## **SIEMENS**

## Data sheet

## 6AG1223-1BL32-4XB0

SIPLUS S7-1200 SM 1223 16 DI/16 DQ for medial exposure with conformal coating based on 6ES7223-1BL32-0XB0. Digital input/output 16 DI/16 DQ, 16 DI 24 V DC, Sink/Source, 16 DQ, transistor 0.5 A



Figure similar

| General information   |                                       |
|---|---------------------------------------|
| Product type designation                                      | SM 1223, DI 16x24 V DC, DQ 16x24 V DC |
|   |                                       |
| Supply voltage  |                                       |
| Rated value (DC)  | 24 V                                  |
| permissible range, lower limit (DC)                           | 20.4 V                                |
| permissible range, upper limit (DC)                           | 28.8 V                                |
|   |                                       |
| Input current   |                                       |
| from backplane bus 5 V DC, max.                               | 185 mA                                |
| Digital inputs  |                                       |
| <ul> <li>from load voltage L+ (without load), max.</li> </ul> | 4 mA; per channel                     |
|   |                                       |
| Output voltage  |                                       |
| Power supply to the transmitters                              |                                       |
| • present   | Yes                                   |
|   |                                       |
| Power loss  |                                       |
| Power loss, typ.  | 4.5 W                                 |
|   |                                       |

| Digital inputs   |   |
|--|---|
| Number of digital inputs   | 16  |
| • in groups of   | 2   |
| Input characteristic curve in accordance with IEC 61131, type 1          | Yes   |
| Number of simultaneously controllable inputs                             |   |
| all mounting positions   |   |
| — up to 40 °C, max.  | 16  |
| horizontal installation  |   |
| — up to 40 °C, max.  | 16  |
| — up to 50 °C, max.  | 16  |
| vertical installation  |   |
| — up to 40 °C, max.  | 16  |
| Input voltage  |   |
| <ul> <li>Type of input voltage</li> </ul>                                | DC  |
| <ul> <li>Rated value (DC)</li> </ul>                                     | 24 V  |
| ● for signal "0"   | 5 V DC at 1 mA  |
| ● for signal "1"   | 15 V DC at 2.5 mA   |
| Input current  |   |
| <ul> <li>for signal "0", max. (permissible quiescent current)</li> </ul> | 1 mA  |
| ● for signal "1", min.   | 2.5 mA  |
| ● for signal "1", typ.   | 4 mA  |
| Input delay (for rated value of input voltage)                           |   |
| for standard inputs  |   |
| — parameterizable  | Yes; 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four |
| for interrupt inputs   |   |
| — parameterizable  | Yes   |
| Cable length   |   |
| <ul> <li>shielded, max.</li> </ul>                                       | 500 m   |
| • unshielded, max.   | 300 m   |
| Digital outputs  |   |
| Number of digital outputs  | 16  |
| • in groups of   | 1   |
| Short-circuit protection   | No; to be provided externally   |
| Limitation of inductive shutdown voltage to                              | L+ (-48 V)  |
| Switching capacity of the outputs  |   |
| • with resistive load, max.  | 0.5 A   |
| ● on lamp load, max.   | 5 W   |
| Output voltage   |   |
| <ul> <li>Rated value (DC)</li> </ul>                                     | 24 V  |

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| ● for signal "0", max.                                      | 0.1 V; with 10 kOhm load              |
|---|---------------------------------------|
| • for signal "1", min.                                      | 20 V DC                               |
| Output current  |                                       |
| <ul> <li>for signal "1" rated value</li> </ul>              | 0.5 A                                 |
| <ul> <li>for signal "1" permissible range, max.</li> </ul>  | 0.5 A                                 |
| <ul> <li>for signal "0" residual current, max.</li> </ul>   | 10 µA                                 |
| Output delay with resistive load                            |                                       |
| • "0" to "1", max.  | 50 µs                                 |
| • "1" to "0", max.  | 200 µs                                |
| Total current of the outputs (per group)                    |                                       |
| horizontal installation                                     |                                       |
| — up to 50 °C, max.   | 8 A; Current per mass                 |
| Relay outputs   |                                       |
| Switching capacity of contacts                              |                                       |
| — with inductive load, max.                                 | 0.5 A                                 |
| — on lamp load, max.  | 5 W                                   |
| — with resistive load, max.                                 | 0.5 A                                 |
| Cable length  |                                       |
| • shielded, max.  | 500 m                                 |
| ● unshielded, max.  | 150 m                                 |
|   |                                       |
| Interrupts/diagnostics/status information<br>Alarms         | Yes                                   |
| Diagnostics function  | Yes                                   |
| Alarms  |                                       |
| Diagnostic alarm  | Yes                                   |
| Diagnostics indication LED                                  |                                       |
| <ul> <li>for status of the inputs</li> </ul>                | Yes                                   |
| <ul> <li>for status of the outputs</li> </ul>               | Yes                                   |
| • for maintenance   | Yes                                   |
|   |                                       |
| Potential separation<br>Potential separation digital inputs |                                       |
| between the channels, in groups of                          | 2                                     |
| Potential separation digital outputs                        | 2                                     |
| between the channels, in groups of                          | 1                                     |
| <ul> <li>between the channels and backplane bus</li> </ul>  | 500 V AC                              |
|   |                                       |
| Degree and class of protection                              |                                       |
| IP degree of protection                                     | IP20                                  |
| Ambient conditions  |                                       |
| Free fall   |                                       |
| ● Fall height, max.   | 0.3 m; five times, in product package |
|   |                                       |

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| Ambient temperature during operation  |  |
|---|--|
| ● min.  | -20 °C; = Tmin (incl. condensation/frost); start-up @ 0 °C   |
| • max.  | 60 °C; = Tmax  |
| • At cold restart, min.   | 0°0  |
| Ambient temperature during storage/transportation   |  |
| • min.  | -40 °C   |
| • max.  | 70 °C  |
| Altitude during operation relating to sea level   |  |
| <ul> <li>Installation altitude above sea level, max.</li> </ul>   | 5 000 m  |
| Ambient air temperature-barometric pressure-<br>altitude  | Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) //<br>Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500<br>m) // Tmin (Tmax -20 K) at 658 hPa 540 hPa (+3 500 m +5<br>000 m) |
| Relative humidity   |  |
| <ul> <li>With condensation, tested in accordance with<br/>IEC 60068-2-38, max.</li> </ul>   | 100 %; RH incl. condensation/frost (no commissioning under condensation conditions)  |
| Resistance  |  |
| Coolants and lubricants   |  |
| <ul> <li>Resistant to commercially available<br/>coolants and lubricants</li> </ul>   | Yes  |
| Use in stationary industrial systems  |  |
| <ul> <li>to biologically active substances according<br/>to EN 60721-3-3</li> </ul>   | Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request   |
| <ul> <li>to chemically active substances according<br/>to EN 60721-3-3</li> </ul>   | Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-<br>52 (severity degree 3); *   |
| <ul> <li>— to mechanically active substances<br/>according to EN 60721-3-3</li> </ul>   | Yes; Class 3S4 incl. sand, dust, *   |
| Use on ships/at sea   |  |
| <ul> <li>— to biologically active substances according<br/>to EN 60721-3-6</li> </ul>   | Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request  |
| <ul> <li>to chemically active substances according<br/>to EN 60721-3-6</li> </ul>   | Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-<br>52 (severity degree 3); *   |
| <ul> <li>— to mechanically active substances<br/>according to EN 60721-3-6</li> </ul>   | Yes; Class 6S3 incl. sand, dust; *   |
| Usage in industrial process technology  |  |
| <ul> <li>Against chemically active substances acc.<br/>to EN 60654-4</li> </ul>   | Yes; Class 3 (excluding trichlorethylene)  |
| <ul> <li>Environmental conditions for process,<br/>measuring and control systems acc. to<br/>ANSI/ISA-71.04</li> </ul>                | Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)  |
| Remark  |  |
| <ul> <li>Note regarding classification of<br/>environmental conditions acc. to EN 60721,<br/>EN 60654-4 and ANSI/ISA-71.04</li> </ul> | * The supplied plug covers must remain in place over the unused interfaces during operation!   |



| Conformal coating   |  |
|---|--|
| <ul> <li>Coatings for printed circuit board assemblies<br/>acc. to EN 61086</li> </ul>  | Yes; Class 2 for high reliability                          |
| <ul> <li>Protection against fouling acc. to EN 60664-3</li> </ul>   | Yes; Type 1 protection                                     |
| <ul> <li>Military testing according to MIL-I-46058C,<br/>Amendment 7</li> </ul>   | Yes; Discoloration of coating possible during service life |
| <ul> <li>Qualification and Performance of Electrical<br/>Insulating Compound for Printed Board<br/>Assemblies according to IPC-CC-830A</li> </ul> | Yes; Conformal coating, Class A                            |
| Connection method   |  |
| required front connector  | Yes  |
| Mechanics/material  |  |
| Enclosure material (front)  |  |
| • Plastic   | Yes  |
| Dimensions  |  |
| Width   | 70 mm  |
| Height  | 100 mm   |
| Depth   | 75 mm  |
| Weights   |  |
| Weight, approx.   | 310 g  |
| last modified:  | 10/13/2020   |

