

SIPLUS S7-1200 SM 1223 8DI/DQ with conformal coating based on 6ES7223-1QH32-0XB0 . SIMATIC S7-1200, Digital inputs/ output SM 1223, 8 DI AC/8 DO RLY, 8 DI 120/230 V AC, 8 DO relay 2 A

General information	
Product type designation	SM 1223, DI 8x120/230 V AC, DQ 8x relay
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Input current	
from backplane bus 5 V DC, max.	120 mA
Output voltage	
Power supply to the transmitters	
• present	Yes
Power loss	
Power loss, typ.	7.5 W
Digital inputs	
Number of digital inputs	8
• in groups of	4
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	8
horizontal installation	
— up to 40 °C, max.	8
— up to 50 °C, max.	8
vertical installation	
— up to 40 °C, max.	8
Input voltage	
• Type of input voltage	AC
• Rated value (AC)	120/230 V AC
• for signal "0"	20 V AC at 1 mA
• for signal "1"	79 V AC at 2.5 mA
Input current	

<ul style="list-style-type: none"> <li>• for signal "0", max. (permissible quiescent current)</li> </ul>	1 mA
<ul style="list-style-type: none"> <li>• for signal "1", min.</li> </ul>	2.5 mA
<ul style="list-style-type: none"> <li>• for signal "1", typ.</li> </ul>	9 mA
<b>Input delay (for rated value of input voltage)</b>	
<b>for standard inputs</b>	
— parameterizable	Yes; 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
<b>for interrupt inputs</b>	
— parameterizable	Yes
<b>Cable length</b>	
<ul style="list-style-type: none"> <li>• shielded, max.</li> </ul>	500 m
<ul style="list-style-type: none"> <li>• unshielded, max.</li> </ul>	300 m
<b>Digital outputs</b>	
Number of digital outputs	8
<ul style="list-style-type: none"> <li>• in groups of</li> </ul>	4
Short-circuit protection	No; to be provided externally
<b>Switching capacity of the outputs</b>	
<ul style="list-style-type: none"> <li>• with resistive load, max.</li> </ul>	2 A
<ul style="list-style-type: none"> <li>• on lamp load, max.</li> </ul>	30 W with DC, 200 W with AC
<b>Output voltage</b>	
<ul style="list-style-type: none"> <li>• Rated value (DC)</li> </ul>	5 V DC to 30 V DC
<ul style="list-style-type: none"> <li>• Rated value (AC)</li> </ul>	5 V AC to 250 V AC
<b>Output current</b>	
<ul style="list-style-type: none"> <li>• for signal "1" rated value</li> </ul>	2 A
<ul style="list-style-type: none"> <li>• for signal "1" permissible range, max.</li> </ul>	2 A
<b>Output delay with resistive load</b>	
<ul style="list-style-type: none"> <li>• "0" to "1", max.</li> </ul>	10 ms
<ul style="list-style-type: none"> <li>• "1" to "0", max.</li> </ul>	10 ms
<b>Total current of the outputs (per group)</b>	
<b>horizontal installation</b>	
— up to 50 °C, max.	8 A; Current per mass
<b>Relay outputs</b>	
<ul style="list-style-type: none"> <li>• Number of relay outputs</li> </ul>	8
<ul style="list-style-type: none"> <li>• Rated supply voltage of relay coil L+ (DC)</li> </ul>	24 V
<ul style="list-style-type: none"> <li>• Number of operating cycles, max.</li> </ul>	mechanically 10 million, at rated load voltage 100 000
<b>Switching capacity of contacts</b>	
— with inductive load, max.	2 A
— on lamp load, max.	30 W with DC, 200 W with AC
— with resistive load, max.	2 A
<b>Cable length</b>	
<ul style="list-style-type: none"> <li>• shielded, max.</li> </ul>	500 m

• unshielded, max.	150 m
<b>Interrupts/diagnostics/status information</b>	
Alarms	Yes
Diagnostics function	Yes
<b>Alarms</b>	
• Diagnostic alarm	Yes
<b>Diagnostics indication LED</b>	
• for status of the inputs	Yes
• for status of the outputs	Yes
• for maintenance	Yes
<b>Potential separation</b>	
<b>Potential separation digital inputs</b>	
• between the channels, in groups of	2
<b>Potential separation digital outputs</b>	
• between the channels	Relays
• between the channels, in groups of	2
• between the channels and backplane bus	1 500 V AC for 1 minute
<b>Permissible potential difference</b>	
between different circuits	750 V AC for 1 minute
<b>Degree and class of protection</b>	
IP degree of protection	IP20
<b>Ambient conditions</b>	
<b>Ambient temperature during operation</b>	
• min.	-20 °C; = Tmin (incl. condensation/frost); start-up @ 0 °C
• max.	60 °C; = Tmax
<b>Ambient temperature during storage/transportation</b>	
• min.	-40 °C
• max.	70 °C
<b>Altitude during operation relating to sea level</b>	
• Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 080 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax - 20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)
<b>Relative humidity</b>	
• Operation at 25 °C without condensation, max.	95 %
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
<b>Resistance</b>	
<b>Coolants and lubricants</b>	
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air

Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
• Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability
• Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection
• Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life
• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Conformal coating, Class A
Connection method	
required front connector	Yes
Mechanics/material	
Enclosure material (front)	
• Plastic	Yes
Dimensions	
Width	45 mm
Height	100 mm
Depth	75 mm
Weights	

---

Weight, approx.

230 g

**last modified:**

10/13/2020