## **SIEMENS**

## Data sheet

## 6ES7315-6FF04-0AB0

SIMATIC S7-300, CPU 315F-2DP Fail-safe module with MPI Integr. power supply 24 V DC, Work memory 384 KB, 40 mm width, 2nd interface DP master/slave Micro Memory Card required



Figure similar

General information	
HW functional status	01
Firmware version	V3.3
Product function	
Isochronous mode	Yes
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V5.5 + SP1 or higher or STEP 7 V5.2 + SP1 or higher with HSP 218 + Distributed Safety
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms

1 s

• Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	850 mA
Current consumption (in no-load operation), typ.	150 mA
Inrush current, typ.	3.5 A
l²t	1 A <sup>2.</sup> s
Power loss	
Power loss, typ.	4.5 W
Memory	
Work memory	
• integrated	384 kbyte
• expandable	No
• Size of retentive memory for retentive data	128 kbyte
blocks	
Load memory	No
• Plug-in (MMC)	Yes
• Plug-in (MMC), max.	8 Mbyte
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 у
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
• without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.05 µs
for word operations, typ.	0.09 µs
for fixed point arithmetic, typ.	0.12 µs
for floating point arithmetic, typ.	0.45 μs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
<ul> <li>Number, max.</li> </ul>	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
<ul> <li>Number, max.</li> </ul>	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
• Number, max.	1 024; Number range: 0 to 7999
● Size, max.	64 kbyte
OB	
Description	see instruction list

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• Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	1; OB 10
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35
<ul> <li>Number of process alarm OBs</li> </ul>	1; OB 40
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55, 56, 57
<ul> <li>Number of isochronous mode OBs</li> </ul>	1; OB 61
<ul> <li>Number of startup OBs</li> </ul>	1; OB 100
<ul> <li>Number of asynchronous error OBs</li> </ul>	5; OB 80, 82, 85, 86, 87
<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122
Nesting depth	
• per priority class	16
<ul> <li>additional within an error OB</li> </ul>	4
Counters, timers and their retentivity	
S7 counter	
• Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Туре	SFB
• Number	Unlimited (limited only by RAM capacity)
S7 times	
• Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes

• Туре	SFB
• Number	Unlimited (limited only by RAM capacity)
	· · · · ·
Data areas and their retentivity	
retentive data area in total	all, 128 KB max.
Flag	2.048 byta
• Number, max.	2 048 byte
Retentivity available	Yes; MB 0 to MB 2 047
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	
• per priority class, max.	32 kbyte; Max. 2 KB per block
Address area	
I/O address area	
• Inputs	2 048 byte
Outputs	2 048 byte
of which distributed	
— Inputs	2 048 byte
— Outputs	2 048 byte
Process image	
Inputs	2 048 byte
Outputs	2 048 byte
<ul> <li>Inputs, adjustable</li> </ul>	2 048 byte
<ul> <li>Outputs, adjustable</li> </ul>	2 048 byte
Inputs, default	384 byte
<ul> <li>Outputs, default</li> </ul>	384 byte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	1
Digital channels	
• Inputs	16 384
— of which central	1 024
Outputs	16 384
— of which central	1 024
Analog channels	
Inputs	1 024
— of which central	256
Outputs	1 024
— of which central	256



Hardware configuration	
Number of expansion units, max.	3
Number of DP masters	
● integrated	1
● via CP	4
Number of operable FMs and CPs (recommended)	
● FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
<ul> <li>Racks, max.</li> </ul>	4
<ul> <li>Modules per rack, max.</li> </ul>	8

Time of day	
Clock	
<ul> <li>Hardware clock (real-time)</li> </ul>	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
Backup time	6 wk; At 40 °C ambient temperature
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
<ul> <li>Behavior of the clock following POWER-ON</li> </ul>	Clock continues running after POWER OFF
<ul> <li>Behavior of the clock following expiry of backup period</li> </ul>	Clock continues to run with the time at which the power failure occurred
Operating hours counter	
Number	1
Number/Number range	0
<ul> <li>Range of values</li> </ul>	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
● to MPI, slave	Yes
• to DP, master	Yes; With DP slave only slave clock
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	No
Digital inputs	
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	

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Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
	°
Interfaces	
Number of industrial Ethernet interfaces	0
Number of PROFINET interfaces	0
Number of RS 485 interfaces	2
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	No
Power supply to interface (15 to 30 V DC), max.	200 mA
Protocols	
• MPI	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	No
PROFIBUS DP slave	No
<ul> <li>Point-to-point connection</li> </ul>	No
MPI	
• Transmission rate, max.	187.5 kbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes; Only server, configured on one side
— S7 communication, as client	No
— S7 communication, as server	Yes
2. Interface	
Interface type	Integrated RS 485 interface
Physics	 RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Protocols	
• MPI	No
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
Point-to-point connection	No
PROFIBUS DP master	
• Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	124; Per station
	,

Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes; Only server, configured on one side
— S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes; OB 61
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
— Number of DP slaves that can be	8
simultaneously activated/deactivated, max.	
— DPV1	Yes
Address area	
— Inputs, max.	2 048 byte
— Outputs, max.	2 048 byte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	
<ul><li>PROFIBUS DP slave</li><li>• GSD file</li></ul>	The latest GSD file is available at:
• GSD file	http://www.siemens.com/profibus-gsd
<ul><li>GSD file</li><li>Transmission rate, max.</li></ul>	http://www.siemens.com/profibus-gsd 12 Mbit/s
<ul><li>GSD file</li><li>Transmission rate, max.</li><li>automatic baud rate search</li></ul>	http://www.siemens.com/profibus-gsd 12 Mbit/s Yes; only with passive interface
<ul> <li>GSD file</li> <li>Transmission rate, max.</li> <li>automatic baud rate search</li> <li>Address area, max.</li> </ul>	http://www.siemens.com/profibus-gsd 12 Mbit/s Yes; only with passive interface 32
<ul> <li>GSD file</li> <li>Transmission rate, max.</li> <li>automatic baud rate search</li> <li>Address area, max.</li> <li>User data per address area, max.</li> </ul>	http://www.siemens.com/profibus-gsd 12 Mbit/s Yes; only with passive interface
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<ul> <li>GSD file</li> <li>Transmission rate, max.</li> <li>automatic baud rate search</li> <li>Address area, max.</li> <li>User data per address area, max.</li> <li>User data per address area, max.</li> </ul> Services <ul> <li>PG/OP communication</li> <li>Routing</li> <li>Global data communication</li> <li>S7 basic communication</li> <li>S7 basic communication</li> <li>S7 communication</li> <li>S7 communication, as client</li> <li>S7 communication, as server</li> <li>Direct data exchange (slave-to-slave communication)</li> <li>DPV1</li> </ul>	http://www.siemens.com/profibus-gsd         12 Mbit/s         Yes; only with passive interface         32         32 byte         Yes         Yes; Only with active interface         No         No         Yes; Only server, configured on one side         No         Yes         Yes         Yes         Yes; Only server, configured on one side         No         Yes         Yes         Yes         Yes         No         Yes         No         Yes         Yes         Yes
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Isochronous mode	
Isochronous operation (application synchronized up	Yes
to terminal)	
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
• supported	Yes
<ul> <li>Number of GD loops, max.</li> </ul>	8
<ul> <li>Number of GD packets, max.</li> </ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	8
<ul> <li>Size of GD packets, max.</li> </ul>	22 byte
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	22 byte
S7 basic communication	
• supported	Yes
• User data per job, max.	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes; Via CP and loadable FB
<ul> <li>User data per job, max.</li> </ul>	180 byte; With PUT/GET
<ul> <li>User data per job (of which consistent), max.</li> </ul>	240 byte; as server
S5 compatible communication	
supported	Yes; via CP and loadable FC
Number of connections	
• overall	16
<ul> <li>usable for PG communication</li> </ul>	15
<ul> <li>reserved for PG communication</li> </ul>	1
— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	15
<ul> <li>usable for OP communication</li> </ul>	15
— reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	15
<ul> <li>usable for S7 basic communication</li> </ul>	12
— reserved for S7 basic communication	0
— adjustable for S7 basic communication,	0
min.	



— adjustable for S7 basic communication, max.

S7 message functions	
Number of login stations for message functions, max.	16; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300

Test commissioning functions		
Status block	Yes; Up to 2 simultaneously	
Single step	Yes	
Number of breakpoints	4	
Status/control		
<ul> <li>Status/control variable</li> </ul>	Yes	
Variables	Inputs, outputs, memory bits, DB, times, counters	
<ul> <li>Number of variables, max.</li> </ul>	30	
— of which status variables, max.	30	
— of which control variables, max.	14	
Forcing		
• Forcing	Yes	
<ul> <li>Forcing, variables</li> </ul>	Inputs, outputs	
<ul> <li>Number of variables, max.</li> </ul>	10	
Diagnostic buffer		
• present	Yes	
<ul> <li>Number of entries, max.</li> </ul>	500	
— adjustable	No	
— of which powerfail-proof	100; Only the last 100 entries are retained	
<ul> <li>Number of entries readable in RUN, max.</li> </ul>		
— adjustable	Yes; From 10 to 499	
— preset	10	
Service data		
● can be read out	Yes	
Ambient conditions		
Ambient temperature during operation		
• min.	0°C	
• max.	60 °C	
Configuration		
Configuration software		
• STEP 7	Yes; V5.2 SP1 or higher with HW update	
Programming		
Command set	see instruction list	
<ul> <li>Nesting levels</li> </ul>	8	



<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	
Width	40 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	290 g
last modified:	10/09/2020

