Data sheet



SIPLUS S7-1200 CPU 1215C DC/DC/DC -40...+70°C with conformal coating based on 6ES7215-1AG40-0XB0 . compact CPU, DC/DC/DC, 2 PROFINET ports, onboard I/O: 14 DI 24 V DC 10 DO 24 V DC 0.5 A 2 Al 0-10 V DC, 2 AO 0-20 mA DC, Power supply: DC 20.4-28.8V DC, Program/data memory 125 KB

General information		
Product type designation	CPU 1215C DC/DC/DC	
Firmware version	V4.1	
Engineering with		
Programming package	STEP 7 V13 SP1 or higher	
Supply voltage		
Rated value (DC)		
• 24 V DC	Yes	
permissible range, lower limit (DC)	20.4 V	
permissible range, upper limit (DC)	28.8 V	
Load voltage L+		
Rated value (DC)	24 V	
permissible range, lower limit (DC)	5 V	
• permissible range, upper limit (DC)	250 V	
Input current		
Current consumption (rated value)	500 mA; CPU only	
Current consumption, max.	1 500 mA; CPU with all expansion modules	
Inrush current, max.	12 A; at 28.8 V DC	

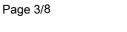
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Output current	
for backplane bus (5 V DC), max.	1 600 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
• 24 V	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	12 W
	100.71
Memory	
Work memory	
• integrated	100 kbyte
• expandable	No
Load memory	
• integrated	4 Mbyte
 Plug-in (SIMATIC Memory Card), max. 	with SIMATIC memory card
Backup	
• present	Yes; maintenance-free
without battery	Yes
CPU processing times	
for bit operations, typ.	0.085 μs; / instruction
for word operations, typ.	1.5 μs; / instruction
for floating point arithmetic, typ.	2.5 μs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of
ramber of blocks (total)	addressable blocks ranges from 1 to 65535. There is no
	restriction, the entire working memory can be used
OB	
• Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	10 kbyte
max.	10 Nayto
Flag	
Number, max.	8 kbyte; Size of bit memory address area
Address area I/O address area	
	1 024 byte
• Inputs	
• Outputs	1 024 byte
Process image	4 lib. 40
• Inputs, adjustable	1 kbyte
 Outputs, adjustable 	1 kbyte



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Hardware configuration	
Number of modules per system, max.	3 communication modules, no signal board can be used, 8 signal modules
Time of day	
Clock	
Hardware clock (real-time)	Yes
Backup time	480 h; Typical
Deviation per day, max.	±60 s/month at 25 °C
Digital inputs	
Number of digital inputs	14; Integrated
 of which inputs usable for technological functions 	6; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	14
Input voltage	
• Rated value (DC)	24 V
● for signal "0"	5 V DC at 1 mA
● for signal "1"	15 V DC at 2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase : 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	10
of which high-speed outputs	4; 100 kHz Pulse Train Output
Switching capacity of the outputs	
with resistive load, max.	0.5 A
Output delay with resistive load	
• "0" to "1", max.	1 μs



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• "1" to "0", max.	5 μs
Relay outputs	
Number of relay outputs	0
Cable length	
• shielded, max.	500 m
• unshielded, max.	150 m
Analog inputs	
Number of analog inputs	2
Input ranges	V
Voltage	Yes
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	
• shielded, max.	100 m; twisted and shielded
Analog outputs	
Number of analog outputs	2
Output ranges, current	
• 0 to 20 mA	Yes
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
 Resolution with overrange (bit including sign), 	10 bit
max.	
 Integration time, parameterizable 	Yes
Conversion time (per channel)	625 μs
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
 Resolution with overrange (bit including sign), 	10 bit
max.	
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
1. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
• RJ 45 (Ethernet)	Yes



Protocols	
	Yes
PROFINET IO Controller	
PROFINET IO Device	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
 Number of connectable IO Devices, max. 	16
PROFINET IO Device	
Services	
— Shared device	Yes
 Number of IO Controllers with shared 	2
device, max.	
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes
Protocols (Ethernet)	
• TCP/IP	Yes
Open IE communication	
• TCP/IP	Yes
● ISO-on-TCP (RFC1006)	Yes
• UDP	Yes
Web server	
• supported	Yes
User-defined websites	Yes
Further protocols	
• MODBUS	Yes
Communication functions S7 communication	
• supported	Yes
as server	Yes
	Yes
as client Number of connections	1 63
Number of connections	16: dynamically
• overall	16; dynamically
Test commissioning functions	
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
• Forcing	Yes



Diagnostic buffer	
• present	Yes
Integrated Functions	
Number of counters	6
Counting frequency (counter) max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
PID controller	Yes
Number of alarm inputs	4
Number of pulse outputs	4
Limit frequency (pulse)	100 kHz
Potential separation	
Potential separation digital inputs	
Potential separation digital inputs	No
 between the channels, in groups of 	1
Potential separation digital outputs	
between the channels	No
 between the channels, in groups of 	1
EMC	
Interference immunity against discharge of static electric	icity
 Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 	Yes
 Test voltage at air discharge 	8 kV
 Test voltage at contact discharge 	6 kV
Interference immunity to cable-borne interference	
 Interference immunity on supply lines acc. to IEC 61000-4-4 	Yes
 Interference immunity on signal cables acc. to IEC 61000-4-4 	Yes
Interference immunity against voltage surge	
 Interference immunity on supply lines acc. to IEC 61000-4-5 	Yes
Interference immunity against conducted variable disturbance induced by high-frequency fields	
 Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 	Yes
Emission of radio interference acc. to EN 55 011	
 Limit class A, for use in industrial areas 	Yes; Group 1
• Limit class B, for use in residential areas	Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
Degree and class of protection	
IP degree of protection	IP20



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nbient conditions	
Free fall	0.3 m; five times, in product package
• Fall height, max.	0.5 m, live times, in product package
Ambient temperature during operation	-40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C
• min.	
max.At cold restart, min.	70 °C; = Tmax; Tmax > +55 °C number of simultaneously switched-on digital inputs 7, digital outputs 5, analog inputs 2, analog outputs 2 (no adjacent points) with horizontal mounting position; Tmax > +60 °C number of simultaneously switched-on digital inputs 7, digital outputs 5, analog inputs 1, analog outputs (no adjacent points) with horizontal mounting position -25 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m
Ambient air temperature-barometric pressure- altitude	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 50 m) // Tmin (Tmax -20 K) at 658 hPa 540 hPa (+3 500 m000 m)
Relative humidity	
 With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
/ibrations	
 Vibration resistance during operation acc. to IEC 60068-2-6 	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
 Operation, tested according to IEC 60068-2-6 	Yes
Shock testing	
• tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (pea value), duration 11 ms
Resistance	
Coolants and lubricants	
 Resistant to commercially available coolants and lubricants 	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
 to biologically active substances according to EN 60721-3-3 	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
 to chemically active substances according to EN 60721-3-3 	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
 to mechanically active substances according to EN 60721-3-3 	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request



Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-— to chemically active substances according to EN 60721-3-6 52 (severity degree 3); * Yes; Class 6S3 incl. sand, dust; * — to mechanically active substances according to EN 60721-3-6 Usage in industrial process technology Yes; Class 3 (excluding trichlorethylene) Against chemically active substances acc. to EN 60654-4 Yes; Level GX group A/B (excluding trichlorethylene; harmful gas - Environmental conditions for process, concentrations up to the limits of EN 60721-3-3 class 3C4 measuring and control systems acc. to permissible); level LC3 (salt spray) and level LB3 (oil) ANSI/ISA-71.04 Remark * The supplied plug covers must remain in place over the unused - Note regarding classification of interfaces during operation! environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 Conformal coating Yes; Class 2 for high reliability · Coatings for printed circuit board assemblies acc. to EN 61086 Yes; Type 1 protection • Protection against fouling acc. to EN 60664-3 Yes; Discoloration of coating possible during service life Military testing according to MIL-I-46058C, Amendment 7 Yes; Conformal coating, Class A • Qualification and Performance of Electrical Insulating Compound for Printed Board

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Configuration		
Programming		
Programming language		
— LAD	Yes	
— FBD	Yes	
— SCL	Yes	
Cycle time monitoring		
• adjustable	Yes	
Dimensions		
Width	130 mm	
Height	100 mm	
Depth	75 mm	
Weights		
Weight, approx.	500 g	
last modified:	10/13/2020	



Assemblies according to IPC-CC-830A

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