTPS | Yes; Standard and user pages |
| **PROFIBUS DP master** | |
| • Number of connections, max. | 48; for the integrated PROFIBUS DP interface |
| **Services** | |
| — PG/OP communication | Yes |
| — S7 routing | Yes |
| — Data record routing | Yes |
| — Isochronous mode | Yes |
| — Equidistance | Yes |
| — Number of DP slaves | 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| — Activation/deactivation of DP slaves | Yes |
| **OPC UA** | |
| • Runtime license required | Yes |
| • OPC UA Client | Yes |
| — Application authentication | Yes |
| — Security policies | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 |
| — User authentication | "anonymous" or by user name & password |
| — Number of connections, max. | 40 |
| — Number of nodes of the client interfaces, max. | 5 000 |
| — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_UA_WriteList, max. | 300 |
| — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. | 20 |
| — Number of elements for one call of OPC_UA_MethodGetHandleList, max. | 100 |
| — Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_MethodCall), max. | 1 |
| — Number of simultaneous calls of the client instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max. | 5 |
| — Number of registerable nodes, max. | 5 000 |
| — Number of registerable method calls of OPC_UA_MethodCall, max. | 100 |
| — Number of inputs/outputs when calling OPC_UA_MethodCall, max. | 20 |
| • OPC UA Server | Yes; Data access (read, write, subscribe), method call, custom address space |

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| | |
|---|---|
| — Application authentication | Yes |
| — Security policies | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 |
| — User authentication | "anonymous" or by user name & password |
| — Number of sessions, max. | 64 |
| — Number of accessible variables, max. | 200 000 |
| — Number of registerable nodes, max. | 50 000 |
| — Number of subscriptions per session, max. | 20 |
| — Sampling interval, min. | 10 ms |
| — Publishing interval, min. | 10 ms |
| — Number of server methods, max. | 100 |
| — Number of inputs/outputs per server method, max. | 20 |
| — Number of monitored items, max. | 10 000; for 1 s sampling interval and 1 s send interval |
| — Number of server interfaces, max. | 10 |
| — Number of nodes for user-defined server interfaces, max. | 30 000 |

## Further protocols

| | |
|---|---|
| • MODBUS | Yes; MODBUS TCP |

## Isochronous mode

| | |
|---|---|
| Equidistance | Yes |

## S7 message functions

| | |
|---|---|
| Number of login stations for message functions, max. | 32 |
| Program alarms | Yes |
| Number of configurable program messages, max. | 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH |
| Number of loadable program messages in RUN, max. | 5 000 |
| Number of simultaneously active program alarms | |
| • Number of program alarms | 4 000 |
| • Number of alarms for system diagnostics | 1 000 |
| • Number of alarms for motion technology objects | 160 |

## Test commissioning functions

| | |
|---|---|
| Joint commission (Team Engineering) | Yes; Parallel online access possible for up to 10 engineering systems |
| Status block | Yes; Up to 16 simultaneously (in total across all ES clients) |
| Single step | No |
| Number of breakpoints | 20 |
| Status/control | |
| • Status/control variable | Yes |

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| | |
|---|---|
| • Variables | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters |
| • Number of variables, max. | |
| — of which status variables, max. | 200; per job |
| — of which control variables, max. | 200; per job |
| **Forcing** | |
| • Forcing, variables | Peripheral inputs/outputs |
| • Number of variables, max. | 200 |
| **Diagnostic buffer** | |
| • present | Yes |
| • Number of entries, max. | 3 200 |
| — of which powerfail-proof | 1 000 |
| **Traces** | |
| • Number of configurable Traces | 8; Up to 512 KB of data per trace are possible |

## Interrupts/diagnostics/status information

| **Diagnostics indication LED** | |
|---|---|
| • RUN/STOP LED | Yes |
| • ERROR LED | Yes |
| • MAINT LED | Yes |
| • STOP ACTIVE LED | Yes |
| • Connection display LINK TX/RX | Yes |

## Supported technology objects

| | |
|---|---|
| Motion Control | Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER |
| • Number of available Motion Control resources for technology objects | 10 240 |
| • Required Motion Control resources | |
| — per speed-controlled axis | 40 |
| — per positioning axis | 80 |
| — per synchronous axis | 160 |
| — per external encoder | 80 |
| — per output cam | 20 |
| — per cam track | 160 |
| — per probe | 40 |
| • Positioning axis | |
| — Number of positioning axes at motion control cycle of 4 ms (typical value) | 128 |
| — Number of positioning axes at motion control cycle of 8 ms (typical value) | 128 |
| Controller | |
| • PID_Compact | Yes; Universal PID controller with integrated optimization |
| • PID_3Step | Yes; PID controller with integrated optimization for valves |

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| | |
|---|---|
| • PID-Temp | Yes; PID controller with integrated optimization for temperature |
| Counting and measuring | |
| • High-speed counter | Yes |

## Standards, approvals, certificates

| Highest safety class achievable in safety mode | |
|---|---|
| • Performance level according to ISO 13849-1 | PLe |
| • SIL acc. to IEC 61508 | SIL 3 |
| Probability of failure (for service life of 20 years and repair time of 100 hours) | |
| — Low demand mode: PFDavg in accordance with SIL3 | < 2.00E-05 |
| — High demand/continuous mode: PFH in accordance with SIL3 | < 1.00E-09 |

## Ambient conditions

| Ambient temperature during operation | |
|---|---|
| • horizontal installation, min. | 0 °C |
| • horizontal installation, max. | 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off |
| • vertical installation, min. | 0 °C |
| • vertical installation, max. | 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off |
| Ambient temperature during storage/transportation | |
| • min. | -40 °C |
| • max. | 70 °C |
| Altitude during operation relating to sea level | |
| • Installation altitude above sea level, max. | 3 000 m; Restrictions for installation altitudes > 2 000 m, see manual |

## Configuration

| Programming | |
|---|---|
| Programming language | |
| — LAD | Yes; incl. failsafe |
| — FBD | Yes; incl. failsafe |
| — STL | Yes |
| — SCL | Yes |
| — GRAPH | Yes |
| Know-how protection | |
| • User program protection/password protection | Yes |
| • Copy protection | Yes |
| • Block protection | Yes |
| Access protection | |
| • Password for display | Yes |
| • Protection level: Write protection | Yes; Specific write protection both for Standard and for Failsafe |

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| | |
|---|---|
| • Protection level: Read/write protection | Yes |
| • Protection level: Complete protection | Yes |
| **Cycle time monitoring** | |
| • lower limit | adjustable minimum cycle time |
| • upper limit | adjustable maximum cycle time |
| **Open Development interfaces** | |
| • Size of ODK SO file, max. | 9.8 Mbyte |

| **Dimensions** | |
|---|---|
| Width | 175 mm |
| Height | 147 mm |
| Depth | 129 mm |

| **Weights** | |
|---|---|
| Weight, approx. | 2 117 g |
| **last modified:** | 10/09/2020 |

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