SIEMENS

Data sheet

6ES7516-3AN02-0AB0



SIMATIC S7-1500, CPU 1516-3 PN/DP, central processing unit with 1 MB work memory for program and 5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1516-3 PN/DP
HW functional status	FS01
Firmware version	V2.8
Product function	
● I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 μs (distributed) and 1 ms (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V16 (FW V2.8); with older TIA Portal versions configurable as 6ES7516-3AN01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2

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Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.85 A
Current consumption, max.	1.1 A
Inrush current, max.	2.4 A; Rated value
² t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus	6.7 W
(balanced)	
Power loss	
Power loss, typ.	7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
 integrated (for program) 	1 Mbyte
 integrated (for data) 	5 Mbyte
Load memory	
 Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	·
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by
Humber Hunge	the user: 1 59 999, and number range of DBs created via SFC
	86: 60 000 60 999



• Size, max.	5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 250 µs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	3
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
 per priority class 	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes

ata areas and their retentivity Retentive data area (incl. timers, counters, flags),	512 kbyte; In total; available retentive memory for bit memories,
max.	timers, counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters,	5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
lags), max.	
Flag	
• Number, max.	16 kbyte
 Number of clock memories 	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
 Retentivity adjustable 	Yes
Retentivity preset	No
Local data	
 per priority class, max. 	64 kbyte; max. 16 KB per block
ddress area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
ardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via A i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
integrated	1
• Via CM	 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Etherne can be inserted in total
Number of IO Controllers	
integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Etherne can be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
 Number of lines, max. 	1

PtP CM

Number of PtP CMs

the number of connectable PtP CMs is only limited by the number of available slots

Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
● to DP, master	Yes
• in AS, master	Yes
● in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	Yes; X1
RJ 45 (Ethernet)	2
Number of ports integrated quitab	Yes
integrated switch Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— MRP	Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50

— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT,	256
max.	
— of which in line, max.	256
 — Number of IO Devices that can be 	8; in total across all interfaces
simultaneously activated/deactivated, max.	
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Lindata time for IPT	devices, and on the quantity of configured user data
Update time for IRT	250 μs to 4 ms; Note: In the case of IRT with isochronous mode,
— for send cycle of 250 μs	the minimum update time of $375 \ \mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd"	Update time = set "odd" send clock (any multiple of 125 µs: 375
send cycles	μs, 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	Yes
— MRP	Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP
	Manager; MRP Client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes; per user program
— Shared device	Yes

 — Number of IO Controllers with shared device, max. 	4
— Asset management record	Yes; per user program
Interface	
nterface types	
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
 integrated switch 	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Direct data exchange	No
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 — Number of connectable IO Devices for RT, max. 	32
— of which in line, max.	32
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IC devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	

— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
 — Number of IO Controllers with shared device, max. 	4
— Asset management record	Yes; per user program
3. Interface	
Interface types	
• RS 485	Yes; X3
Number of ports	1
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
 SIMATIC communication 	Yes
Interface types RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
Number of connections	
 Number of connections, max. 	256; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	128
 Number of S7 routing paths 	16
Redundancy mode	
 H-Sync forwarding 	Yes
Media redundancy	
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD

— Number of stations in the ring, max.	50
SIMATIC communication	
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 — several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
PROFIBUS DP master	
 Number of connections, max. 	48; for the integrated PROFIBUS DP interface
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Data record routing	Yes
— Isochronous mode	Yes
— Equidistance	Yes
— Number of DP slaves	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Activation/deactivation of DP slaves 	Yes
OPC UA	
 Runtime license required 	Yes
OPC UA Client	Yes
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	10

 — Number of nodes of the client interfaces, max. 	2 000
— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_Rea dList/OPC_UA_WriteList, max.	300
 — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 — Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 — Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_ UA_MethodCall), max. 	1
 — Number of simultaneous calls of the client instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max. 	5
— Number of registerable nodes, max.	5 000
 — Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	48
- Number of accessible variables, max.	100 000
- Number of registerable nodes, max.	20 000
— Number of subscriptions per session, max.	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
— Number of server methods, max.	50
 — Number of inputs/outputs per server method, max. 	20
— Number of monitored items, max.	2 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10; or 20, depending on type of server interface
 — Number of nodes for user-defined server interfaces, max. 	5 000
Further protocols	
MODBUS	Yes; MODBUS TCP

S7 message functions 64 Program alarms Yes Number of login stations for messages, max. 10:000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH Number of loadable program messages in RUN, max. 5:000 Number of simultaneously active program alarms 1:000; Program Marms'' block, ProDiag or GRAPH Number of simultaneously active program alarms 1:000 • Number of alarms for motion technology objects 1:000 Test commission (Feam Engineering) Yes; Parallel online access possible for up to 8 engineering systems Status block Yes; Up to 8 simultaneously (in total across all ES clients) Single step No Number of variables, max. 2:00; per job • Variables 1:001; per job • O which catrol variables, max. 2:00; per job • Forcing Yes • Number of variables, max. 2:00 • of which catrol variables, max. 2:00 • of which catrol variables, max. 2:00 • of which catrol variables, max. 2:00 • present Yes • Number of configurable Traces 4: Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information	Equidistance	Yes
Program alarms Yes Number of configurable program messages, max. 10 000, Program messages are generated by the "Program. Alarm" block, ProDiag or GRAPH Number of loadable program messages in RUN, max. 500 Number of simultaneously active program alarms 1000 • Number of alarms for system diagnostics 200 • Number of alarms for motion technology objects 160 Joint commissioning functions Yes; Parallel online access possible for up to 8 engineering systems Status block Yes; Up to 8 simultaneously (in total across all ES clients) Single step No Number of breakpoints 8 Status/control Yes • Variables restrict/counters • Number of variables, max. 200; per job - of which status variables, max. 200; per job • Forcing Yets • Number of entries, max. 200; per job • Prosent Yets • Number of entries, max. 200; per job • of which powerfail-proof 500 Traces 4: Up to 512 KB of data per trace are possible • Number of configurable Traces 4: Up to 512 KB of data per trace are possible Interrupt	S7 message functions	
Number of configurable program messages, max. 10 000; Program messages are generated by the "Program. Alarm" block, ProDiag or GRAPH Number of loadable program messages in RUN, max. 5 000 Number of simultaneously active program alarms 1 000 • Number of alarms for system diagnostics 200 • Number of alarms for motion technology objects 160 Test commissionIng functions 9 Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems Status block Yes; Up to 8 simultaneously (in total across all ES clients) Single step No Number of variables, max. - of which status variables, max. - of which status variables, max. 200; per job Forcing Yes • Number of entries, max. 200; per job • Forcing, variables Yes • Number of entries, max. 200; per job • Number of entries, max. 200 • of which powerfail-proof 500 Traces 4; Up to 512 KB of data per trace are possible Interrupts/cliagnostics/status information 208 Diagnostic buffer Yes • of which powerfail-proof 500	Number of login stations for message functions, max.	64
"Program_Alarm" block, ProDiag or GRAPH Number of loadable program messages in RUN, max. 5 000 Number of simultaneously active program alarms 1 000 • Number of program alarms 1 000 • Number of alarms for system diagnostics 200 • Number of alarms for motion technology objects 160 Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems Status block Yes; Up to 8 simultaneously (in total across all ES clients) Number of breakpoints 8 Status/control Ves • Status/control Yes • Status/control variables, max. 200; per job • Variables, max. 200; per job • of which status variables, max. 200; per job • of which control variables, max. 200 • of which ontrol variables, max. 200 • Number of variables, max. 200 • Number of contigurable, max. 200 • Number of or of origurable Traces 4; Up to 512 KB of data per trace are possible InterplayIdiagnosticalLED Yes • RUN/NSTOP LED Yes • REROR LED Yes • RAINT LED<	Program alarms	Yes
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Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems Status block Yes; Up to 8 simultaneously (in total across all ES clients) Single step No Number of breakpoints 8 Status/control • • Status/control variable Yes • Variables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters • Number of variables, max. 200; per job — of which status variables, max. 200; per job Forcing • • Forcing, variables Peripheral inputs/outputs • Number of variables, max. 200 Diagnostic buffer • • present Yes • Number of entries, max. 3 200 — of which powerfail-proof 500 Traces 4; Up to 512 KB of data per trace are possible Interrupts/diagnostics/information • Diagnostics indication LED Yes • RUN/STOP LED Yes • ERROR LED Yes • MAINT LED Yes		160
Status blocksystemsStatus blockYes; Up to 8 simultaneously (in total across all ES clients)Single stepNoNumber of breakpoints8Status/control• Status/control variableYes• VariablesInputs/outputs, memory bits, DBs, distributed I/Os, timers, counters• Number of variables, max.200; per job- of which status variables, max.200; per job- of which control variables, max.200; per jobForcing• Forcing, variables, max.200Diagnostic buffer200- of which powerfail-proof500TracesYes• Number of configurable Traces4; Up to 512 KB of data per trace are possibleInterrupts/cliagnostics/status informationYes• RUN/STOP LEDYes• RUN/STOP LEDYes• MAINT LEDYes	Test commissioning functions	
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Status/control Yes • Status/control variables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters • Variables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters • Number of variables, max. 200; per job - of which control variables, max. 200; per job - of which control variables, max. 200; per job Forcing Peripheral inputs/outputs • Forcing, variables, max. 200 Diagnostic buffer 200 • present Yes • Number of entries, max. 3 200 - of which powerfail-proof 500 Traces 4; Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED Yes • RUN/STOP LED Yes • RUN/STOP LED Yes • ERROR LED Yes • MAINT LED Yes	Single step	No
Status/control variableYes· VariablesInputs/outputs, memory bits, DBs, distributed I/Os, timers, counters· Number of variables, max.200; per job- of which status variables, max.200; per jobForcing• Forcing, variablesPeripheral inputs/outputs• Number of variables, max.200Diagnostic buffer• presentYes• Number of entries, max.3 200- of which powerfail-proof500Traces- of which powerfail-proof• Number of configurable Traces4; Up to 512 KB of data per trace are possibleInterrupts/diagnostics/status informationYes• RUN/STOP LEDYes• RUN/STOP LEDYes• MaINT LEDYes• MAINT LEDYes	Number of breakpoints	8
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of which control variables, max.200; per jobForcingPeripheral inputs/outputs• Forcing, variablesPeripheral inputs/outputs• Number of variables, max.200Diagnostic bufferYes• presentYes• Number of entries, max.3 200 of which powerfail-proof500Traces• Number of configurable Traces4; Up to 512 KB of data per trace are possibleInterrupts/diagnostics/status informationDiagnostics indication LED• RUN/STOP LEDYes• RUN/STOP LEDYes• ERROR LEDYes• MAINT LEDYes	 Number of variables, max. 	
Forcing• Forcing, variablesPeripheral inputs/outputs• Number of variables, max.200Diagnostic buffer200• presentYes• Number of entries, max.3 200 of which powerfail-proof500Traces of which powerfail-proof• Number of configurable Traces4; Up to 512 KB of data per trace are possibleInterrupts/diagnostics/status information	— of which status variables, max.	200; per job
• Forcing, variablesPeripheral inputs/outputs• Number of variables, max.200Diagnostic bufferYes• presentYes• Number of entries, max.3 200- of which powerfail-proof500Traces• Number of configurable Traces• Number of configurable Traces4; Up to 512 KB of data per trace are possibleInterrupts/diagnostics/status informationDiagnostics indication LEDYes• RUN/STOP LEDYes• ERROR LEDYes• MAINT LEDYes	— of which control variables, max.	200; per job
• Number of variables, max.200Diagnostic buffer200• presentYes• Number of entries, max.3 200- of which powerfail-proof500Traces4; Up to 512 KB of data per trace are possible• Number of configurable Traces4; Up to 512 KB of data per trace are possibleInterrupts/diagnostics/status informationYes• RUN/STOP LEDYes• RUN/STOP LEDYes• ERROR LEDYes• MAINT LEDYes	Forcing	
Diagnostic buffer Yes • present Yes • Number of entries, max. 3 200 - of which powerfail-proof 500 Traces • Number of configurable Traces 4; Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED Yes • ERROR LED Yes • MAINT LED Yes	 Forcing, variables 	Peripheral inputs/outputs
• presentYes• Number of entries, max.3 200 of which powerfail-proof500Traces• Number of configurable Traces4; Up to 512 KB of data per trace are possible• Number of configurable Traces4; Up to 512 KB of data per trace are possibleInterrupts/diagnostics/status informationDiagnostics indication LED• RUN/STOP LEDYes• ERROR LEDYes• MAINT LEDYes	 Number of variables, max. 	200
 Number of entries, max. of which powerfail-proof 500 Traces Number of configurable Traces 4; Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED FRROR LED Ves MAINT LED Yes 	Diagnostic buffer	
of which powerfail-proof 500 Traces 4; Up to 512 KB of data per trace are possible • Number of configurable Traces 4; Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Interrupts/diagnostics/status information Diagnostics indication LED Yes • RUN/STOP LED Yes • ERROR LED Yes • MAINT LED Yes	• present	Yes
Traces 4; Up to 512 KB of data per trace are possible Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED Yes • ERROR LED Yes • MAINT LED Yes	• Number of entries, max.	3 200
• Number of configurable Traces4; Up to 512 KB of data per trace are possibleInterrupts/diagnostics/status informationDiagnostics indication LED• RUN/STOP LEDYes• ERROR LEDYes• MAINT LEDYes	— of which powerfail-proof	500
Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED Yes • ERROR LED Yes • MAINT LED Yes	Traces	
Diagnostics indication LED • RUN/STOP LED Yes • ERROR LED Yes • MAINT LED Yes	 Number of configurable Traces 	4; Up to 512 KB of data per trace are possible
• RUN/STOP LED Yes • ERROR LED Yes • MAINT LED Yes		
ERROR LED Yes MAINT LED Yes	Diagnostics indication LED	
• MAINT LED Yes	RUN/STOP LED	
	• ERROR LED	Yes
STOP ACTIVE LED Yes	MAINT LED	Yes
	• STOP ACTIVE LED	Yes
Connection display LINK TX/RX Yes	 Connection display LINK TX/RX 	Yes

Supported technology objects	Very Note: The number of ever affects the surle time of the DLO
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
 Number of available Motion Control resources 	
for technology objects	2 100
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
 Number of positioning axes at motion 	7
control cycle of 4 ms (typical value)	
 Number of positioning axes at motion 	14
control cycle of 8 ms (typical value)	
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
 High-speed counter 	Yes
mbient conditions	
Ambient temperature during operation	
 horizontal installation, min. 	-25 °C; No condensation
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	-25 °C; No condensation
 vertical installation, max. 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
● min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	
Programming	
Programming language	Yes

— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
Cycle time monitoring	
lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	845 g
last modified:	10/09/2020

