SIEMENS

Data sheet

6ES7518-4FP00-0AB0



SIMATIC S7-1500F, CPU 1518F-4 PN/DP, Central processing unit with work memory 6 MB for program and 20 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFINET basic services, 4th interface: PROFIBUS, 1 ns bit-performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1518F-4PN/DP
HW functional status	FS08
Firmware version	V2.8
Product function	
● I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of $125~\mu s$ (distributed) and $1~ms$ (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V16 (FW V2.8) / V13 (FW V1.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Supply voltage	



Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, lower limit (DC) permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
	Tes
Mains buffering	F ma
Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.55 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus	30 W
(balanced)	
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	6 Mbyte
• integrated (for data)	20 Mbyte
Load memory	
 Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	
• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	



Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; with minimum OB 3x cycle of 100 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	3
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	

S7 counter • Number 2 048 Retentivity — adjustable IEC counter • Number Any (only limited by the main memory) Retentivity — adjustable S7 times • Number Any (only limited by the main memory) Yes S7 times • Number Any (only limited by the main memory) Retentivity — adjustable Yes IEC timer • Number Any (only limited by the main memory) Retentivity	Counters, timers and their retentivity	
Retentivity — adjustable IEC counter Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times Number Any (only limited by the main memory) Yes S7 times Number Any (only limited by the main memory) Retentivity — adjustable Yes IEC timer Number Any (only limited by the main memory) Retentivity	S7 counter	
 — adjustable IEC counter ◆ Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times ◆ Number 2 048 Retentivity — adjustable Yes IEC timer ◆ Number Any (only limited by the main memory) Retentivity 	Number	2 048
IEC counter Number Any (only limited by the main memory) Retentivity — adjustable Number Number 2 048 Retentivity — adjustable Yes IEC timer Number Any (only limited by the main memory) Retentivity	Retentivity	
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Retentivity — adjustable Yes S7 times • Number Retentivity — adjustable Yes IEC timer • Number Any (only limited by the main memory) Retentivity	IEC counter	
 — adjustable S7 times ● Number Retentivity — adjustable IEC timer ● Number Any (only limited by the main memory) Retentivity 	Number	Any (only limited by the main memory)
S7 times • Number Retentivity — adjustable IEC timer • Number Any (only limited by the main memory) Retentivity	Retentivity	
 Number Retentivity — adjustable IEC timer Number Any (only limited by the main memory) Retentivity 	— adjustable	Yes
Retentivity — adjustable Yes IEC timer • Number Any (only limited by the main memory) Retentivity	S7 times	
 — adjustable IEC timer Number Retentivity Yes Any (only limited by the main memory)	Number	2 048
IEC timer • Number Any (only limited by the main memory) Retentivity	Retentivity	
• Number Any (only limited by the main memory) Retentivity	— adjustable	Yes
Retentivity	IEC timer	
	• Number	Any (only limited by the main memory)
V	Retentivity	
— adjustable Yes	— adjustable	Yes

		Data	areas	and	their	retentivity
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Retentive data area (incl. timers, counters, flags), max.

768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB



Extended retentive data area (incl. timers, counters, flags), max.	20 Mbyte; When using PS 6 0W 24/48/60 V DC HF			
Flag				
	16 kbyte			
Number, max. Number of class are a size.				
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte			
Data blocks	W.			
Retentivity adjustable	Yes			
Retentivity preset	No			
Local data				
 per priority class, max. 	64 kbyte; max. 16 KB per block			
Address area				
Number of IO modules	16 384; max. number of modules / submodules			
I/O address area				
• Inputs	32 kbyte; All inputs are in the process image			
Outputs	32 kbyte; All outputs are in the process image			
per integrated IO subsystem				
— Inputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3			
— Outputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3			
per CM/CP				
— Inputs (volume)	8 kbyte			
— Outputs (volume)	8 kbyte			
Subprocess images				
Number of subprocess images, max.	32			
Hardware configuration				
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)			
Number of DP masters				
• integrated	1			
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total			
Number of IO Controllers				
• integrated	2			
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total			
Rack				
Modules per rack, max.	32; CPU + 31 modules			
Number of lines, max.	1			
PtP CM				
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots			



 Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
 Number of ports 	2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
 PROFINET IO Controller 	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— MRP	Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes
 Prioritized startup 	Yes; Max. 32 PROFINET devices



512; In total, up to 1 000 distributed I/O devices can be connected - Number of connectable IO Devices, max. via AS-i, PROFIBUS or PROFINET 64 - Of which IO devices with IRT, max. 512 - Number of connectable IO Devices for RT, max. 512 - of which in line, max. 8; in total across all interfaces - Number of IO Devices that can be simultaneously activated/deactivated, max. - Number of IO Devices per tool, max. The minimum value of the update time also depends on - Updating times communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for IRT 125 µs — for send cycle of 125 µs 187.5 µs — for send cycle of 187.5 µs — for send cycle of 250 µs 250 µs to 4 ms 500 µs to 8 ms — for send cycle of 500 µs 1 ms to 16 ms - for send cycle of 1 ms 2 ms to 32 ms - for send cycle of 2 ms 4 ms to 64 ms - for send cycle of 4 ms Update time = set "odd" send clock (any multiple of 125 µs: 375 - With IRT and parameterization of "odd" send cycles μs, 625 μs ... 3 875 μs) Update time for RT 250 µs to 128 ms — for send cycle of 250 µs 500 µs to 256 ms — for send cycle of 500 µs - for send cycle of 1 ms 1 ms to 512 ms 2 ms to 512 ms - for send cycle of 2 ms - for send cycle of 4 ms 4 ms to 512 ms **PROFINET IO Device** Services Yes - PG/OP communication Yes - S7 routing No - Isochronous mode — IRT Yes; Minimum send cycle of 250 µs - MRP Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT - MRPD Yes; per user program - PROFlenergy Yes — Shared device 4 - Number of IO Controllers with shared device, max. Yes; per user program - Asset management record



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2. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
• integrated switch	No
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
• Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
 Direct data exchange 	No
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes
 Prioritized startup 	No
 Number of connectable IO Devices, max. 	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Number of connectable IO Devices for RT, 	128
max.	
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
 Isochronous mode 	No





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No - IRT No - MRP - MRPD No

Yes; per user program — PROFlenergy

No - Prioritized startup Yes - Shared device 4

- Number of IO Controllers with shared

device, max.

Yes; per user program - Asset management record

Interface types Yes; X3 • RJ 45 (Ethernet) 1 • Number of ports No • integrated switch **Protocols** Yes; IPv4 • IP protocol • PROFINET IO Controller No No • PROFINET IO Device Yes • SIMATIC communication Yes • Open IE communication • Web server Yes

Interface types		
• RS 485	Yes; X4	
Number of ports	1	
Protocols		
PROFIBUS DP master	Yes	
 PROFIBUS DP slave 	No	
 SIMATIC communication 	Yes	

Interface types				
RJ 45 (Ethernet)				
● 100 Mbps	Yes			
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518			
 Autonegotiation 	Yes			
 Autocrossing 	Yes			
 Industrial Ethernet status LED 	Yes			
RS 485				
 Transmission rate, max. 	12 Mbit/s			

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Number of connections



Number of connections, max.	384; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	320
 Number of S7 routing paths 	64; in total, only 16 S7-Routing connections are supported via PROFIBUS
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
 Number of stations in the ring, max. 	50
SIMATIC communication	
S7 communication, as server	Yes
 S7 communication, as client 	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 several passive connections per port, 	Yes
supported	
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
PROFIBUS DP master	
Number of connections, max.	48; for the integrated PROFIBUS DP interface
Services	
— PG/OP communication	Yes
— S7 routing	Yes
Data record routing	Yes
— Isochronous mode	Yes
— Equidistance	Yes
—	



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— Number of DP slaves	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Activation/deactivation of DP slaves 	Yes
OPC UA	
Runtime license required	Yes
OPC UA Client	Yes
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
Number of connections, max.	40
 Number of nodes of the client interfaces, max. 	5 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_Rea dList/OPC_UA_WriteList, max. 	300
— Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_ UA_MethodCall), max. 	1
 Number of simultaneous calls of the client instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max. 	5
— Number of registerable nodes, max.	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
— Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
User authentication	"anonymous" or by user name & password
— Number of sessions, max.	64
 Number of accessible variables, max. 	200 000
 Number of registerable nodes, max. 	50 000
— Number of subscriptions per session, max.	20
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms



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— Number of server methods, max.	100
 Number of inputs/outputs per server method, max. 	20
— Number of monitored items, max.	10 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10
— Number of nodes for user-defined server	30 000
interfaces, max.	
er protocols	

Further

Isochronous mode

Yes; MODBUS TCP • MODBUS

Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
 Number of program alarms 	4 000
 Number of alarms for system diagnostics 	1 000
 Number of alarms for motion technology objects 	160

est commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering
	systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	20
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers,
	counters
 Number of variables, max. 	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing, variables	Peripheral inputs/outputs
 Number of variables, max. 	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	3 200



Number of configurable Traces Interrupts/diagnostics/status information	o, op to 312 ND of data per trace are possible
Traces	8; Up to 512 KB of data per trace are possible
— of which powerfail-proof	1 000
of which powerfail-proof	1 000

Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
• STOP ACTIVE LED	Yes
 Connection display LINK TX/RX 	Yes

Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
 Number of available Motion Control resources 	10 240
for technology objects	
 Required Motion Control resources 	
per speed-controlled axis	40
per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion 	128
control cycle of 4 ms (typical value)	
 Number of positioning axes at motion 	128
control cycle of 8 ms (typical value)	
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
● PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes

Standards, approvals, certificates	
Highest safety class achievable in safety mode	
 Performance level according to ISO 13849-1 	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time of 100 hours)	
Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05

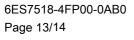


— High demand/continuous mode: PFH in accordance with SIL3

< 1.00E-09

Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	0 °C
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	0 °C
 vertical installation, max. 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	3 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	
Programming	
Programming language	

Configuration	
Programming	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
 Copy protection 	Yes
 Block protection 	Yes
Access protection	
Password for display	Yes
 Protection level: Write protection 	Yes; Specific write protection both for Standard and for Failsafe
 Protection level: Read/write protection 	Yes
 Protection level: Write protection for Failsafe 	Yes
 Protection level: Complete protection 	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm



Height

Depth



147 mm

129 mm

Weights	
Weight, approx.	1 988 g
last modified:	10/09/2020



last modified: