## **SIEMENS**

## Data sheet

## 6ES7517-3FP00-0AB0

SIMATIC S7-1500F, CPU 1517F-3 PN/DP, Central processing unit with Work memory 3 MB for Program and 8 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 2 ns bit performance, SIMATIC Memory Card required



General information	
Product type designation	CPU 1517F-3PN/DP
HW functional status	FS08
Firmware version	V2.8
Product function	
● I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of $250~\mu s$ (distributed) and 1 ms (central)
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V16 (FW V2.8) / V13 Update 3 (FW V1.6) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Supply voltage	

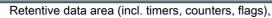
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	041/100
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
• Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.55 A
Inrush current, max.	2.4 A; Rated value
l <sup>2</sup> t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	3 Mbyte
• integrated (for data)	8 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	2 ns
for word operations, typ.	3 ns
for fixed point arithmetic, typ.	3 ns
for floating point arithmetic, typ.	12 ns
CPU-blocks	
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	8 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	



Number range	0 65 535
•	
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
ОВ	
• Size, max.	1 Mbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; with minimum OB 3x cycle of 100 μs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	3
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks

Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes



max.

768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB

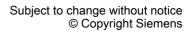


Extended retentive data area (incl. timers, counters, flags), max.	8 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
Number, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
<ul> <li>Retentivity preset</li> </ul>	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
<ul><li>Outputs</li></ul>	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface
— Outputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
<ul> <li>Number of lines, max.</li> </ul>	1



PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
● on Ethernet via NTP	Yes
nterfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
<ul><li>Number of ports</li></ul>	2
• integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
<ul> <li>PROFINET IO Device</li> </ul>	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
<ul> <li>Open IE communication</li> </ul>	Yes; Optionally also encrypted
<ul><li>Web server</li></ul>	Yes
<ul> <li>Media redundancy</li> </ul>	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
<ul> <li>Direct data exchange</li> </ul>	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— MRP	Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50





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- MRPD Yes; Requirement: IRT Yes - PROFlenergy - Prioritized startup Yes; Max. 32 PROFINET devices 512; In total, up to 1 000 distributed I/O devices can be connected - Number of connectable IO Devices, max. via AS-i. PROFIBUS or PROFINET - Of which IO devices with IRT, max. 512 - Number of connectable IO Devices for RT. max. - of which in line, max. 512 - Number of IO Devices that can be 8; in total across all interfaces simultaneously activated/deactivated, max. 8 - Number of IO Devices per tool, max. The minimum value of the update time also depends on - Updating times communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for IRT 250 µs to 4 ms — for send cycle of 250 µs — for send cycle of 500 µs 500 µs to 8 ms 1 ms to 16 ms - for send cycle of 1 ms 2 ms to 32 ms - for send cycle of 2 ms 4 ms to 64 ms - for send cycle of 4 ms Update time = set "odd" send clock (any multiple of 125 µs: 375 - With IRT and parameterization of "odd"  $\mu$ s, 625  $\mu$ s ... 3 875  $\mu$ s) send cycles Update time for RT 250 µs to 128 ms — for send cycle of 250 µs — for send cycle of 500 µs 500 µs to 256 ms 1 ms to 512 ms - for send cycle of 1 ms - for send cycle of 2 ms 2 ms to 512 ms - for send cycle of 4 ms 4 ms to 512 ms **PROFINET IO Device** Services Yes - PG/OP communication Yes - S7 routing - Isochronous mode No - IRT Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP - MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT - MRPD - PROFlenergy Yes; per user program Yes - Shared device - Number of IO Controllers with shared 4 device, max. Yes; per user program - Asset management record



2. Interface	
Interface Interface types	
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
• integrated switch	No
Protocols	1,0
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Direct data exchange	No
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes
— Prioritized startup	No
— Number of connectable IO Devices, max.	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No





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— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared	4
device, max.	
<ul> <li>Asset management record</li> </ul>	Yes; per user program

3. Interface	
Interface types	
• RS 485	Yes; X3
<ul><li>Number of ports</li></ul>	1
Protocols	
PROFIBUS DP master	Yes
<ul> <li>PROFIBUS DP slave</li> </ul>	No
<ul> <li>SIMATIC communication</li> </ul>	Yes

Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
<ul><li>Autonegotiation</li></ul>	Yes
<ul> <li>Autocrossing</li> </ul>	Yes
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes
RS 485	
Transmission rate, max.	12 Mbit/s

Protocols	
Number of connections	
Number of connections, max.	320; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	160
<ul> <li>Number of S7 routing paths</li> </ul>	64; in total, only 16 S7-Routing connections are supported via PROFIBUS
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
SIMATIC communication	



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• S7 communication, as server	Yes
S7 communication, as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	V
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
PROFIBUS DP master	
<ul> <li>Number of connections, max.</li> </ul>	48; for the integrated PROFIBUS DP interface
Services	
— PG/OP communication	Yes
— S7 routing	Yes
<ul> <li>Data record routing</li> </ul>	Yes
— Isochronous mode	Yes
— Equidistance	Yes
<ul><li>— Number of DP slaves</li></ul>	125; In total, up to 1 000 distributed I/O devices can be connected
	via AS-i, PROFIBUS or PROFINET
Activation/deactivation of DP slaves	
— Activation/deactivation of DP slaves  OPC UA	via AS-i, PROFIBUS or PROFINET
	via AS-i, PROFIBUS or PROFINET
OPC UA	via AS-i, PROFIBUS or PROFINET Yes
OPC UA  • Runtime license required	via AS-i, PROFIBUS or PROFINET Yes Yes
<ul><li>OPC UA</li><li>Runtime license required</li><li>OPC UA Client</li></ul>	via AS-i, PROFIBUS or PROFINET Yes Yes Yes
<ul> <li>OPC UA</li> <li>Runtime license required</li> <li>OPC UA Client — Application authentication</li> </ul>	via AS-i, PROFIBUS or PROFINET Yes  Yes Yes Yes Available security policies: None, Basic128Rsa15,
<ul> <li>OPC UA</li> <li>Runtime license required</li> <li>OPC UA Client <ul> <li>Application authentication</li> <li>Security policies</li> </ul> </li> </ul>	via AS-i, PROFIBUS or PROFINET Yes  Yes Yes Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>OPC UA</li> <li>Runtime license required</li> <li>OPC UA Client <ul> <li>Application authentication</li> <li>Security policies</li> </ul> </li> <li>User authentication</li> </ul>	via AS-i, PROFIBUS or PROFINET Yes  Yes Yes Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password



sochronous mode Equidistance	Yes
• MODBUS	Yes; MODBUS TCP
Further protocols	
interfaces, max.	
<ul><li>— Number of server interfaces, max.</li><li>— Number of nodes for user-defined server</li></ul>	30 000
	10 1000, for it's sampling interval and it's send interval
method, max.  — Number of monitored items, max.	10 000; for 1 s sampling interval and 1 s send interval
Number of inputs/outputs per server	20
Number of server methods, max.	100
— Publishing interval, min.	10 ms
— Sampling interval, min.	10 ms
Number of subscriptions per session, max.	20
Number of registerable nodes, max.	50 000
Number of accessible variables, max.	200 000
— Number of sessions, max.	64
— User authentication	"anonymous" or by user name & password
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>Application authentication</li> </ul>	Yes
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul><li>— Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li></ul>	20
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
instructions  OPC_UA_ReadList,OPC_UA_WriteList and  OPC_UA_MethodCall, max.	
— Number of simultaneous calls of the client	5
<ul> <li>Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_ UA_MethodCall), max.</li> </ul>	1
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul><li>— Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li></ul>	20
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_Rea dList/OPC_UA_WriteList, max.</li> </ul>	300



Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	
Number of configurable program messages, max.	10 000; Program messages are generated by the  "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN,	5 000
max.	
Number of simultaneously active program alarms	
Number of program alarms	2 000
<ul> <li>Number of alarms for system diagnostics</li> </ul>	200
<ul> <li>Number of alarms for motion technology</li> </ul>	160
objects	
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering
	systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	20
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes
<ul> <li>Variables</li> </ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul><li>Number of variables, max.</li></ul>	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing, variables	Peripheral inputs/outputs
<ul><li>Number of variables, max.</li></ul>	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	3 200
— of which powerfail-proof	1 000
Traces	
Number of configurable Traces	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
• RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
• STOP ACTIVE LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes

## Supported technology objects



Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	10 240
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	70; At 40% CPU load due to Motion Control
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	128; At 40% CPU load due to Motion Control
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes

Standards, approvals, certificates		
Highest safety class achievable in safety mode		
<ul> <li>Performance level according to ISO 13849-1</li> </ul>	PLe	
• SIL acc. to IEC 61508	SIL 3	
Probability of failure (for service life of 20 years and repair time of 100 hours)		
<ul> <li>Low demand mode: PFDavg in accordance with SIL3</li> </ul>	< 2.00E-05	
<ul> <li>High demand/continuous mode: PFH in accordance with SIL3</li> </ul>	< 1.00E-09	

Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	0 °C
• horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
• vertical installation, min.	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C



• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	3 000 m; Restrictions for installation altitudes > 2 000 m, see manual
	manuai

• Installation altitude above sea level, max.	3 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	
Programming	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
<ul> <li>Block protection</li> </ul>	Yes
Access protection	
<ul> <li>Password for display</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes; Specific write protection both for Standard and for Failsafe
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 978 g

Weights	
Weight, approx.	1 978 g

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