

SIPLUS S7-1500 CPU 1511-1 PN -40°C+60°C with conformal coating based on 6ES7511-1AK02-0AB0 . Central processing unit with Work memory 150 KB for program and 1 MB for data, 1st interface: PROFINET IRT with 2-port switch, 60 ns bit performance, SIMATIC Memory Card required



General information	
Product type designation	CPU 1511-1 PN
Product function	
<ul style="list-style-type: none"> <li>I&amp;M data</li> <li>Isochronous mode</li> </ul>	<p>Yes; I&amp;M0 to I&amp;M3</p> <p>Yes; Distributed and central; with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central)</p>
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V

Reverse polarity protection	Yes
<b>Mains buffering</b>	
• Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1/s
<b>Input current</b>	
Current consumption (rated value)	0.7 A
Current consumption, max.	0.95 A
Inrush current, max.	1.9 A; Rated value
$I^2t$	0.02 A <sup>2</sup> ·s
<b>Power</b>	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
<b>Power loss</b>	
Power loss, typ.	5.7 W
<b>Memory</b>	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
<b>Work memory</b>	
• integrated (for program)	150 kbyte
• integrated (for data)	1 Mbyte
<b>Load memory</b>	
• Plug-in (SIMATIC Memory Card), max.	32 Gbyte
<b>Backup</b>	
• maintenance-free	Yes
<b>CPU processing times</b>	
for bit operations, typ.	60 ns
for word operations, typ.	72 ns
for fixed point arithmetic, typ.	96 ns
for floating point arithmetic, typ.	384 ns
<b>CPU-blocks</b>	
Number of elements (total)	2 000; Blocks (OB, FB, FC, DB) and UDTs
<b>DB</b>	
• Number range	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
<b>FB</b>	
• Number range	0 ... 65 535
• Size, max.	150 kbyte

<b>FC</b>	
• Number range	0 ... 65 535
• Size, max.	150 kbyte
<b>OB</b>	
• Size, max.	150 kbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 µs
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of isochronous mode OBs	2
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
<b>Nesting depth</b>	
• per priority class	24
<b>Counters, timers and their retentivity</b>	
<b>S7 counter</b>	
• Number	2 048
<b>Retentivity</b>	
— adjustable	Yes
<b>IEC counter</b>	
• Number	Any (only limited by the main memory)
<b>Retentivity</b>	
— adjustable	Yes
<b>S7 times</b>	
• Number	2 048
<b>Retentivity</b>	
— adjustable	Yes
<b>IEC timer</b>	
• Number	Any (only limited by the main memory)
<b>Retentivity</b>	
— adjustable	Yes
<b>Data areas and their retentivity</b>	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Extended retentive data area (incl. timers, counters, flags), max.	1 Mbyte; When using PS 6 0W 24/48/60 V DC HF

<b>Flag</b>	
• Number, max.	16 kbyte
• Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
<b>Data blocks</b>	
• Retentivity adjustable	Yes
• Retentivity preset	No
<b>Local data</b>	
• per priority class, max.	64 kbyte; max. 16 KB per block
<b>Address area</b>	
Number of IO modules	1 024; max. number of modules / submodules
<b>I/O address area</b>	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
<b>Subprocess images</b>	
• Number of subprocess images, max.	32
<b>Hardware configuration</b>	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
<b>Number of DP masters</b>	
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
<b>Number of IO Controllers</b>	
• integrated	1
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
<b>Rack</b>	
• Modules per rack, max.	32; CPU + 31 modules
• Number of lines, max.	1
<b>PtP CM</b>	
• Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
<b>Time of day</b>	
<b>Clock</b>	
• Type	Hardware clock

• Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
<b>Operating hours counter</b>	
• Number	16
<b>Clock synchronization</b>	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes

## Interfaces

Number of PROFINET interfaces	1
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### 1. Interface

#### Interface types

• RJ 45 (Ethernet)	Yes; X1
• Number of ports	2
• integrated switch	Yes

#### Protocols

• IP protocol	Yes; IPv4
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
• Media redundancy	Yes

#### PROFINET IO Controller

##### Services

— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFIenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT, max.	128

— of which in line, max.	128
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data

#### Update time for IRT

— for send cycle of 250 µs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 µs of the isochronous OB is decisive
— for send cycle of 500 µs	500 µs to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 µs of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)

#### Update time for RT

— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms

#### PROFINET IO Device

##### Services

— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	Yes
— MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFINergy	Yes; per user program
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
— Asset management record	Yes; per user program

#### Interface types

##### RJ 45 (Ethernet)

• 100 Mbps	Yes
• Autonegotiation	Yes

- Autocrossing Yes
- Industrial Ethernet status LED Yes

## Protocols

### Number of connections

- Number of connections, max. 96; via integrated interfaces of the CPU and connected CPs / CMs
- Number of connections reserved for ES/HMI/web 10
- Number of connections via integrated interfaces 64
- Number of S7 routing paths 16

### Redundancy mode

- H-Sync forwarding Yes

### Media redundancy

- Switchover time on line break, typ. 200 ms; For MRP, bumpless for MRPD
- Number of stations in the ring, max. 50

### SIMATIC communication

- S7 communication, as server Yes
- S7 communication, as client Yes
- User data per job, max. See online help (S7 communication, user data size)

### Open IE communication

- TCP/IP Yes
  - Data length, max. 64 kbyte
  - several passive connections per port, supported Yes
- ISO-on-TCP (RFC1006) Yes
  - Data length, max. 64 kbyte
- UDP Yes
  - Data length, max. 2 kbyte; 1 472 bytes for UDP broadcast
  - UDP multicast Yes; Max. 5 multicast circuits
- DHCP No
- SNMP Yes
- DCP Yes
- LLDP Yes

### Web server

- HTTP Yes; Standard and user pages
- HTTPS Yes; Standard and user pages

### OPC UA

- Runtime license required Yes
- OPC UA Client Yes
  - Application authentication Yes
  - Security policies Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256

— User authentication	"anonymous" or by user name & password
— Number of connections, max.	4
— Number of nodes of the client interfaces, max.	1 000
— Number of elements for one call of OPC-UA_NodeGetHandleList/OPC-UA_ReadList/OPC-UA_WriteList, max.	300
— Number of elements for one call of OPC-UA_NameSpaceGetIndexList, max.	20
— Number of elements for one call of OPC-UA_MethodGetHandleList, max.	100
— Number of simultaneous calls of the client instructions per connection (except OPC-UA_ReadList, OPC-UA_WriteList, OPC-UA_MethodCall), max.	1
— Number of simultaneous calls of the client instructions OPC-UA_ReadList, OPC-UA_WriteList and OPC-UA_MethodCall, max.	5
— Number of registerable nodes, max.	5 000
— Number of registerable method calls of OPC-UA_MethodCall, max.	100
— Number of inputs/outputs when calling OPC-UA_MethodCall, max.	20
• OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	32
— Number of accessible variables, max.	50 000
— Number of registerable nodes, max.	10 000
— Number of subscriptions per session, max.	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
— Number of server methods, max.	20
— Number of inputs/outputs per server method, max.	20
— Number of monitored items, max.	1 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10; or 20, depending on type of server interface
— Number of nodes for user-defined server interfaces, max.	1 000

Further protocols



- MODBUS

Yes; MODBUS TCP

### Isochronous mode

Equidistance Yes

### S7 message functions

Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of simultaneously active program alarms	
• Number of program alarms	300
• Number of alarms for system diagnostics	100
• Number of alarms for motion technology objects	80

### Test commissioning functions

Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8

### Status/control

- Status/control variable Yes
- Variables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
- Number of variables, max.
  - of which status variables, max. 200; per job
  - of which control variables, max. 200; per job

### Forcing

- Forcing, variables Peripheral inputs/outputs
- Number of variables, max. 200

### Diagnostic buffer

- present Yes
- Number of entries, max. 1 000
  - of which powerfail-proof 500

### Traces

- Number of configurable Traces 4; Up to 512 KB of data per trace are possible

### Interrupts/diagnostics/status information

#### Diagnostics indication LED

- RUN/STOP LED Yes
- ERROR LED Yes
- MAINT LED Yes
- STOP ACTIVE LED Yes

- Connection display LINK TX/RX

Yes

## Supported technology objects

Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
<ul style="list-style-type: none"> <li>• Number of available Motion Control resources for technology objects</li> </ul>	800
<ul style="list-style-type: none"> <li>• Required Motion Control resources           <ul style="list-style-type: none"> <li>— per speed-controlled axis</li> <li>— per positioning axis</li> <li>— per synchronous axis</li> <li>— per external encoder</li> <li>— per output cam</li> <li>— per cam track</li> <li>— per probe</li> </ul> </li> </ul>	<p>40</p> <p>80</p> <p>160</p> <p>80</p> <p>20</p> <p>160</p> <p>40</p>
<ul style="list-style-type: none"> <li>• Positioning axis           <ul style="list-style-type: none"> <li>— Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>— Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul> </li> </ul>	<p>5</p> <p>10</p>
Controller	
<ul style="list-style-type: none"> <li>• PID_Compact</li> <li>• PID_3Step</li> <li>• PID-Temp</li> </ul>	<p>Yes; Universal PID controller with integrated optimization</p> <p>Yes; PID controller with integrated optimization for valves</p> <p>Yes; PID controller with integrated optimization for temperature</p>
Counting and measuring	
<ul style="list-style-type: none"> <li>• High-speed counter</li> </ul>	Yes

## Ambient conditions

Ambient temperature during operation	
<ul style="list-style-type: none"> <li>• horizontal installation, min.</li> <li>• horizontal installation, max.</li> <li>• vertical installation, min.</li> <li>• vertical installation, max.</li> </ul>	<p>-40 °C; = Tmin (incl. condensation/frost)</p> <p>60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off</p> <p>-40 °C; = Tmin (incl. condensation/frost)</p> <p>40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off</p>
Ambient temperature during storage/transportation	
<ul style="list-style-type: none"> <li>• min.</li> <li>• max.</li> </ul>	<p>-40 °C</p> <p>70 °C</p>
Altitude during operation relating to sea level	
<ul style="list-style-type: none"> <li>• Installation altitude above sea level, max.</li> <li>• Ambient air temperature-barometric pressure-altitude</li> </ul>	<p>5 000 m</p> <p>Tmin ... Tmax at 1 080 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax - 20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)</p>
Relative humidity	

<ul style="list-style-type: none"> <li>• With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
<b>Resistance</b>	
<b>Coolants and lubricants</b>	
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
<b>Use in stationary industrial systems</b>	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust; *
<b>Use on ships/at sea</b>	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold, fungal and dry rot spores (excluding fauna)
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
<b>Usage in industrial process technology</b>	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
<b>Remark</b>	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
<b>Conformal coating</b>	
<ul style="list-style-type: none"> <li>• Coatings for printed circuit board assemblies acc. to EN 61086</li> <li>• Protection against fouling acc. to EN 60664-3</li> <li>• Military testing according to MIL-I-46058C, Amendment 7</li> <li>• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>	<p>Yes; Class 2 for high reliability</p> <p>Yes; Type 1 protection</p> <p>Yes; Discoloration of coating possible during service life</p> <p>Yes; Conformal coating, Class A</p>
<b>Configuration</b>	
<b>Programming</b>	
<b>Programming language</b>	
— LAD	Yes
— FBD	Yes

— STL	Yes
— SCL	Yes
— GRAPH	Yes
<b>Know-how protection</b>	
• User program protection/password protection	Yes
• Copy protection	Yes
• Block protection	Yes
<b>Access protection</b>	
• Password for display	Yes
• Protection level: Write protection	Yes
• Protection level: Read/write protection	Yes
• Protection level: Complete protection	Yes
<b>Cycle time monitoring</b>	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
<b>Dimensions</b>	
Width	35 mm
Height	147 mm
Depth	129 mm
<b>Weights</b>	
Weight, approx.	405 g
<b>last modified:</b>	10/09/2020