## Data sheet



Figure similar

SIPLUS S7-1200 CPU 1215C DC/DC/relay -40...+60°C with conformal coating Signal board usable based on 6ES7215-1HG40-0XB0 . compact CPU, DC/DC/relay, 2 PROFINET "ports, onboard I/O: ""14 DI 24 V" "DC; 10 DO relay 2 A; 2 AI 0-10" V DC, Power supply: DC 20.4-28.8V DC, Program/data memory 125 KB

General information	
Product type designation	CPU 1215C DC/DC/relay
Firmware version	V4.1
Engineering with	
Programming package	STEP 7 V13 SP1 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Load voltage L+	
Rated value (DC)	24 V
<ul> <li>permissible range, lower limit (DC)</li> </ul>	5 V
• permissible range, upper limit (DC)	250 V
Input current	
Current consumption (rated value)	500 mA; CPU only

Current consumption, max.	1 500 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V DC
Encoder supply	
24 V encoder supply	
• 24 V	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	12 W
Memory	
Work memory	
• integrated	100 kbyte
• expandable	No
Load memory	
• integrated	4 Mbyte
• Plug-in (SIMATIC Memory Card), max.	with SIMATIC memory card
Backup	
• present	Yes; maintenance-free
• without battery	Yes
CPU processing times	
for bit operations, typ.	0.085 μs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.5 µs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
ОВ	
• Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	10 kbyte
max.	
Flag	
Number, max.	8 kbyte; Size of bit memory address area
Address area	
Process image	
Inputs, adjustable	1 kbyte
Outputs, adjustable	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 comm. modules, 1 signal board, 8 signal modules



Clock	
Hardware clock (real-time)	Yes
Backup time	480 h; Typical
<ul> <li>Deviation per day, max.</li> </ul>	±60 s/month at 25 °C
Digital inputs	
Number of digital inputs	14; Integrated
<ul> <li>of which inputs usable for technological functions</li> </ul>	6; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	14
Input voltage	
• Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input current	
● for signal "1", typ.	1 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Yes; Single phase : 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	10; Relays
Switching capacity of the outputs	
• with resistive load, max.	2 A
• on lamp load, max.	30 W with DC, 200 W with AC
Output delay with resistive load	
• "0" to "1", max.	10 ms; max.
• "1" to "0", max.	10 ms; max.
Switching frequency	
• of the pulse outputs, with resistive load, max.	1 Hz



Relay outputs	
Number of relay outputs	10
Number of operating cycles, max.	mechanically 10 million, at rated load voltage 100 000
Cable length	
• shielded, max.	500 m
• unshielded, max.	150 m
Analog inputs	
Number of analog inputs	2
Input ranges	V.
Voltage	Yes
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	
• shielded, max.	100 m; twisted and shielded
Analog outputs	
Number of analog outputs	2
Output ranges, current	
• 0 to 20 mA	Yes
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
<ul> <li>Resolution with overrange (bit including sign), max.</li> </ul>	10 bit
<ul> <li>Integration time, parameterizable</li> </ul>	Yes
<ul> <li>Conversion time (per channel)</li> </ul>	625 µs
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
<ul> <li>Resolution with overrange (bit including sign), max.</li> </ul>	10 bit
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
1. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
• RJ 45 (Ethernet)	Yes



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Protocols	
	Yes
PROFINET IO Controller	
PROFINET IO Device	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	16
PROFINET IO Device	
Services	
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared</li> </ul>	2
device, max.	
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes
Protocols (Ethernet)	
• TCP/IP	Yes
Open IE communication	
• TCP/IP	Yes
● ISO-on-TCP (RFC1006)	Yes
• UDP	Yes
Web server	
• supported	Yes
User-defined websites	Yes
Further protocols	
• MODBUS	Yes
Communication functions  S7 communication	
• supported	Yes
as server	Yes
	Yes
as client  Number of connections	1 63
Number of connections	16: dynamically
• overall	16; dynamically
Test commissioning functions	
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
• Forcing	Yes



• present	Yes
Traces	
Number of configurable Traces	2; Up to 512 KB of data per trace are possible
ntegrated Functions	
Number of counters	6
Counting frequency (counter) max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	Up to 4 with SB 1222
PID controller	Yes
Number of alarm inputs	4
Potential separation	
Potential separation digital inputs	
Potential separation digital inputs	500V AC for 1 minute
<ul><li>between the channels, in groups of</li></ul>	1
Potential separation digital outputs	
Potential separation digital outputs	Relays
<ul><li>between the channels</li></ul>	No
• between the channels, in groups of	2
EMC	
Interference immunity against discharge of static electri	city
Interference immunity against discharge of	Yes
static electricity acc. to IEC 61000-4-2	
<ul> <li>Test voltage at air discharge</li> </ul>	8 kV
<ul> <li>Test voltage at contact discharge</li> </ul>	6 kV
Interference immunity to cable-borne interference	
<ul> <li>Interference immunity on supply lines acc. to IEC 61000-4-4</li> </ul>	Yes
<ul> <li>Interference immunity on signal cables acc. to IEC 61000-4-4</li> </ul>	Yes
Interference immunity against voltage surge	
• Interference immunity on supply lines acc. to IEC 61000-4-5	Yes
Interference immunity against conducted variable disturbance induced by high-frequency fields	
Interference immunity against high-frequency	Yes
radiation acc. to IEC 61000-4-6	
radiation acc. to IEC 61000-4-6 Emission of radio interference acc. to EN 55 011	



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Page of protection   IP20	Degree and class of protection	
Free fall  Free fall Free fall Fall height, max.  Ambient temperature during operation  Min.  Min.  Min.  At cold restart, min.  At cold restart, min.  Ambient temperature during storage/transportation  At cold restart, min.  Ambient temperature during storage/transportation  Min.	IP degree of protection	IP20
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation</li> <li>min.</li> <li>max.</li> <li>60 °C; = Tmax; Tmax &gt; +55 °C number of simultaneously switched-on digital inputs 7, digital outputs 5, analog inputs 2, analog outputs 2 (no adjacent points) with horizontal mounting position</li> <li>At cold restart, min.</li> <li>At cold restart, min.</li> <li>At cold restart, min.</li> <li>At cold restart, min.</li> <li>analog outputs 2 (no adjacent points) with horizontal mounting position</li> <li>min.</li> <li>max.</li> <li>Ambient temperature during storage/transportation</li> <li>min.</li> <li>max.</li> <li>Attitude during operation relating to sea level</li> <li>Installation altitude above sea level, max.</li> <li>Ambient air temperature-barometric pressurealtitude</li> <li>Imax 10 K) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 20 K) at 568 hPa 540 hPa (+3 500 m +5 000 m); above 2 000 m max. 132 V AC</li> </ul> Relative humidity <ul> <li>With condensation, tested in accordance with IEC 60068-2-38, max.</li> <li>Vibrations</li> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> <li>Operation, tested according to IEC 60068-2-6</li> <li>Yes</li> </ul> Shock testing <ul> <li>tested according to IEC 60068-2-27</li> <li>Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms</li> </ul> Resistance <ul> <li>Coolants and lubricants</li> <li>— Resistancy industrial systems</li> <li>to biologically active substances according to EN 60721-3-3</li> <li>— to mechanically active substances according to EN 60721-3-3</li> <li>— to mechanically active substances according to EN 60721-3-3</li> <li>— to mechanically active substances according to EN 60721-3-3</li> <li>— to mechanically active substances according to EN 60721-3-3</li> <li>— to mechanically active substances according to EN 60721-3-3</li> <li>— to mechanically active substances</li> <li< td=""><td>Ambient conditions</td><td></td></li<></ul>	Ambient conditions	
Ambient temperature during operation  inin.  max.  40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C 60 °C; = Tmax; Tmax > +55 °C number of simultaneously switched-on digital inputs 7, digital outputs 5, analog inputs 2, analog outputs 2 (no adjacent points) with horizontal mounting position  inin.  At cold restart, min.  Ambient temperature during storage/transportation  min.  max.  Altitude during operation relating to sea level  Installation altitude above sea level, max.  Ambient air temperature-barometric pressurealtitude  Installation altitude above sea level, max.  Ambient air temperature-barometric pressurealtitude  Immin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 638 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m); above 2 000 m max. 132 V AC  Relative humidity  With condensation, tested in accordance with IEC 60068-2-38, max.  Vibrations  Vibrations  Vibration resistance during operation acc. to IEC 60068-2-38, max.  Vibrations  Vibration tested according to IEC 60068-2-6  Operation, tested according to IEC 60068-2-6  Yes: IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms  Resistance  Coolants and lubricants  — Resistant to commercially available coolants and lubricants  — Resistant to commercially available coolants and lubricants  — Resistance  To biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  — to mechanically active substances	Free fall	
Max.	● Fall height, max.	0.3 m; five times, in product package
• max.      • 00 °C; = Tmax; Tmax > +55 °C number of simultaneously switched-on digital inputs 7, digital outputs 5, analog inputs 2, analog outputs 2 (no adjacent points) with horizontal mounting position      • At cold restart, min.      • At cold restart, min.      • min.     • max.  Altitude during operation relating to sea level  Installation altitude above sea level, max.  • Ambient air temperature-barometric pressurealtitude  Installation altitude above sea level, max.  • Ambient air temperature-barometric pressurealtitude  Installation altitude above sea level, max.  • Ambient air temperature-barometric pressurealtitude  Installation altitude above sea level, max.  • Ambient air temperature-barometric pressurealtitude  Installation altitude above sea level, max.  • Ambient air temperature-barometric pressurealtitude  Installation altitude above sea level, max.  • Ambient air temperature-barometric pressurealtitude  Installation altitude above sea level, max.  • Ambient immunity altive substance secording to IEC 60068-2-6 (Sea Part 2-27 k) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 k) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 k) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 k) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 k) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 k) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 k) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 k) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 k) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 k) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 k) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 k) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 k) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 k) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 k) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 k) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 k) at	Ambient temperature during operation	
switched-on digital inputs 7, digital outputs 5, analog inputs 2, analog outputs 2 (no adjacent points) with horizontal mounting position  • At cold restart, min.  • Ambient temperature during storage/transportation  • min. • max.  • Ambient lating operation relating to sea level  • Installation altitude above sea level, max.  • Ambient air temperature-barometric pressure-altitude  • Installation altitude above sea level, max.  • Ambient air temperature-barometric pressure-altitude  • Installation altitude above sea level, max.  • Ambient air temperature-barometric pressure-altitude  • Installation altitude above sea level, max.  • Ambient air temperature-barometric pressure-altitude  • Installation altitude above sea level, max.  • Ambient air temperature-barometric pressure-altitude  • Installation altitude above sea level, max.  • Ambient air temperature-barometric pressure-altitude  • Installation altitude above sea level  • With condensation, tested according to IEC 60068-2-8  • Object of Installation altitude above sea level  • Ves; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request  • Ves; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3);  • Ves;	• min.	-40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C
Ambient temperature during storage/transportation  • min. • max.  70 °C  Altitude during operation relating to sea level  • Installation altitude above sea level, max. • Ambient air temperature-barometric pressurealtitude  • Installation altitude above sea level, max. • Ambient air temperature-barometric pressurealtitude  • Installation altitude above sea level, max. • Ambient air temperature-barometric pressurealtitude  • Installation altitude above sea level, max. • Ambient air temperature-barometric pressurealtitude  • Installation altitude above sea level, max. • Ambient air temperature-barometric pressurealtitude  • Installation altitude above sea level  • Installation altitude above and install altitude above sea level and in Installation altitude above and i	• max.	switched-on digital inputs 7, digital outputs 5, analog inputs 2, analog outputs 2 (no adjacent points) with horizontal mounting
<ul> <li>min.</li> <li>max.</li> <li>Altitude during operation relating to sea level</li> <li>Installation altitude above sea level, max.</li> <li>Ambient air temperature-barometric pressurealtitude</li> <li>Ambient air temperature-barometric pressurealtitude</li> <li>Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m); above 2 000 m max. 132 V AC</li> <li>Relative humidity</li> <li>With condensation, tested in accordance with IEC 60068-2-38, max.</li> <li>Vibrations</li> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> <li>Operation, tested according to IEC 60068-2-6</li> <li>Operation, tested according to IEC 60068-2-6</li> <li>Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms</li> <li>Resistance</li> <li>Coolants and lubricants</li> <li>Tested according to IEC 60068-2-6</li> <li>Coolants and lubricants</li> <li>Use in stationary industrial systems</li> <li>— to biologically active substances according to EN 60721-3-3</li> <li>— to chemically active substances according to EN 60721-3-3</li> <li>— to mechanically active substances</li> <li>Yes; Class 3S4 incl. sand, dust, *</li> </ul>	<ul> <li>At cold restart, min.</li> </ul>	-25 °C
max.     Altitude during operation relating to sea level     Installation altitude above sea level, max.     Ambient air temperature-barometric pressurealtitude	Ambient temperature during storage/transportation	
Altitude during operation relating to sea level  • Installation altitude above sea level, max.  • Ambient air temperature-barometric pressure- altitude  • Installation altitude above sea level, max.  • Ambient air temperature-barometric pressure- altitude  • Installation altitude above sea level, max.  • Ambient air temperature-barometric pressure- altitude  • Installation altitude above sea level, max.  • Ambient air temperature-barometric pressure- altitude  • Installation altitude above sea level, max.  • Ambient air temperature-barometric pressure- altitude  • Installation altitude above sea level, max.  • Ambient air temperature-barometric pressure- altitude  • Installation altitude above sea level, max.  • Ambient air temperature-barometric pressure- Timin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 10 K) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 658 hPa (-2 000 m +3 500 m) // Tmin (Tmax - 10 K) at 658 hPa (-2 000 m +3 500 m) // Tmin (Tmax - 10 K) at 658 hPa (-2 000 m +3 500 m) // Tmin (Tmax - 10 K) at 658 hPa (-2 000 m +3 500 m) // Tmin (Tmax - 10 K) at 658 hPa (-2 000 m +3 500 m) // Tmin (Tmax - 10 K) at 658 hPa (-2 000	• min.	-40 °C
Installation altitude above sea level, max.  Ambient air temperature-barometric pressurealtitude  Ambient air temperature-barometric pressurealtitude  Timin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m); above 2 000 m max. 132 V AC  Relative humidity  With condensation, tested in accordance with IEC 60068-2-38, max.  Vibrations  Vibration resistance during operation acc. to IEC 60068-2-6  Operation, tested according to IEC 60068-2-6  Shock testing  tested according to IEC 60068-2-7  Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms  Resistance  Coolants and lubricants  Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances  Yes; Class 384 incl. sand, dust, *	• max.	70 °C
Ambient air temperature-barometric pressure- altitude  Imin (Tmax - 10 K) at 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m); above 2 000 m max. 132 V AC  Relative humidity  With condensation, tested in accordance with IEC 60068-2-38, max.  Vibrations  Vibrations  Vibration resistance during operation acc. to IEC 60068-2-6  Operation, tested according to IEC 60068-2-6  Yes  Shock testing  Itested according to IEC 60068-2-7  Ves; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms  Resistance  Coolants and lubricants  Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m); // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m); // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m); // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m); // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m); // Twin Tmax at 1 140 hPa 795 hPa (+2 000 m); // Twin Tmax at 1 140 hPa 795 hPa (+2 000 m); // Twin Tmax at 1 140 hPa 795 hPa (+10 500 hpa +3 500 m); // Twin Tmax at 1 140 hPa 795 hPa (+10 500 hpa +3 500 m); // Twin Tmax at 1 140 hPa 79 hpa +5 000 hpa +5 000 m; // Twin Tmax at 1 140 hPa 795 hpa +5 000 hpa +5 000 m; // Twin Tmax at 1 140 hpa +5 000 hpa +5 000 m; // Twin Tmax at 1 140 hpa +5 000 hpa +5	Altitude during operation relating to sea level	
altitude  Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m); above 2 000 m max. 132 V AC  Relative humidity  With condensation, tested in accordance with IEC 60068-2-38, max.  Vibrations  Vibration resistance during operation acc. to IEC 60068-2-6  Operation, tested according to IEC 60068-2-6  Shock testing  tested according to IEC 60068-2-27  Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms  Resistance  Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances  Yes; Class 3S4 incl. sand, dust, *	<ul> <li>Installation altitude above sea level, max.</li> </ul>	2 000 m
With condensation, tested in accordance with IEC 60068-2-38, max.  Vibrations      Vibration resistance during operation acc. to IEC 60068-2-6      Operation, tested according to IEC 60068-2-6  Yes  Shock testing      tested according to IEC 60068-2-7      resistance  Coolants and lubricants      Resistant to commercially available coolants and lubricants  Use in stationary industrial systems      to biologically active substances according to EN 60721-3-3      to mechanically active substances      ves (Class 3S4 incl. sand, dust, *  100 %; RH incl. condensation/frost (no commissioning under condensation conditions)  2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail  Yes  Yes  IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms  Pyes; Incl. diesel and oil droplets in the air  Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request  Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *  Yes; Class 3S4 incl. sand, dust, *	•	Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m
Vibrations  • Vibration resistance during operation acc. to IEC 60068-2-6  • Operation, tested according to IEC 60068-2-6  Shock testing  • tested according to IEC 60068-2-7  • tested according to IEC 60068-2-7  Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms  Resistance  Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances  Ves; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request  Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *  Yes; Class 3S4 incl. sand, dust, *	Relative humidity	
Vibration resistance during operation acc. to IEC 60068-2-6      Operation, tested according to IEC 60068-2-6      Shock testing		
IEC 60068-2-6  ● Operation, tested according to IEC 60068-2-6  Shock testing  ● tested according to IEC 60068-2-27  Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms  Resistance  Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances  • Operation, tested according test 60068-2-6  Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms  Yes; Incl. diesel and oil droplets in the air  Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request  Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *  Yes; Class 3S4 incl. sand, dust, *	Vibrations	
Shock testing  • tested according to IEC 60068-2-27  Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms  Resistance  Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances  Yes; Class 3S4 incl. sand, dust, *  Yes; Class 3S4 incl. sand, dust, *		2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
● tested according to IEC 60068-2-27  Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms  Resistance  Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances  Yes; Class 3S4 incl. sand, dust, *  Yes; Class 3S4 incl. sand, dust, *	<ul> <li>Operation, tested according to IEC 60068-2-6</li> </ul>	Yes
value), duration 11 ms  Resistance  Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3 — to chemically active substances according to EN 60721-3-3 — to mechanically active substances  value), duration 11 ms  Yes; Incl. diesel and oil droplets in the air  Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request  Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *  — to mechanically active substances  Yes; Class 3S4 incl. sand, dust, *	Shock testing	
Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems — to biologically active substances according to EN 60721-3-3 — to chemically active substances according to EN 60721-3-3 — to mechanically active substances — to mechanically active substances  Yes; Incl. diesel and oil droplets in the air  Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request  Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *  Yes; Class 3S4 incl. sand, dust, *	• tested according to IEC 60068-2-27	
<ul> <li>Resistant to commercially available coolants and lubricants</li> <li>Use in stationary industrial systems</li> <li>to biologically active substances according to EN 60721-3-3</li> <li>to chemically active substances according to EN 60721-3-3</li> <li>to mechanically active substances</li> <li>Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request</li> <li>Yes; Class 3C4 (RH &lt; 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *</li> <li>Yes; Class 3S4 incl. sand, dust, *</li> </ul>	Resistance	
coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3 — to chemically active substances according to EN 60721-3-3 — to mechanically active substances  Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request  Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *  Yes; Class 3S4 incl. sand, dust, *	Coolants and lubricants	
<ul> <li>to biologically active substances according to EN 60721-3-3</li> <li>to chemically active substances according to EN 60721-3-3</li> <li>to EN 60721-3-3</li> <li>to EN 60721-3-3</li> <li>to EN 60721-3-3</li> <li>to mechanically active substances</li> <li>Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request</li> <li>Yes; Class 3C4 (RH &lt; 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *</li> <li>Yes; Class 3S4 incl. sand, dust, *</li> </ul>		Yes; Incl. diesel and oil droplets in the air
to EN 60721-3-3 exception of fauna); Class 3B3 on request  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances  exception of fauna); Class 3B3 on request  Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *  Yes; Class 3S4 incl. sand, dust, *	Use in stationary industrial systems	
to EN 60721-3-3  52 (severity degree 3); *  — to mechanically active substances  Yes; Class 3S4 incl. sand, dust, *		
·		
		Yes; Class 3S4 incl. sand, dust, *



Use on ships/at sea	
<ul> <li>to biologically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
<ul> <li>to chemically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); $^{\star}$
<ul> <li>to mechanically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
<ul> <li>Against chemically active substances acc.</li> <li>to EN 60654-4</li> </ul>	Yes; Class 3 (excluding trichlorethylene)
<ul> <li>Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04</li> </ul>	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
<ul> <li>Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
<ul> <li>Coatings for printed circuit board assemblies acc. to EN 61086</li> </ul>	Yes; Class 2 for high reliability
<ul> <li>Protection against fouling acc. to EN 60664-3</li> </ul>	Yes; Type 1 protection
<ul> <li>Military testing according to MIL-I-46058C,</li> <li>Amendment 7</li> </ul>	Yes; Discoloration of coating possible during service life
<ul> <li>Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>	Yes; Conformal coating, Class A
Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— SCL	Yes
Cycle time monitoring	
• adjustable	Yes
Dimensions	

Dimensions	
Width	130 mm
Height	100 mm
Depth	75 mm

Weights	
Weight, approx.	585 g

last modified: 10/13/2020

