## **SIEMENS**

## Data sheet

## 6AG2212-1AE40-1XB0



SIPLUS S7-1200 CPU 1212C DC/DC/DC T1 RAIL -25 ... +55°C T1 with 70°C for 10 min with conformal coating based on 6ES7212-1AE40-0XB0 . compact CPU, DC/DC/DC, Onboard I/O: 8 DI 24 V DC 6 DO 24 V DC 2 AI 0-10 V DC, Power supply: 20.4-28.8V DC Program/data memory 50 KB

General information	
Product type designation	CPU 1212C DC/DC/DC
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Load voltage L+	
<ul> <li>Rated value (DC)</li> </ul>	24 V
<ul> <li>permissible range, lower limit (DC)</li> </ul>	20.4 V
• permissible range, upper limit (DC)	28.8 V
Input current	
Current consumption (rated value)	400 mA; Typical
Inrush current, max.	12 A; at 28.8 V DC
Output current	
for backplane bus (5 V DC), max.	890 mA; Max. 5 V DC for SM and CM

Encoder supply	
24 V encoder supply	
• 24 V	Permissible range: 20.4V to 28.8V
Power loss	
Power loss, typ.	9 W
/lemory	
Work memory	
• integrated	50 kbyte
• expandable	No
Load memory	
• integrated	1 Mbyte
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	2 Gbyte; with SIMATIC memory card
Backup	
• present	Yes; maintenance-free
• without battery	Yes
CPU processing times	
for bit operations, typ.	0.085 μs; / Operation
for word operations, typ.	1.7 μs; / Operation
for floating point arithmetic, typ.	2.3 µs; / Operation
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of
	addressable blocks ranges from 1 to 65535. There is no
	restriction, the entire working memory can be used
OB	Limited only by DAM for ends
• Number, max.	Limited only by RAM for code
Pata areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	10 kbyte
max.	
Flag	
• Number, max.	4 kbyte; Size of bit memory address area
ddress area	
I/O address area	
Inputs	1 024 byte
Outputs	1 024 byte
Process image	
<ul> <li>Inputs, adjustable</li> </ul>	1 kbyte
<ul> <li>Outputs, adjustable</li> </ul>	1 kbyte
lardware configuration	

Clock       Yes         • Hardware clock (real-time)       Yes         • Backup time       480 h; Typical         • Deviation per day, max.       60 s/month at 25 °C         Digital inputs       &; Integrated         • of which inputs usable for technological functions       &; Integrated         • of which inputs usable for technological functions       &; Integrated         • Source/sink input       Yes         Number of simultaneously controllable inputs       #         all mounting positions       =         - up to 40 °C, max.       8         Input voltage       •         • for signal °C*       5 V DC at 1 mA         • for signal °C*       5 V DC at 2.5 mA         Input coursent       •         • for signal °C*       1 mA         Input degrad (for rated value of input voltage)       0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 /	Time of day	
Backup time         480 h; Typical           • Deviation per day, max.         60 s/month at 25 °C           Digital inputs         8: Integrated           • of which inputs usable for technological functions         6: HSC (High Speed Counting)           Source/sink input         Yes           Number of simultaneously controllable inputs         8           all mounting positions         8           — up to 40 °C, max.         8           Input voltage         -           - up to 40 °C, max.         8           Input voltage         -           - for signal °C         5 V DC at 1 mA           • for signal °C         1 mA           Input deurent         -           • for signal °C         1 mA           Input deurent         -           • for signal °C         1 mA           Input deurent         -           - parameterizable         0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2		
• Deviation per day, max.     60 s/month at 25 °C       Digital inputs     8, Integrated       • of which inputs usable for technological functions     6, HSC (High Speed Counting)       Source/sink input     Yes       Number of simultaneously controllable inputs     8       all mounting positions     8       - up to 40 °C, max.     8       Input voltage     5 ∨ DC at 1 mA       • for signal °0°     5 ∨ DC at 2.5 mA       Input delay (for rated value of input voltage)     1 mA       Input delay (for rated value of input voltage)     1 mA       Input delay (for rated value of input voltage)     0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05	<ul> <li>Hardware clock (real-time)</li> </ul>	Yes
Digital inputs       8; Integrated         • of which inputs usable for technological functions       8; Integrated         Source/sink input       Yes         Number of simultaneously controllable inputs       8         all mounting positions	Backup time	480 h; Typical
Number of digital inputs       8; Integrated         • of which inputs usable for technological functions       6; HSC (High Speed Counting)         Source/sink input       Yes         Number of simultaneously controllable inputs       8         all mounting positions       -         - up to 40 °C, max.       8         Input voltage       9         • Rated value (DC)       24 V         • for signal °0°       5 V DC at 1 mA         • for signal °1°       15 V DC at 2.5 mA         Input voltage       0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 /	• Deviation per day, max.	60 s/month at 25 °C
• of which inputs usable for technological functions6; HSC (High Speed Counting)Source/sink inputYesNumber of simultaneously controllable inputs8Input voltage8- up to 40 °C, max.8Rated value (DC)24 V• for signal °0°5 V DC at 1 mA• for signal °1°16 V DC at 2.5 mAInput voltage1 mAInput delay (for rated value of input voltage)1 mAfor signal °1°, typ.1 mAInput delay (for rated value of input voltage)01 / 02 / 04 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 (0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 (0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 (0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 (0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 (0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 	Digital inputs	
functions         Yes           Number of simultaneously controllable inputs         all mounting positions           all mounting positions         8           Input voltage         5 V DC at 1 mA           for signal "1"         5 V DC at 1 mA           for signal "1"         5 V DC at 1 mA           for signal "1", typ.         1 mA           input voltage         -           for signal "1", typ.         1 mA           input delay (for rated value of input voltage)         -           for signal "1", typ.         1 mA           input delay (for rated value of input voltage)         -           for signal "1", typ.         0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1	Number of digital inputs	8; Integrated
Number of simultaneously controllable inputs         all mounting positions        up to 40 °C, max.       8         Input voltage         • Rated value (DC)       24 V         • for signal °0°       5 V DC at 1 mA         • for signal °1°       15 V DC at 2.5 mA         Input current       1         • for signal °1°, typ.       1 mA         Input delay (for rated value of input voltage)       0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.8 / 12.8 / 0.2 / 0.8 / 0.2 / 0.8 / 0.2 / 0.8 / 0.2 / 0.8 / 0.2 / 0.8 / 0.2 / 0.8 / 0.2 / 0.8 / 0.2 / 0.8 / 0.2 / 0.8 / 0.2		6; HSC (High Speed Counting)
all mounting positions       8	Source/sink input	Yes
up to 40 °C, max.         8           Input voltage         24 V           • Rated value (DC)         24 V           • for signal "0"         5 V DC at 1 mA           • for signal "1"         15 V DC at 2.5 mA           Input current         1 mA           • for signal "1", typ.         1 mA           Input delay (for rated value of input voltage)         1 mA           • for standard inputs	Number of simultaneously controllable inputs	
Input voltage         • Rated value (DC)       24 V         • for signal "0"       5 V DC at 1 mA         • for signal "1"       15 V DC at 2.5 mA         Input current       • for signal "1", typ.         • for signal "1", typ.       1 mA         Input delay (for rated value of input voltage)       • for standard inputs         • or standard inputs       • 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / Hz         Cable length       • eshielded, max.       500 m; 50 m for technological functions         • unshielded, max.       500 m; 50 m for technological functions         • unshielded, max.       6         • of which high-speed outputs </td <td>all mounting positions</td> <td></td>	all mounting positions	
• Rated value (DC)       24 V         • for signal "0"       5 V DC at 1 mA         • tor signal "1"       15 V DC at 2.5 mA         Input current       1 mA         • for signal "1", typ.       1 mA         Input delay (for rated value of input voltage)       1 mA         for standard inputs       0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 µs; 0.01 µs; 0.01 µs; 0.01 µs; 0.05 / 0.1 µs; 0.01 µs; 0.05 /	— up to 40 °C, max.	8
• for signal "0"       5 V DC at 1 mA         • for signal "1", typ.       15 V DC at 2.5 mA         Input current       1 mA         • for signal "1", typ.       1 mA         Input delay (for rated value of input voltage)       1 mA         • for signal "1", typ.       1 mA         Input delay (for rated value of input voltage)       0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 µs; 0.01 µs; 0.01 µs; 0.05 / 0.1 µs; 0.01 µs; 0.01	Input voltage	
• for signal "1"         15 V DC at 2.5 mA           Input current         • for signal "1", typ.         1 mA           Input delay (for rated value of input voltage)         • for signal "1", typ.         1 mA           Input delay (for rated value of input voltage)         • for standard inputs         • for standard inputs	Rated value (DC)	24 V
Input current       1 mA         Input delay (for rated value of input voltage)       1 mA         for standard inputs       0.1/0.2/0.4/0.8/1.6/3.2/6.4/10.0/12.8/20.0 µs; 0.05/0.1         - parameterizable       0.1/0.2/0.4/0.8/1.6/3.2/6.4/10.0/12.8/20.0 µs; 0.05/0.1         - at "0" to "1", min.       0.1 µs         - at "0" to "1", max.       20 ms         for interrupt inputs       -         - parameterizable       Yes         for technological functions       -         - parameterizable       Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz         Cable length       -         • shielded, max.       500 m; 50 m for technological functions         • unshielded, max.       500 m; 50 m for technological functions         • unshielded, max.       500 m; 50 m for technological functions         Number of digital outputs       6         • of which high-speed outputs       4; 100 kHz Pulse Train Output         Limitation of inductive shutdown voltage to       L+ (48 V)         Switching capacity of the outputs       0.5 A         • with resistive load, max.       0.5 A         • on lamp load, max.       5 W         Output voltage       -	• for signal "0"	5 V DC at 1 mA
• for signal "1", typ.       1 mA         Input delay (for rated value of input voltage)         for standard inputs         parameterizable       0.1/0.2/0.4/0.8/1.6/3.2/6.4/10.0/12.8/20.0 µs; 0.05/0.1         at "0" to "1", min.       0.1 µs         at "0" to "1", max.       20 ms         for interrupt inputs       parameterizable         parameterizable       Yes         for technological functions       parameterizable         parameterizable       Yes         for technological functions       parameterizable         parameterizable       Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz         Cable length       shielded, max.         • unshielded, max.       500 m; 50 m for technological functions         • unshielded, max.       300 m; for technological functions: No         Digital outputs       6         • of which high-speed outputs       4; 100 kHz Pulse Train Output         Limitation of inductive shutdown voltage to       L+ (-48 V)         Switching capacity of the outputs       0.5 A         • with resistive load, max.       0.5 A         • on lamp load, max.       5 W         Output voltage	● for signal "1"	15 V DC at 2.5 mA
Input delay (for rated value of input voltage) for standard inputs - parameterizable 0.1/0.2/0.4/0.8/1.6/3.2/6.4/10.0/12.8/20.0 µs; 0.05/0.1 /0.2/0.4/0.8/1.6/3.2/6.4/10.0/12.8/20.0 µs; 0.05/0.1 /0.5/A /0.5/A /0.5/A /0.5/A /0.5/A /0.5/A /0.5/A /0.5/A	Input current	
for standard inputs	● for signal "1", typ.	1 mA
parameterizable0.1/0.2/0.4/0.8/1.6/3.2/6.4/10.0/12.8/20.0 μs; 0.05/0.1 /0.2/0.4/0.8/1.6/3.2/6.4/10.0/12.8/20.0 ms at "0" to "1", min.0.1 μs at "0" to "1", max.20 msfor interrupt inputs20 ms parameterizableYesfor technological functionsSingle phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHzCable length500 m; 50 m for technological functions• unshielded, max.500 m; 50 m for technological functions: No• Unshielded, max.500 m; for technological functions• unshielded, max.500 m; for technological functions: NoDigital outputs6 4; 100 kHz Pulse Train OutputLimitation of inductive shutdown voltage to Switching capacity of the outputsL+ (-48 V)• with resistive load, max.0.5 A 5 W• on lamp load, max.5 WOutput voltage5 W	Input delay (for rated value of input voltage)	
/ 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 ms       - at "0" to "1", min.     0.1 μs       - at "0" to "1", max.     20 ms       for interrupt inputs     -       - parameterizable     Yes       for technological functions     -       - parameterizable     Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz       Cable length     Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz       • shielded, max.     500 m; 50 m for technological functions       • unshielded, max.     300 m; for technological functions       Number of digital outputs     6       • of which high-speed outputs     4; 100 kHz Pulse Train Output       Limitation of inductive shutdown voltage to     L+ (-48 V)       Switching capacity of the outputs     0.5 A       • with resistive load, max.     0.5 A       • on lamp load, max.     5 W	for standard inputs	
at "0" to "1", max.20 msfor interrupt inputsYes parameterizableYesfor technological functionsSingle phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz parameterizableSingle phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHzCable lengthSolo m; 50 m for technological functions• shielded, max.500 m; 50 m for technological functions: NoDigital outputs6• of which high-speed outputs4; 100 kHz Pulse Train OutputLimitation of inductive shutdown voltage toL+ (-48 V)Switching capacity of the outputs0.5 A• with resistive load, max.5WOutput voltage5W	— parameterizable	
for interrupt inputs       Yes	— at "0" to "1", min.	0.1 µs
parameterizableYesfor technological functions parameterizableSingle phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHzCable length• shielded, max.500 m; 50 m for technological functions• unshielded, max.300 m; for technological functions: NoDigital outputsNumber of digital outputs6• of which high-speed outputs4; 100 kHz Pulse Train OutputLimitation of inductive shutdown voltage toL+ (-48 V)Switching capacity of the outputs0.5 A• with resistive load, max.0.5 A• on lamp load, max.5 W	— at "0" to "1", max.	20 ms
for technological functions	for interrupt inputs	
— parameterizableSingle phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHzCable length.• shielded, max.500 m; 50 m for technological functions• unshielded, max.300 m; for technological functions: NoDigital outputs6• of which high-speed outputs4; 100 kHz Pulse Train OutputLimitation of inductive shutdown voltage toL+ (-48 V)Switching capacity of the outputs0.5 A• with resistive load, max.0.5 A• on lamp load, max.5 W	— parameterizable	Yes
kHz & 1 @ 30 kHz         Cable length         • shielded, max.         • unshielded, max.         ounshielded, max.         Digital outputs         Number of digital outputs         • of which high-speed outputs         Limitation of inductive shutdown voltage to         Limitation of inductive shutdown voltage to         • with resistive load, max.         • on lamp load, max.         Output voltage	for technological functions	
<ul> <li>shielded, max.</li> <li>unshielded, max.</li> <li>unshielded, max.</li> <li>300 m; for technological functions: No</li> <li>Digital outputs</li> <li>of which high-speed outputs</li> <li>4; 100 kHz Pulse Train Output</li> <li>Limitation of inductive shutdown voltage to</li> <li>L+ (-48 V)</li> <li>Switching capacity of the outputs</li> <li>with resistive load, max.</li> <li>on lamp load, max.</li> <li>Output voltage</li> </ul>	— parameterizable	
• unshielded, max.300 m; for technological functions: NoDigital outputs6• of which high-speed outputs4; 100 kHz Pulse Train OutputLimitation of inductive shutdown voltage toL+ (-48 V)Switching capacity of the outputs0.5 A• with resistive load, max.0.5 A• on lamp load, max.5 W	Cable length	
Digital outputs       6         • of which high-speed outputs       4; 100 kHz Pulse Train Output         Limitation of inductive shutdown voltage to       L+ (-48 V)         Switching capacity of the outputs       0.5 A         • on lamp load, max.       5 W         Output voltage       0.00000000000000000000000000000000000	<ul> <li>shielded, max.</li> </ul>	500 m; 50 m for technological functions
Number of digital outputs       6         • of which high-speed outputs       4; 100 kHz Pulse Train Output         Limitation of inductive shutdown voltage to       L+ (-48 V)         Switching capacity of the outputs       0.5 A         • with resistive load, max.       0.5 A         • on lamp load, max.       5 W         Output voltage       0.00000000000000000000000000000000000	• unshielded, max.	300 m; for technological functions: No
• of which high-speed outputs4; 100 kHz Pulse Train OutputLimitation of inductive shutdown voltage toL+ (-48 V)Switching capacity of the outputs0.5 A• with resistive load, max.0.5 A• on lamp load, max.5 WOutput voltage	Digital outputs	
Limitation of inductive shutdown voltage to     L+ (-48 V)       Switching capacity of the outputs     0.5 A       • on lamp load, max.     0.5 A       Output voltage     5 W	Number of digital outputs	6
Switching capacity of the outputs     0.5 A       • with resistive load, max.     0.5 A       • on lamp load, max.     5 W       Output voltage     0.5 A	<ul> <li>of which high-speed outputs</li> </ul>	4; 100 kHz Pulse Train Output
• with resistive load, max.     0.5 A       • on lamp load, max.     5 W       Output voltage	Limitation of inductive shutdown voltage to	L+ (-48 V)
• on lamp load, max. 5 W Output voltage	Switching capacity of the outputs	
Output voltage	<ul> <li>with resistive load, max.</li> </ul>	0.5 A
	• on lamp load, max.	5 W
• for signal "0", max. 0.1 V; with 10 kOhm load	Output voltage	
	● for signal "0", max.	0.1 V; with 10 kOhm load

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● for signal "1", min.	20 V
Output current	
• for signal "1" rated value	0.5 A
<ul> <li>for signal "0" residual current, max.</li> </ul>	0.1 mA
Output delay with resistive load	0.1107
• "0" to "1", max.	1 µs
• "1" to "0", max.	3 µs
Switching frequency	100 kHz
• of the pulse outputs, with resistive load, max.	
Relay outputs	0
Number of relay outputs	0
Cable length	
• shielded, max.	500 m
<ul> <li>unshielded, max.</li> </ul>	150 m
Analog inputs	
Number of analog inputs	2
Input ranges	
• Voltage	Yes
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	
• shielded, max.	100 m; twisted and shielded
Analog outputs	
Number of analog outputs	0
Analog value generation for the inputs	
Analog value generation for the inputs Integration and conversion time/resolution per channel	
	10 bit
Integration and conversion time/resolution per channel	10 bit
Integration and conversion time/resolution per channel <ul> <li>Resolution with overrange (bit including sign),</li> </ul>	10 bit Yes
Integration and conversion time/resolution per channel <ul> <li>Resolution with overrange (bit including sign),</li> <li>max.</li> </ul>	
Integration and conversion time/resolution per channel <ul> <li>Resolution with overrange (bit including sign),</li> <li>max.</li> <li>Integration time, parameterizable</li> </ul>	Yes
<ul> <li>Integration and conversion time/resolution per channel</li> <li>Resolution with overrange (bit including sign), max.</li> <li>Integration time, parameterizable</li> <li>Conversion time (per channel)</li> </ul>	Yes
Integration and conversion time/resolution per channel <ul> <li>Resolution with overrange (bit including sign), max.</li> <li>Integration time, parameterizable</li> <li>Conversion time (per channel)</li> </ul> Encoder	Yes
Integration and conversion time/resolution per channel   • Resolution with overrange (bit including sign), max.  • Integration time, parameterizable  • Conversion time (per channel)  Encoder Connectable encoders	Yes 625 µs
Integration and conversion time/resolution per channel   • Resolution with overrange (bit including sign), max.  • Integration time, parameterizable  • Conversion time (per channel)  Encoder Connectable encoders  • 2-wire sensor	Yes 625 µs
Integration and conversion time/resolution per channel    Resolution with overrange (bit including sign), max.  Integration time, parameterizable Conversion time (per channel)  Encoder Connectable encoders  2-wire sensor  1. Interface	Yes 625 µs Yes
Integration and conversion time/resolution per channel	Yes 625 µs Yes PROFINET
Integration and conversion time/resolution per channel	Yes 625 µs Yes PROFINET Yes
Integration and conversion time/resolution per channel         • Resolution with overrange (bit including sign), max.         • Integration time, parameterizable         • Conversion time (per channel)         Encoder         Connectable encoders         • 2-wire sensor         Interface         Interface type         Isolated         automatic detection of transmission rate	Yes 625 µs Yes PROFINET Yes Yes

Interface types	
• RJ 45 (Ethernet)	Yes
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
Open IE communication	Yes
Web server	Yes
PROFINET IO Controller	
• Transmission rate, max.	100 Mbit/s
Services	
— Number of connectable IO Devices, max.	16
PROFINET IO Device	
Services	
— Shared device	Yes
— Number of IO Controllers with shared	2
device, max.	
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes
Protocols (Ethernet)	
• TCP/IP	Yes
Open IE communication	
• TCP/IP	Yes
• ISO-on-TCP (RFC1006)	Yes
• UDP	Yes
Web server	
• supported	Yes
<ul> <li>User-defined websites</li> </ul>	Yes
Further protocols	
• MODBUS	Yes
Communication functions	
S7 communication	
supported	Yes
• as server	Yes
• as client	Yes
Number of connections	
• overall	16; dynamically
+ , · · · · <u>· · · · · · · · · · · · · · </u>	
Test commissioning functions Status/control	
Status/control     variable	Yes

• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
Forcing	Yes
Diagnostic buffer	
• present	Yes
Traces	
<ul> <li>Number of configurable Traces</li> </ul>	2; Up to 512 KB of data per trace are possible
Integrated Functions	
Number of counters	4
Counting frequency (counter) max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction	4; With integrated DO
interface	
PID controller	Yes
Number of alarm inputs	4
Number of pulse outputs	4
Limit frequency (pulse)	100 kHz
Potential separation	
Potential separation digital inputs	
<ul> <li>Potential separation digital inputs</li> </ul>	500V AC for 1 minute
<ul> <li>between the channels, in groups of</li> </ul>	1
Potential separation digital outputs	
<ul> <li>Potential separation digital outputs</li> </ul>	Yes
• between the channels	No
• between the channels, in groups of	1
Isolation	
Isolation tested with	According to EN 50155 (routine test)
EMC	
Interference immunity against discharge of static electric	icity
<ul> <li>Interference immunity against discharge of static electricity acc. to IEC 61000-4-2</li> </ul>	Yes
— Test voltage at air discharge	8 kV
— Test voltage at contact discharge	6 kV
Interference immunity to cable-borne interference	
Interference immunity to cable-borne interference     Interference immunity on supply lines acc. to	Yes
IEC 61000-4-4	
<ul> <li>Interference immunity on signal cables acc. to IEC 61000-4-4</li> </ul>	Yes
Interference immunity against voltage surge	

<ul> <li>Interference immunity on supply lines acc. to</li> </ul>	Yes
IEC 61000-4-5	
Interference immunity against conducted variable disturb	bance induced by high-frequency fields
<ul> <li>Interference immunity against high-frequency</li> </ul>	Yes
radiation acc. to IEC 61000-4-6	
Emission of radio interference acc. to EN 55 011	
<ul> <li>Limit class A, for use in industrial areas</li> </ul>	Yes; Group 1
<ul> <li>Limit class B, for use in residential areas</li> </ul>	Yes; When appropriate measures are used to ensure compliance
	with the limits for Class B according to EN 55011
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
Railway application	
• EN 50121-3-2	Yes; EMC for rail vehicles
• EN 50121-4	Yes; EMC for signal and telecommunications systems
• EN 50124-1	Yes; Railway applications - overvoltage category OV2; pollution
	degree PD2; rated surge voltage UNi = 0.5 kV; UNm = 24 V DC
• EN 50125-1	Yes; Rail vehicles - see ambient conditions
• EN 50125-2	Yes; Stationary electrical equipment - see ambient conditions
• EN 50125-3	Yes; Signal and telecommunications systems - see ambient
	conditions; vibrations and shocks: Application point outside of
	tracks (1 m to 3 m away from track)
• EN 50155	Yes; Rail vehicles - temperature class T1, horizontal mounting
	position, salt spray Class ST2
• EN 61373	Yes; Rail vehicles - vibrations and shocks: Category 1 Class A/B
• Fire protection acc. to EN 45545-2	Yes; Rail vehicles - verification on request

Ambient conditions	
Free fall	
<ul> <li>Fall height, max.</li> </ul>	0.3 m; five times, in product package
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	-25 °C; = Tmin (incl. condensation/frost)
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Number of simultaneously activated inputs or outputs: 4 or 3 (no adjacent points) at 60 °C horizontal, 8 or 6 at 55 °C horizontal; 70 °C for 10 minutes (T1 acc. to EN 50155)
Ambient temperature during storage/transportation	
● min.	-40 °C
● max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	2 000 m
<ul> <li>Ambient air temperature-barometric pressure- altitude</li> </ul>	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m)
Relative humidity	

IEC 60068-2-38, max. /ibrations	condensation conditions)
	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
<ul> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> </ul>	
<ul> <li>Operation, tested according to IEC 60068-2-6</li> </ul>	Yes
Shock testing	
<ul> <li>tested according to IEC 60068-2-27</li> </ul>	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Resistance	
Coolants and lubricants	
<ul> <li>Resistant to commercially available coolants and lubricants</li> </ul>	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
<ul> <li>— to biologically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
<ul> <li>— to chemically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2- 52 (severity degree 3); *
<ul> <li>— to mechanically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3S4 incl. sand, dust, *
Use on land craft, rail vehicles and special-purpose	vehicles
<ul> <li>— to biologically active substances according to EN 60721-3-5</li> </ul>	Yes; Class 5B2 mold, fungus and dry rot spores (with the exception of fauna); Class 5B3 on request
<ul> <li>— to chemically active substances according to EN 60721-3-5</li> </ul>	Yes; Class 5C3 (RH < 75 %) incl. salt spray acc. to EN 50155 (ST2); *
<ul> <li>— to mechanically active substances according to EN 60721-3-5</li> </ul>	Yes; Class 5S3 incl. sand, dust; *
Usage in industrial process technology	
<ul> <li>Against chemically active substances acc. to EN 60654-4</li> </ul>	Yes; Class 3 (excluding trichlorethylene)
<ul> <li>Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04</li> </ul>	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
<ul> <li>— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
<ul> <li>Coatings for printed circuit board assemblies acc. to EN 61086</li> </ul>	Yes; Class 2 for high reliability
<ul> <li>Protection against fouling acc. to EN 60664-3</li> </ul>	Yes; Type 1 protection
<ul> <li>Electronic equipment on rolling stock acc. to EN 50155</li> </ul>	Yes; Class PC2 protective coating acc. to EN 50155:2017
<ul> <li>Military testing according to MIL-I-46058C, Amendment 7</li> </ul>	Yes; Discoloration of coating possible during service life



• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A

Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— SCL	Yes
Cycle time monitoring	
● adjustable	Yes
Dimensions	
Width	90 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	370 g
Other	
Note:	for use in railway applications, also observe the product information "SIPLUS extreme RAIL" A5E37661960A, Online Support article 109736776
last modified:	10/13/2020

