## **SIEMENS**

## Data sheet

## 6ES7412-1XJ07-0AB0

SIMATIC S7-400, CPU 412-1 Central processing unit with: Work memory 512 KB, (256 KB code, 256 KB data), interface MPI/DP 12 Mbit/s,



General information	
Product type designation	CPU 412-1
HW functional status	01
Firmware version	V7.0
Product function	
Isochronous mode	Yes; For PROFIBUS only
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V5.4 or higher with HSP 261
CiR - Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	30 µs
Supply voltage	
Rated value (DC)	
• 24 V DC	No; Power supply via system power supply
Input current	
from backplane bus 5 V DC, typ.	0.7 A
from backplane bus 5 V DC, max.	0.8 A
from backplane bus 24 V DC, max.	150 mA; 150 mA per DP interface

from interface 5 V DC, max.	90 mA; At the DP interface
Power loss	
Power loss, typ.	3.5 W
Power loss, max.	4 W
Memory	
Type of memory	RAM
Work memory	
• integrated	512 kbyte
<ul> <li>integrated (for program)</li> </ul>	256 kbyte
• integrated (for data)	256 kbyte
• expandable	No
Load memory	
expandable FEPROM	Yes; with Memory Card (FLASH)
• expandable FEPROM, max.	64 Mbyte
• integrated RAM, max.	512 kbyte
• expandable RAM	Yes; with Memory Card (RAM)
• expandable RAM, max.	64 Mbyte
Backup	
• present	Yes
• with battery	Yes; all data
• without battery	No
-	
Battery	
Backup battery	
<ul> <li>Backup current, typ.</li> </ul>	180 μA; up to 40 °C
<ul> <li>Backup current, max.</li> </ul>	850 μΑ
<ul> <li>Backup time, max.</li> </ul>	Dealt with in the module data manual with the secondary
	conditions and the factors of influence 5 V DC to 15 V DC
<ul> <li>Feeding of external backup voltage to CPU</li> </ul>	
	5 V DC to 15 V DC
CPU processing times	5 V DC to 15 V DC
	31.25 ns
CPU processing times	
CPU processing times for bit operations, typ.	31.25 ns
CPU processing times for bit operations, typ. for word operations, typ.	31.25 ns 31.25 ns
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ.	31.25 ns 31.25 ns 31.25 ns
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ.	31.25 ns 31.25 ns 31.25 ns
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks	31.25 ns 31.25 ns 31.25 ns
CPU processing times         for bit operations, typ.         for word operations, typ.         for fixed point arithmetic, typ.         for floating point arithmetic, typ.         CPU-blocks         DB	31.25 ns 31.25 ns 31.25 ns 62.5 ns
CPU processing times         for bit operations, typ.         for word operations, typ.         for fixed point arithmetic, typ.         for floating point arithmetic, typ.         CPU-blocks         DB         • Number, max.	31.25 ns 31.25 ns 31.25 ns 62.5 ns 3 000; Number range: 1 to 16000
CPU processing times         for bit operations, typ.         for word operations, typ.         for fixed point arithmetic, typ.         for floating point arithmetic, typ.         CPU-blocks         DB         • Number, max.         • Size, max.	31.25 ns 31.25 ns 31.25 ns 62.5 ns 3 000; Number range: 1 to 16000
CPU processing times         for bit operations, typ.         for word operations, typ.         for fixed point arithmetic, typ.         for floating point arithmetic, typ.         CPU-blocks         DB         • Number, max.         • Size, max.         FB	31.25 ns 31.25 ns 31.25 ns 62.5 ns 3 000; Number range: 1 to 16000 64 kbyte

FC	
<ul> <li>Number, max.</li> </ul>	1 500; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
<ul> <li>Number, max.</li> </ul>	see instruction list
• Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	2; OB 10, 11
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	2; OB 32, 35 (shortest cycle that can be set = 500 $\mu$ s)
<ul> <li>Number of process alarm OBs</li> </ul>	2; OB 40, 41
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55-57
<ul> <li>Number of isochronous mode OBs</li> </ul>	2; OB 61-62
<ul> <li>Number of multicomputing OBs</li> </ul>	1; OB 60
<ul> <li>Number of background OBs</li> </ul>	1; OB 90
<ul> <li>Number of startup OBs</li> </ul>	3; OB 100-102
<ul> <li>Number of asynchronous error OBs</li> </ul>	9; OB 80-88
<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122
Nesting depth	
<ul> <li>per priority class</li> </ul>	24
<ul> <li>additional within an error OB</li> </ul>	1
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
	999
— upper limit	
— upper limit IEC counter	
	Yes
IEC counter	
IEC counter • present	Yes
IEC counter • present • Type	Yes SFB
IEC counter • present • Type • Number	Yes SFB
IEC counter • present • Type • Number S7 times	Yes SFB Unlimited (limited only by RAM capacity)
IEC counter • present • Type • Number S7 times • Number	Yes SFB Unlimited (limited only by RAM capacity)
IEC counter • present • Type • Number S7 times • Number Retentivity	Yes SFB Unlimited (limited only by RAM capacity) 2 048

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unnor limit	2 047
— upper limit	No times retentive
— preset	No unes recentive
Time range	10 ms
— lower limit	
— upper limit	9 990 s
IEC timer	Ver
• present	Yes
• Туре	SFB
Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
retentive data area in total	Total working and load memory (with backup battery)
Flag	
• Number, max.	4 kbyte; Size of bit memory address area
Retentivity available	Yes
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; in 1 memory byte
Local data	
• adjustable, max.	8 kbyte
• preset	4 kbyte
Address area	
Inputs	4 kbyte
• Outputs	4 kbyte
Process image	
<ul> <li>Inputs, adjustable</li> </ul>	4 kbyte
Outputs, adjustable	4 kbyte
Inputs, default	128 byte
Outputs, default	128 byte
• consistent data, max.	244 byte
<ul> <li>Access to consistent data in process image</li> </ul>	Yes
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	15
Digital channels	
Inputs	
• Inputs	32 768
	32 768 32 768
— of which central	
<ul><li>— of which central</li><li>Outputs</li></ul>	32 768
— of which central	32 768 32 768
<ul> <li>— of which central</li> <li>Outputs</li> <li>— of which central</li> <li>Analog channels</li> </ul>	32 768 32 768
<ul> <li>— of which central</li> <li>Outputs</li> <li>— of which central</li> </ul>	32 768 32 768 32 768
<ul> <li>— of which central</li> <li>Outputs</li> <li>— of which central</li> <li>Analog channels</li> <li>Inputs</li> </ul>	32 768 32 768 32 768 2 048

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— of which central	2 048
Hardware configuration	
Number of expansion units, max.	21
connectable OPs	47
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
Interface modules	
<ul> <li>Number of connectable IMs (total), max.</li> </ul>	6
<ul> <li>Number of connectable IM 460s, max.</li> </ul>	6
<ul> <li>Number of connectable IM 463s, max.</li> </ul>	4; IM 463-2
Number of DP masters	
• integrated	1
• via CP	10; CP 443-5 Extended
● via IM 467	4
<ul> <li>Mixed mode IM + CP permitted</li> </ul>	No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode
• via interface module	0
<ul> <li>Number of pluggable S5 modules (via adapter capsule in central device), max.</li> </ul>	6
Number of IO Controllers	
• integrated	0
● via CP	4; Max. 4 in the central controller; no mixed operation of different CP 443-1 types in PROFINET IO mode
Number of operable FMs and CPs (recommended)	
• FM	Limited by number of slots and number of connections
● CP, PtP	CP 440: Limited by number of slots; CP 441: Limited by number of slots and number of connections
<ul> <li>PROFIBUS and Ethernet CPs</li> </ul>	14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller
Slots	
<ul> <li>required slots</li> </ul>	1
Time of day	
Clock	
<ul> <li>Hardware clock (real-time)</li> </ul>	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
Resolution	1 ms
<ul> <li>Deviation per day (buffered), max.</li> </ul>	1.7 s; Power off
<ul> <li>Deviation per day (unbuffered), max.</li> </ul>	8.6 s; For power On
Operating hours counter	
Number	16
Number/Number range	0 to 15
<ul> <li>Range of values</li> </ul>	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours

• Granularity	1 h
retentive	Yes
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
● to MPI, slave	Yes
• to DP, master	Yes
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
<ul> <li>on Ethernet via NTP</li> </ul>	No; Via CP
• to IF 964 DP	No
Time difference in system when synchronizing via	
• MPI, max.	200 ms
Interfaces	
Interfaces/bus type	1 x MPI/PROFIBUS DP
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
1. Interface	
Interface type	
Physics	RS 485 / PROFIBUS + MPI
Isolated Power supply to interface (15 to 30 V DC), max.	Yes 150 mA
Protocols	150 MA
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
MPI	165
Number of connections	32; If a diagnostics repeater is used on the line, the number of
	connection resources on the line is reduced by 1
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
- S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
PROFIBUS DP master	
Number of connections, max.	16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1

• Transmission rate, max.	12 Mbit/s
• Number of DP slaves, max.	32
Services	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
— Global data communication	No
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes
- SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
— Direct data exchange (slave-to-slave	Yes
communication)	
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
Number of connections	16
• GSD file	http://support.automation.siemens.com/WW/view/en/113652
• Transmission rate, max.	12 Mbit/s
<ul> <li>automatic baud rate search</li> </ul>	No
<ul> <li>Address area, max.</li> </ul>	32; Virtual slots
• User data per address area, max.	32 byte
— of which consistent, max.	32 byte
Services	
— PG/OP communication	Yes; with interface active
— Routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes



	N/
— S7 communication, as server	Yes
— Direct data exchange (slave-to-slave	No
communication)	N
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
Protocols	
Open IE communication	
<ul> <li>ISO-on-TCP (RFC1006)</li> </ul>	Via CP 443-1 Adv. and loadable FB
— Data length, max.	1 452 bytes via CP 443-1 Adv.
Web server	
• supported	No
Isochronous mode	
Equidistance	Yes
Number of DP masters with isochronous mode	1
User data per isochronous slave, max.	244 byte
shortest clock pulse	1.5 ms; 0.5 ms without use of SFC 126, 127
max. cycle	32 ms
Communication functions	
PG/OP communication	Yes
<ul> <li>Number of connectable OPs without message</li> </ul>	47
processing	
<ul> <li>Number of connectable OPs with message</li> </ul>	47; When using Alarm_S/SQ and Alarm_D/DQ
processing	
Data record routing	Yes
Global data communication	
• supported	Yes
<ul> <li>Number of GD loops, max.</li> </ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	16
<ul> <li>Size of GD packets, max.</li> </ul>	54 byte
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	1 variable
S7 basic communication	
• supported	Yes
• User data per job, max.	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	1 variable
S7 communication	
supported	Yes
• as server	Yes
● as client	Yes

<ul> <li>User data per job, max.</li> </ul>	64 kbyte
• User data per job (of which consistent), max.	462 byte
S5 compatible communication	
<ul> <li>supported</li> </ul>	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5
<ul> <li>User data per job, max.</li> </ul>	8 kbyte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	240 byte
<ul> <li>Number of simultaneous AG-SEND/AG-RECV orders per CPU, max.</li> </ul>	24/24
Standard communication (FMS)	
supported	Yes; Via CP and loadable FB
Number of connections	
• overall	48
<ul> <li>usable for PG communication</li> </ul>	47
— reserved for PG communication	1
— adjustable for PG communication, max.	0
<ul> <li>usable for OP communication</li> </ul>	47
- reserved for OP communication	1
— adjustable for OP communication, max.	0
<ul> <li>usable for S7 basic communication</li> </ul>	46
- reserved for S7 basic communication	0
— adjustable for S7 basic communication,	0
max.	
<ul> <li>usable for S7 communication</li> </ul>	46
— reserved for S7 communication	0
<ul> <li>— adjustable for S7 communication, max.</li> </ul>	0
<ul> <li>usable for routing</li> </ul>	23
— reserved for routing	0
— adjustable for routing, max.	0
S7 message functions	
Number of login stations for message functions, max.	47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8
	with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	Yes
SCAN procedure	Yes
Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
<ul> <li>Number of instances for alarm 8 and S7 communication blocks, max.</li> </ul>	300
● preset, max.	150



Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	4
Number of messages	
• overall, max.	256
• in 100 ms grid, max.	0
• in 500 ms grid, max.	256
• in 1000 ms grid, max.	256
Number of additional values	
• with 100 ms grid, max.	0
• with 500, 1000 ms grid, max.	1
Test commissioning functions	
Status block	Yes; Up to 16 simultaneously
Single step	Yes
Number of breakpoints	16
Status/control	
Status/control variable	Yes; Up to 16 variable tables
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul> <li>Number of variables, max.</li> </ul>	70; Status/control
Forcing	
• Forcing	Yes
<ul> <li>Forcing, variables</li> </ul>	Inputs/outputs, bit memories, distributed I/Os
<ul> <li>Number of variables, max.</li> </ul>	64
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	3 200
— adjustable	Yes
— preset	120
Service data	
● can be read out	Yes
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Use in hazardous areas	
• ATEX	ATEX II 3G Ex nA IIC T4 Gc

Ambient conditions	
Ambient temperature during operation	
● min.	0 °C
• max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes
Programming	
Command set	see instruction list
Nesting levels	7
<ul> <li>Access to consistent data in process image</li> </ul>	Yes
<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Number of simultaneously active SFCs	
— DPSYC_FR	2; SFC 11; per interface
— D_ACT_DP	8; SFC 12; per interface
	8; SFC 59; per interface
— WR_REC	8; SFC 58; per interface
— WR_PARM	8; SFC 55; per interface
— PARM_MOD	1; SFC 57; per interface
— WR_DPARM	2; SFC 56; per interface
— DPNRM_DG	8; SFC 13; per interface
– RDSYSST	8; SFC 51
- DP_TOPOL	1; SFC 103; per interface
Number of simultaneously active SFBs	
— RDREC	8; SFB 52; per interface, but not more than 32 across all external interfaces
— WRREC	8; SFB 53; per interface, but not more than 32 across all external interfaces
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	

Width	25 mm
Height	290 mm
Depth	219 mm
Weights	
Weight, approx.	700 g
last modified:	10/09/2020

