Data sheet



SIPLUS S7-1500 CPU 1513-1 PN -40...+70°C with Conformal Coating based on 6ES7513-1AL02-0AB0 . central processing unit with working memory 300 KB for program and 1.5 MB for data, 1. interface: PROFINET IRT with 2 port switch, 40 NS bit-performance, SIMATIC memory card necessary

Figure similar

General information	
Product type designation	CPU 1513-1 PN
Product function	
● I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of $500~\mu s$ (distributed) and $1~ms$ (central)
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V

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permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	165
	5 ms
Mains/voltage failure stored energy time	
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.7 A
Current consumption, max.	0.95 A
Inrush current, max.	1.9 A; Rated value
l ² t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus	5.5 W
(balanced)	
Power loss	
Power loss, typ.	5.7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	300 kbyte
• integrated (for data)	1.5 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	40 ns
for word operations, typ.	48 ns
for fixed point arithmetic, typ.	64 ns
for floating point arithmetic, typ.	256 ns
CPU-blocks	
Number of elements (total)	2 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535



• Size, max.	300 kbyte
FC	
Number range	0 65 535
• Size, max.	300 kbyte
OB	
• Size, max.	300 kbyte
Number of free cycle OBs	100
 Number of time alarm OBs 	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	2
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
 Number of asynchronous error OBs 	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— adjustable IEC counter	Yes
	Yes Any (only limited by the main memory)
IEC counter	
IEC counter ● Number	
IEC counter ● Number Retentivity	Any (only limited by the main memory)
IEC counter ● Number Retentivity — adjustable	Any (only limited by the main memory)
IEC counter ● Number Retentivity — adjustable S7 times	Any (only limited by the main memory) Yes
IEC counter ● Number Retentivity — adjustable S7 times ● Number	Any (only limited by the main memory) Yes
IEC counter ● Number Retentivity — adjustable S7 times ● Number Retentivity	Any (only limited by the main memory) Yes 2 048
IEC counter	Any (only limited by the main memory) Yes 2 048
IEC counter ● Number Retentivity — adjustable S7 times ● Number Retentivity — adjustable IEC timer	Any (only limited by the main memory) Yes 2 048 Yes
IEC counter	Any (only limited by the main memory) Yes 2 048 Yes
IEC counter ● Number Retentivity — adjustable S7 times ● Number Retentivity — adjustable IEC timer ● Number Retentivity	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory)
IEC counter ● Number Retentivity — adjustable S7 times ● Number Retentivity — adjustable IEC timer ● Number Retentivity — adjustable	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory)



	4.5.ML (
Extended retentive data area (incl. timers, counters, flags), max.	1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
Number, max.	16 kbyte
 Number of clock memories 	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
 Retentivity preset 	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
● Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Number of IO Controllers	
• integrated	1
● Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
 Number of lines, max. 	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	



Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
nterfaces	
Number of PROFINET interfaces	1
. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
• integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
 PROFINET IO Controller 	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64



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	100
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on
	communication share set for PROFINET IO, on the number of IO
	devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 With IRT and parameterization of "odd" 	Update time = set "odd" send clock (any multiple of 125 µs: 375
send cycles	μs, 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	Yes
— MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes; per user program
— Shared device	Yes
 Number of IO Controllers with shared 	4
device, max.	
 Asset management record 	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
● 100 Mbps	Yes
Autonegotiation	Yes



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AutocrossingIndustrial Ethernet status LEDYes

Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of sor routing paths • Number of S7 routing paths • H-Sync forwarding Media redundancy — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • S7 communication, as server • S7 communication, as server • User data per job, max. • User data per job, max. Open IE communication • TCP/IP — Data length, max. — several passive connections per port, supported • ISO-on-TCP (RFC1006) — Data length, max. — UDP multicast • UDP — Data length, max. — UDP multicast • DHCP • SNMP • DCP • LLDP Ves • Standard and user pages Ves: Standard and user pages OPC UA • Runtime license required • Pes • OPC UA Client — Application authentication Yes 100 10 10 10 10 10 10 10 10	Protocols	
• Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication, as server • S7 communication, as server • S7 communication, as server • S7 communication, as sclient • User data per job, max. Open IE communication • TCP/IP — Data length, max. — several passive connections per port, supported • ISO-on-TCP (RFC1006) — Data length, max. — UDP — Data length, max. — UDP — Data length, max. — UDP multicast • DHCP • SNMP • CP • LLDP Wes Ves, Standard and user pages PCD UA Client PVes • Runtime license required • Runtime license required • Runtime license required • CPC UA Client	Number of connections	
ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths 16 Redundancy mode H-Sync forwarding Media redundancy Switchover time on line break, typ. Number of stations in the ring, max. SiMATIC communication as server S7 communication, as server S7 communication, as client User data per job, max. See online help (S7 communication, user data size) Pes Data length, max. Several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. See online the process of the system of the s	Number of connections, max.	
interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy — Swritchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication S7 communication, as server S7 communication, as client Ves S7 communication, as client User data per job, max. See online help (S7 communication, user data size) Open IE communication TCP/IP — Data length, max. — several passive connections per port, supported ISO-on-TCP (RFC1006) — Data length, max. — UDP multicast UDP — Data length, max. — UDP multicast UDP — Data length, max. — UDP multicast UDP — No SNMP SNMP DCP SNMP PCP SStandard and user pages PCP UA Runtime license required PCP UA Client PCS SNAC PCP UA Client PCS SNAC PCB SNAC PCC UA Client PCS SCAC PCC UA Client PCS SNAC STANCA PCS STANCA AND TARRAM PCS STANCA AND TARRAM PCS STANCA STANCA PCS STANCA AND TARRAM PCS AND TARRAM P		10
Redundancy mode		88
H-Sync forwarding Media redundancy — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication ST communication, as server ST communication, as client Ves ST communication, as client Ves See online help (S7 communication, user data size) Open IE communication TCP/IP — Data length, max. — several passive connections per port, supported ISO-on-TCP (RFC1006) — Data length, max. — UDP — Data length, max. — UDP Yes — Data length, max. — UDP Yes — Data length, max. — UDP multicast Ves; Max. 5 multicast circuits DHCP No SNMP Yes DCP SNMP Yes HTTP Yes HTTP Yes, Standard and user pages OPC UA Runtime license required Yes OPC UA Client Yes Ves 200 ms; For MRP, bumpless for MRPD 200 ms; For MRP, bumpless for MRPD 500 \$NRPD \$ 498 **See online help (S7 communication, user data size) Yes See online help (S7 communication, user data size) Yes See online help (S7 communication, user data size) Yes See online help (S7 communication, user data size) Yes See online help (S7 communication, user data size) Yes See online help (S7 communication, user data size) Yes See online help (S7 communication, user data size) Yes See online help (S7 communication) Yes Yes See online help (S7 communication) Yes See online help (S7 communication) Yes Yes Yes Yes Yes Yes Yes Ye	 Number of S7 routing paths 	16
Media redundancy - Switchover time on line break, typ Number of stations in the ring, max. SIMATIC communication • \$7 communication, as server • \$7 communication, as client • User data per job, max. Open IE communication • TCP/IP - Data length, max several passive connections per port, supported • ISO-on-TCP (RFC1006) - Data length, max UDP - Data length, max UDP Wes - DHCP - SNMP • DCP • SNMP • DCP • LLDP • TTP • Yes • Standard and user pages OPC UA • Runtime license required • Runtime license required • Runtime license required • Runtime license required • Pas Supported 200 ms; For MRP, bumpless for MRPD 500 ms; For MRP, bumples for MRPD 500 ms;	Redundancy mode	
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S7 communication, as server S7 communication, as client User data per job, max. See online help (S7 communication, user data size) Open IE communication TCP/IP Data length, max. See online help (S7 communication, user data size) Open IE communication TCP/IP Data length, max. See online help (S7 communication, user data size) Open IE communication TCP/IP Data length, max. See online help (S7 communication, user data size) Open IE communication Yes 64 kbyte Ves SOPE Data length, max. See online help (S7 communication, user data size) Open IE communication Yes See online help (S7 communication, user data size) Open IE communication Yes 44 kbyte Yes See online help (S7 communication, user data size) Open IE communication Yes See online help (S7 communication, user data size) Open IE communication Yes See online help (S7 communication, user data size) Yes See online help (S7 communication, user data size) Open IE communication Yes No See online help (S7 communication, user data size) Yes See online help (S7 communication, user data size) Yes See online help (S7 communication, user data size) Yes See online help (S7 communication) Yes See online help (S communication) Yes See online	 Number of stations in the ring, max. 	50
Some online help (S7 communication, user data size) Open IE communication TCP/IP Data length, max. See online help (S7 communication, user data size) Per CP/IP Data length, max. Seevaral passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP Data length, max. Ves See Abyte; 1 472 bytes for UDP broadcast UDP multicast PHCP No SNMP SNMP Pes DCP LLDP Yes LLDP Web server HTTP Yes; Standard and user pages OPC UA Runtime license required Runtime license required OPC UA Client Yes See online help (S7 communication, user data size) See online help (S7 communication, user data size)	SIMATIC communication	
User data per job, max. See online help (S7 communication, user data size) Poen IE communication TCP/IP Data length, max. See online help (S7 communication, user data size) Yes 64 kbyte See online help (S7 communication, user data size) Yes 64 kbyte Yes So-on-TCP (RFC1006) Yes Data length, max. See online help (S7 communication, user data size) Yes 64 kbyte ISO-on-TCP (RFC1006) Yes Data length, max. See online help (S7 communication, user data size) Yes 4 kbyte Yes Ubre Data length, max. See online help (S7 communication, user data size) Yes Fes Fes Fes Ubre Ves Webyte: 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Poes Poes Poes Poes Poes Web server HTTP Yes Yes Yes Yes Yes Standard and user pages Poes OPC UA Runtime license required Poes	S7 communication, as server	Yes
Open IE communication TCP/IP Data length, max. Supported ISO-on-TCP (RFC1006) Data length, max. UDP Substituting the provided service of the provid	 S7 communication, as client 	Yes
TCP/IP Data length, max. Several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. Supported ISO-on-TCP (RFC1006) Data length, max. Supported ISO-on-TCP (RFC1006) Data length, max. Supported ISO-on-TCP (RFC1006) Support	 User data per job, max. 	See online help (S7 communication, user data size)
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supported ISO-on-TCP (RFC1006) Data length, max. UDP Pata length, max. UDP multicast UDP multicast Ves; Max. 5 multicast circuits DHCP SNMP DCP LLDP Yes LLDP Yes Ves Yes Ves Yes Yes Yes Yes	— Data length, max.	64 kbyte
 Data length, max. UDP Yes Data length, max. 2 kbyte; 1 472 bytes for UDP broadcast UDP multicast Yes; Max. 5 multicast circuits DHCP SNMP DCP Yes LLDP Web server HTTP HTTPS Yes; Standard and user pages HTTPS Yes; Standard and user pages OPC UA Runtime license required OPC UA Client Yes 		Yes
 UDP	• ISO-on-TCP (RFC1006)	Yes
 Data length, max. UDP multicast PHCP No SNMP DCP LLDP Web server HTTP HTTPS Runtime license required OPC UA Client Yes At 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits No Yes Yes Yes Yes Yes Yes Yes Yes; Standard and user pages Yes; Standard and user pages 	— Data length, max.	64 kbyte
- UDP multicast • DHCP • No • SNMP • DCP • LLDP Yes • LLDP Yes Web server • HTTP • HTTPS Yes; Standard and user pages • HTTPS OPC UA • Runtime license required • OPC UA Client Yes; Max. 5 multicast circuits No Yes Yes Yes Yes Yes Yes Yes Ye	• UDP	Yes
 DHCP SNMP DCP LLDP Yes Web server HTTP HTTPS Yes; Standard and user pages HTTPS Yes; Standard and user pages OPC UA Runtime license required OPC UA Client Yes 	— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
 SNMP DCP LLDP Web server HTTP HTTPS Yes; Standard and user pages HTTPS Yes; Standard and user pages OPC UA Runtime license required OPC UA Client Yes 	— UDP multicast	Yes; Max. 5 multicast circuits
DCP Yes LLDP Yes Web server HTTP Yes; Standard and user pages HTTPS Yes; Standard and user pages OPC UA Runtime license required OPC UA Client Yes	• DHCP	No
Ves Web server HTTP Yes; Standard and user pages HTTPS Yes; Standard and user pages OPC UA Runtime license required OPC UA Client Yes	• SNMP	Yes
Web server • HTTP • HTTPS Yes; Standard and user pages Yes; Standard and user pages OPC UA • Runtime license required • OPC UA Client Yes	• DCP	Yes
 HTTP Yes; Standard and user pages Yes; Standard and user pages Yes; Standard and user pages PRUNTIME license required Yes OPC UA Client Yes Yes	• LLDP	Yes
 HTTPS Yes; Standard and user pages OPC UA Runtime license required Yes OPC UA Client Yes 	Web server	
OPC UA • Runtime license required • OPC UA Client Yes Yes	• HTTP	Yes; Standard and user pages
 Runtime license required ◆ OPC UA Client Yes Yes 	• HTTPS	Yes; Standard and user pages
OPC UA Client Yes	OPC UA	
	Runtime license required	Yes
— Application authentication Yes	OPC UA Client	Yes
	 Application authentication 	Yes



— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
Number of connections, max.	4
Number of nodes of the client interfaces,	1 000
max.	
Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_Rea dList/OPC_UA_WriteList, max.	300
Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
 Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_ UA_MethodCall), max. 	1
— Number of simultaneous calls of the client instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max.	5
— Number of registerable nodes, max.	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	32
— Number of accessible variables, max.	50 000
— Number of registerable nodes, max.	10 000
— Number of subscriptions per session, max.	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
— Number of server methods, max.	20
 Number of inputs/outputs per server method, max. 	20
— Number of monitored items, max.	1 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10; or 20, depending on type of server interface
 Number of nodes for user-defined server interfaces, max. 	1 000



Further protocols	
• MODBUS	Yes; MODBUS TCP
sochronous mode	
Equidistance	Yes
	, , ,
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
 Number of program alarms 	300
 Number of alarms for system diagnostics 	100
 Number of alarms for motion technology objects 	80
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
nterrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes



6AG1513-1AL02-7AB0



• ERROR LED	Yes
MAINT LED	Yes
• STOP ACTIVE LED	Yes
 Connection display LINK TX/RX 	Yes

Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
 Number of available Motion Control resources 	800
for technology objects	
 Required Motion Control resources 	
per speed-controlled axis	40
per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
 Number of positioning axes at motion 	5
control cycle of 4 ms (typical value)	
 Number of positioning axes at motion 	10
control cycle of 8 ms (typical value)	
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes

High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-40 °C; = Tmin (incl. condensation/frost)
• horizontal installation, max.	70 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
• vertical installation, min.	-40 °C; = Tmin (incl. condensation/frost)
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
● max.	70 °C
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	5 000 m



Tmin ... Tmax at 1 080 hPa ... 795 hPa (-1 000 m ... +2 000 m) // • Ambient air temperature-barometric pressure-Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 altitude m) // Tmin ... (Tmax - 20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m) Relative humidity 100 %; RH incl. condensation / frost (no commissioning in With condensation, tested in accordance with bedewed state), horizontal installation IEC 60068-2-38, max. Resistance Coolants and lubricants - Resistant to commercially available Yes; Incl. diesel and oil droplets in the air coolants and lubricants Use in stationary industrial systems Yes; Class 3B2 mold, fungus and dry rot spores (with the - to biologically active substances according exception of fauna); Class 3B3 on request to EN 60721-3-3 Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-— to chemically active substances according to EN 60721-3-3 52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, * — to mechanically active substances according to EN 60721-3-3 Use on ships/at sea - to biologically active substances according Yes; Class 6B2 mold, fungal and dry rot spores (excluding fauna) to EN 60721-3-6 Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-— to chemically active substances according 52 (severity degree 3); * to EN 60721-3-6 Yes; Class 6S3 incl. sand, dust; * — to mechanically active substances according to EN 60721-3-6 Usage in industrial process technology - Against chemically active substances acc. Yes; Class 3 (excluding trichlorethylene) to EN 60654-4 Yes; Level GX group A/B (excluding trichlorethylene; harmful gas - Environmental conditions for process, concentrations up to the limits of EN 60721-3-3 class 3C4 measuring and control systems acc. to permissible); level LC3 (salt spray) and level LB3 (oil) ANSI/ISA-71.04 Remark * The supplied plug covers must remain in place over the unused - Note regarding classification of interfaces during operation! environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 Conformal coating Yes; Class 2 for high reliability Coatings for printed circuit board assemblies acc. to EN 61086 Yes; Type 1 protection • Protection against fouling acc. to EN 60664-3 Yes; Discoloration of coating possible during service life • Military testing according to MIL-I-46058C, Amendment 7 • Qualification and Performance of Electrical Yes; Conformal coating, Class A Insulating Compound for Printed Board Assemblies according to IPC-CC-830A





Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
 Copy protection 	Yes
Block protection	Yes
Access protection	
Password for display	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	590 g
last modified:	10/09/2020

