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SIPLUS S7-400 CPU 416-3 PN/DP -25 ... +70°C with conformal coating based on 6ES7416-3ES07-0AB0 . Central processing unit with: Work memory 16 MB, (8 MB code, 8 MB data), Interfaces 1st interface MPI/DP 12 Mbit/s, (X1), 2nd interface ETHERNET/PROFINET (X5) 3rd interface IF 964-DP plug-in (IF1)

General information

Product type designation	CPU 416-3 PN/DP
HW functional status	01
Firmware version	V7.0
Product function	
• Isochronous mode	Yes; Via PROFIBUS DP or PROFINET interface
Engineering with	
• Programming package	STEP 7 V5.5 or higher with HSP 262

CiR - Configuration in RUN

CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	10 µs

Supply voltage

Rated value (DC)	
• 24 V DC	No; Power supply via system power supply

Input current

from backplane bus 5 V DC, typ.	1.3 A
from backplane bus 5 V DC, max.	1.6 A
from backplane bus 24 V DC, max.	300 mA; 150 mA per DP interface

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from interface 5 V DC, max.	90 mA; At each DP interface

Power loss

Power loss, typ.	6.5 W
Power loss, max.	8 W

Memory

Type of memory	RAM

Work memory

• integrated	16 Mbyte
• integrated (for program)	8 Mbyte
• integrated (for data)	8 Mbyte
• expandable	No

Load memory

• expandable FEPROM	Yes; with Memory Card (FLASH)
• expandable FEPROM, max.	64 Mbyte
• integrated RAM, max.	1 Mbyte
• expandable RAM	Yes; with Memory Card (RAM)
• expandable RAM, max.	64 Mbyte

Backup

• present	Yes
• with battery	Yes; all data
• without battery	No

Battery

Backup battery

• Backup current, typ.	180 µA; up to 40 °C
• Backup current, max.	850 µA
• Backup time, max.	Dealt with in the module data manual with the secondary conditions and the factors of influence
• Feeding of external backup voltage to CPU	5 V DC to 15 V DC

CPU processing times

for bit operations, typ.	12.5 ns
for word operations, typ.	12.5 ns
for fixed point arithmetic, typ.	12.5 ns
for floating point arithmetic, typ.	25 ns

CPU-blocks

DB

• Number, max.	10 000; Number range: 1 to 16000
• Size, max.	64 kbyte

FB

• Number, max.	5 000; Number range: 0 to 7999
• Size, max.	64 kbyte

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FC	
● Number, max.	5 000; Number range: 0 to 7999
● Size, max.	64 kbyte
OB	
● Number, max.	see instruction list
● Size, max.	64 kbyte
● Number of free cycle OBs	1; OB 1
● Number of time alarm OBs	8; OB 10-17
● Number of delay alarm OBs	4; OB 20-23
● Number of cyclic interrupt OBs	9; OB 30-38 (shortest cycle that can be set = 500 µs)
● Number of process alarm OBs	8; OB 40-47
● Number of DPV1 alarm OBs	3; OB 55-57
● Number of isochronous mode OBs	4; OB 61-64
● Number of multicomputing OBs	1; OB 60
● Number of background OBs	1; OB 90
● Number of startup OBs	3; OB 100-102
● Number of asynchronous error OBs	9; OB 80-88
● Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
● per priority class	24
● additional within an error OB	2
Counters, timers and their retentivity	
S7 counter	
● Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
● present	Yes
● Type	SFB
● Number	Unlimited (limited only by RAM capacity)
S7 times	
● Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0

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— upper limit	2 047
— preset	No times retentive
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
● present	Yes
● Type	SFB
● Number	Unlimited (limited only by RAM capacity)

Data areas and their retentivity

retentive data area in total	Total working and load memory (with backup battery)
Flag	
● Number, max.	16 kbyte; Size of bit memory address area
● Retentivity available	Yes
● Retentivity preset	MB 0 to MB 15
● Number of clock memories	8; in 1 memory byte
Local data	
● adjustable, max.	32 kbyte
● preset	16 kbyte

Address area

I/O address area	
● Inputs	16 kbyte
● Outputs	16 kbyte
Process image	
● Inputs, adjustable	16 kbyte
● Outputs, adjustable	16 kbyte
● Inputs, default	512 byte
● Outputs, default	512 byte
● consistent data, max.	244 byte
● Access to consistent data in process image	Yes
Subprocess images	
● Number of subprocess images, max.	15
Digital channels	
● Inputs	131 072
— of which central	131 072
● Outputs	131 072
— of which central	131 072
Analog channels	
● Inputs	8 192
— of which central	8 192
● Outputs	8 192

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— of which central	8 192

Hardware configuration

Number of expansion units, max.	21
connectable OPs	95
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)

Interface modules

• Number of connectable IMs (total), max.	6
• Number of connectable IM 460s, max.	6
• Number of connectable IM 463s, max.	4; IM 463-2

Number of DP masters

• integrated	1
• via CP	10; CP 443-5 Extended
• via IM 467	4
• Mixed mode IM + CP permitted	No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode
• via interface module	1; IF 964-DP
• Number of pluggable S5 modules (via adapter capsule in central device), max.	6

Number of IO Controllers

• integrated	1
• via CP	4; Max. 4 in the central controller; no mixed operation of different CP 443-1 types in PROFINET IO mode

Number of operable FMs and CPs (recommended)

• FM	Limited by number of slots or number of connections
• CP, PtP	CP 440: Limited by number of slots; CP 441: Limited by number of slots and number of connections
• PROFIBUS and Ethernet CPs	14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller

Slots

• required slots	2

Time of day

Clock

• Hardware clock (real-time)	Yes
• retentive and synchronizable	Yes
• Resolution	1 ms
• Deviation per day (buffered), max.	1.7 s; Power off
• Deviation per day (unbuffered), max.	8.6 s; For power On

Operating hours counter

• Number	16
• Number/Number range	0 to 15
• Range of values	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours

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● Granularity	1 h
● retentive	Yes
Clock synchronization	
● supported	Yes
● to MPI, master	Yes
● to MPI, slave	Yes
● to DP, master	Yes
● to DP, slave	Yes
● in AS, master	Yes
● in AS, slave	Yes
● on Ethernet via NTP	Yes; As client
● to IF 964 DP	Yes
Time difference in system when synchronizing via	
● Ethernet, max.	10 ms
● MPI, max.	200 ms

Interfaces

Interfaces/bus type	1 x MPI/PROFIBUS DP, 1 x PROFINET (2 ports), 1 x PROFIBUS DP (optionally pluggable)
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
Number of other interfaces	1; PROFIBUS DP with IF 964-DP (plug-in option; MLFB: 6ES7964-2AA04-0AB0)

1. Interface

Interface type	Integrated
Physics	RS 485 / PROFIBUS + MPI
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	150 mA
Protocols	
● MPI	Yes
● PROFIBUS DP master	Yes
● PROFIBUS DP slave	Yes
MPI	
● Number of connections	44; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
● Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes

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PROFIBUS DP master	
● Number of connections, max.	32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
● Transmission rate, max.	12 Mbit/s
● Number of DP slaves, max.	32
Services	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
— Global data communication	No
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	Yes
— Activation/deactivation of DP slaves	Yes
— Direct data exchange (slave-to-slave communication)	Yes
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
● Number of connections	32
● GSD file	http://support.automation.siemens.com/WW/view/en/113652
● Transmission rate, max.	12 Mbit/s
● automatic baud rate search	No
● Address area, max.	32; Virtual slots
● User data per address area, max.	32 byte
— of which consistent, max.	32 byte
Services	
— PG/OP communication	Yes; with interface active
— Routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No

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— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Direct data exchange (slave-to-slave communication)	No
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte

2. Interface	
Interface type	PROFINET
Physics	Ethernet RJ45
Isolated	Yes
automatic detection of transmission rate	Yes; Autosensing
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes; Assignment by higher-level IO-Controller or by the user program with SFB104 "IP_CONF"
Number of connection resources	96
Interface types	
● Number of ports	2
● integrated switch	Yes
Protocols	
● PROFINET IO Controller	Yes
● PROFINET IO Device	Yes
● PROFINET CBA	Yes
● PROFIBUS DP master	No
● PROFIBUS DP slave	No
● Open IE communication	Yes
● Web server	Yes
● Point-to-point connection	No
● Media redundancy	Yes
PROFINET IO Controller	
● Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— S7 communication	Yes
— Isochronous mode	Yes; Only with IRT and the High Performance option
— Shared device	Yes
— Prioritized startup	Yes

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— Number of IO devices with prioritized startup, max.	32
— Number of connectable IO Devices, max.	256
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
— Number of IO Devices with IRT and the option "high flexibility"	256
— of which in line, max.	61
— Number of connectable IO Devices for RT, max.	256
— of which in line, max.	256
— Activation/deactivation of IO Devices	Yes
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8
— IO Devices changing during operation (partner ports), supported	Yes
— Number of IO Devices per tool, max.	8; 8 parallel calls of the SFC 12 "D_ACT_DP" possible per line. Max. 32 IO Devices changing during operation (partner ports) are supported
— Device replacement without swap medium	Yes
— Send cycles	250 µs, 500 µs, 1 ms, 2 ms, 4 ms additionally with IRT with high performance: 250 µs to 4 ms in 125 µs frame
— Updating time	250 µs to 512 ms; minimum value depends on preset communication share for PROFINET IO, on the number of IO Devices and on the amount of configured user data, see PROFINET system description
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— S7 communication	Yes
— Isochronous mode	No
— IRT	Yes
— Prioritized startup	Yes
— Shared device	Yes
— Number of IO Controllers with shared device, max.	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device

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— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
PROFINET CBA	
● acyclic transmission	Yes
● cyclic transmission	Yes
Open IE communication	
● Number of connections, max.	94
● Local port numbers used at the system end	0, 20, 21, 25, 80, 102, 135, 161, 34962, 34963, 34964, 65532, 65533, 65534, 65535
● Keep-alive function, supported	Yes
3. Interface	
Interface type	Pluggable interface module (IF)
Plug-in interface modules	IF 964-DP (MLFB: 6ES7964-2AA04-0AB0)
Physics	RS 485 / PROFIBUS
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	150 mA
automatic detection of transmission rate	No
Number of connection resources	32
Protocols	
● MPI	No
● PROFIBUS DP master	Yes
● PROFIBUS DP slave	Yes
PROFIBUS DP master	
● Number of connections, max.	32
● Transmission rate, max.	12 Mbit/s
● Number of DP slaves, max.	125
Services	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
— Global data communication	No
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	Yes
— Activation/deactivation of DP slaves	Yes
— Direct data exchange (slave-to-slave communication)	Yes

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— DPV0	Yes
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP slave	
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
• Number of connections	32
• GSD file	http://support.automation.siemens.com/WW/view/en/113652
• Transmission rate, max.	12 Mbit/s
• automatic baud rate search	No
• Address area, max.	32; Virtual slots
• User data per address area, max.	32 byte
— of which consistent, max.	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Direct data exchange (slave-to-slave communication)	No
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
Protocols	
Redundancy mode	
Media redundancy	
— Switchover time on line break, typ.	200 ms
— Number of stations in the ring, max.	50
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	94

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— Data length, max.	32 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes; Via integrated PROFINET interface or CP 443-1 and loadable FBs
— Number of connections, max.	94
— Data length, max.	32 kbyte; 1 452 bytes via CP 443-1 Adv.
• UDP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	94
— Data length, max.	1 472 byte

Web server	
• supported	Yes
• User-defined websites	Yes
• Number of HTTP clients	5

Isochronous mode	
Equidistance	Yes
Number of DP masters with isochronous mode	2
User data per isochronous slave, max.	244 byte
shortest clock pulse	1 ms; 0.5 ms without use of SFC 126, 127
max. cycle	32 ms

Communication functions	
PG/OP communication	Yes
• Number of connectable OPs without message processing	95
• Number of connectable OPs with message processing	95; When using Alarm_S/SQ and Alarm_D/DQ
Data record routing	Yes

Global data communication	
• supported	Yes
• Number of GD loops, max.	16
• Number of GD packets, transmitter, max.	16
• Number of GD packets, receiver, max.	32
• Size of GD packets, max.	54 byte
• Size of GD packet (of which consistent), max.	1 variable

S7 basic communication	
• supported	Yes
• User data per job, max.	76 byte
• User data per job (of which consistent), max.	1 variable

S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes

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• User data per job, max.	64 kbyte
• User data per job (of which consistent), max.	462 byte; 1 variable
S5 compatible communication	
• supported	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5
• User data per job, max.	8 kbyte
• User data per job (of which consistent), max.	240 byte
• Number of simultaneous AG-SEND/AG-RECV orders per CPU, max.	64/64
Standard communication (FMS)	
• supported	Yes; Via CP and loadable FB
PROFINET CBA (at set setpoint communication load)	
• Setpoint for the CPU communication load	20 %
• Number of remote interconnection partners	32
• Number of functions, master/slave	150
• Total of all master/slave connections	6 000
• Data length of all incoming connections master/slave, max.	65 000 byte
• Data length of all outgoing connections master/slave, max.	65 000 byte
• Number of device-internal and PROFIBUS interconnections	1 000
• Data length of device-internal und PROFIBUS interconnections, max.	16 000 byte
• Data length per connection, max.	2 000 byte
Remote interconnections with acyclic transmission	
— Sampling interval, min.	200 ms; Depending on preset communication load, number of interconnections and data length used
— Number of incoming interconnections	500
— Number of outgoing interconnections	500
— Data length of all incoming interconnections, max.	16 000 byte
— Data length of all outgoing interconnections, max.	16 000 byte
— Data length per connection, max.	2 000 byte
Remote interconnections with cyclic transmission	
— Transmission frequency: Transmission interval, min.	1 ms; Depending on preset communication load, number of interconnections and data length used
— Number of incoming interconnections	300
— Number of outgoing interconnections	300
— Data length of all incoming interconnections, max.	4 800 byte
— Data length of all outgoing interconnections, max.	4 800 byte

— Data length per connection, max.	450 byte
HMI variables via PROFINET (acyclic)	
— Number of stations that can log on for HMI variables (PN OPC/iMap)	2x PN OPC/1x iMap
— HMI variable updating	500 ms
— Number of HMI variables	1 500
— Data length of all HMI variables, max.	48 000 byte
PROFIBUS proxy functionality	
— supported	Yes; 32 PROFIBUS slaves max. connectable
— Data length per connection, max.	240 byte; Slave-dependent
Number of connections	
• overall	96
• usable for PG communication	95
— reserved for PG communication	1
— adjustable for PG communication, max.	0
• usable for OP communication	95
— reserved for OP communication	1
— adjustable for OP communication, max.	0
• usable for S7 basic communication	94
— reserved for S7 basic communication	0
— adjustable for S7 basic communication, max.	0
• usable for S7 communication	94
— reserved for S7 communication	0
— adjustable for S7 communication, max.	0
• usable for routing	47
— reserved for routing	0
— adjustable for routing, max.	0

S7 message functions	
Number of login stations for message functions, max.	95; Max. 95 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 16 with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	Yes
SCAN procedure	Yes
Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	1 000; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
• Number of instances for alarm 8 and S7 communication blocks, max.	4 000
• preset, max.	600
Process control messages	Yes

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Number of archives that can log on simultaneously (SFB 37 AR_SEND)	32
Number of messages	
• overall, max.	1 024
• in 100 ms grid, max.	128
• in 500 ms grid, max.	512
• in 1000 ms grid, max.	1 024
Number of additional values	
• with 100 ms grid, max.	1
• with 500, 1000 ms grid, max.	10

Test commissioning functions

Status block	Yes; Up to 16 simultaneously
Single step	Yes
Number of breakpoints	16
Status/control	
• Status/control variable	Yes; Up to 16 variable tables
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
• Number of variables, max.	70; Status/control
Forcing	
• Forcing	Yes
• Forcing, variables	Inputs/outputs, bit memories, distributed I/Os
• Number of variables, max.	512
Diagnostic buffer	
• present	Yes
• Number of entries, max.	3 200
— adjustable	Yes
— preset	120
Service data	
• can be read out	Yes

Standards, approvals, certificates

CE mark	Yes
EAC (formerly Gost-R)	Yes

Ambient conditions

Ambient temperature during operation	
• min.	-25 °C; = Tmin
• max.	70 °C; = Tmax
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	5 000 m

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• Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)
Relative humidity	
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
Resistance	
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
• Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability
• Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection
• Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life
• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Conformal coating, Class A
Configuration	
Configuration software	
• STEP 7	Yes
Programming	

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● Command set	see instruction list
● Nesting levels	7
● Access to consistent data in process image	Yes
● System functions (SFC)	see instruction list
● System function blocks (SFB)	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Number of simultaneously active SFCs	
— DPSYC_FR	2; SFC 11; per interface
— D_ACT_DP	8; SFC 12; per interface
— RD_REC	8; SFC 59; per interface
— WR_REC	8; SFC 58; per interface
— WR_PARM	8; SFC 55; per interface
— PARM_MOD	1; SFC 57; per interface
— WR_DPARM	2; SFC 56; per interface
— DPNRM_DG	8; SFC 13; per interface
— RDSYSST	8; SFC 51
— DP_TOPOL	1; SFC 103; per interface
Number of simultaneously active SFBs	
— RDREC	8; SFB 52; per interface, but not more than 32 across all external interfaces
— WRREC	8; SFB 53; per interface, but not more than 32 across all external interfaces
Know-how protection	
● User program protection/password protection	Yes
● Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	50 mm
Height	290 mm
Depth	219 mm
Weights	
Weight, approx.	900 g
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