SIEMENS

Data sheet

6AG1215-1AF40-5XB0

SIPLUS S7-1200 CPU 1215FC DC/DC/DC -25°C...55°C with conformal coating based on 6ES7215-1AF40-0XB0 . compact CPU, DC/DC/DC, 2 PROFINET PORT, "ONBOARD I/O: 14 DI 24VDC; 10 DO" "24V DC 0.5A; 2 AI 0-10V DC, 2" AO 0-20MA DC, POWER SUPPLY: DC 20.4 - 28.8 V DC, PROGRAM/DATA MEMORY 150 KB



General information		
Product type designation	CPU 1215FC DC/DC/DC	
Supply voltage		
Rated value (DC)		
• 24 V DC	Yes	
permissible range, lower limit (DC)	20.4 V	
permissible range, upper limit (DC)	28.8 V	
Load voltage L+		
Rated value (DC)	24 V	
permissible range, lower limit (DC)	5 V	
• permissible range, upper limit (DC)	250 V	
Input current		
Current consumption (rated value)	500 mA; CPU only	
Current consumption, max.	1 500 mA; CPU with all expansion modules	
Inrush current, max.	12 A; at 28.8 V DC	
l²t	0.5 A ² ·s	
Output current		
for backplane bus (5 V DC), max.	1 600 mA; Max. 5 V DC for SM and CM	

Encoder supply	
24 V encoder supply	
• 24 V	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	12 W
Memory	
Work memory	
• integrated	150 kbyte
• expandable	No
Load memory	
• integrated	4 Mbyte
 Plug-in (SIMATIC Memory Card), max. 	with SIMATIC memory card
Backup	
• present	Yes
maintenance-free	Yes
without battery	Yes
CPU processing times	
for bit operations, typ.	0.085 µs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.3 µs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of
Number of blooks (total)	addressable blocks ranges from 1 to 65535. There is no
	restriction, the entire working memory can be used
ОВ	
• Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	10 kbyte
max.	
Flag	
Number, max.	8 kbyte; Size of bit memory address area
Local data	
• per priority class, max.	16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB
Address area	
Process image	
Inputs, adjustable	1 kbyte
Outputs, adjustable	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 comm. modules, 1 signal board, 8 signal modules



Time of day	
Clock	
Hardware clock (real-time)	Yes
Backup time	480 h; Typical
 Deviation per day, max. 	60 s/month at 25 °C
Digital inputs	
Number of digital inputs	14; Integrated
 of which inputs usable for technological 	6; HSC (High Speed Counting)
functions	
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	14
Input voltage	
Rated value (DC)	24 V
● for signal "0"	5 V DC at 1 mA
● for signal "1"	15 V DC at 2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	10; Relays
Switching capacity of the outputs	
• with resistive load, max.	2 A
• on lamp load, max.	30 W with DC, 200 W with AC
Output delay with resistive load	
• "0" to "1", max.	10 ms; max.
• "1" to "0", max.	10 ms; max.
Relay outputs	
Number of relay outputs	10



 Number of operating cycles, max. 	mechanically 10 million, at rated load voltage 100 000
Cable length	modifically to million, attaced load voltage 100 000
• shielded, max.	500 m
	150 m
• unshielded, max.	130 111
Analog inputs	
Number of analog inputs	2
Input ranges	
Voltage	Yes
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	
• shielded, max.	100 m; twisted and shielded
Analog outputs	
Number of analog outputs	2
Output ranges, current	
• 0 to 20 mA	Yes
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
 Resolution with overrange (bit including sign), 	10 bit
max.	
 Integration time, parameterizable 	Yes
• Conversion time (per channel)	625 μs
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
 Resolution with overrange (bit including sign), 	10 bit
max.	
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
1. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
• RJ 45 (Ethernet)	Yes
Number of ports	2
• integrated switch	Yes



Protocols	
 PROFINET IO Controller 	Yes
 PROFINET IO Device 	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	Yes; as MRP client
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	No
— MRP	Yes; as MRP client
— MRPD	No
— PROFlenergy	No
— Prioritized startup	Yes
 Number of IO devices with prioritized 	16
startup, max.	
 Number of connectable IO Devices, max. 	16
 Number of connectable IO Devices for RT, 	16
max.	40
— of which in line, max.	16 V
Activation/deactivation of IO Devices	Yes
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
Updating time	The minimum value of the update time also depends on the
— Opdating time	communication component set for PROFINET IO, on the number
	of IO devices and the quantity of configured user data.
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	No
— MRP	Yes; as MRP client
— MRPD	No
— PROFlenergy	Yes
— Shared device	Yes
 Number of IO Controllers with shared 	2
device, max.	



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Protocols		
Supports protocol for PROFINET IO	Yes	
PROFIBUS	Yes; CM 1243-5 required	
AS-Interface	Yes; CM 1243-2 required	
Protocols (Ethernet)		
• TCP/IP	Yes	
• DHCP	No	
• SNMP	Yes	
• DCP	Yes	
• LLDP	Yes	
Open IE communication		
• TCP/IP	Yes	
— Data length, max.	8 kbyte	
• ISO-on-TCP (RFC1006)	Yes	
— Data length, max.	8 kbyte	
• UDP	Yes	
— Data length, max.	1 472 byte	
Web server		
• supported	Yes	
 User-defined websites 	Yes	
Further protocols		
• MODBUS	Yes	
Communication functions		
S7 communication		
• supported	Yes	
• as server	Yes	
• as client	Yes	
User data per job, max.	See online help (S7 communication, user data size)	
Number of connections		
• overall	16; dynamically	
Test commissioning functions		
Status/control		
Status/control variable	Yes	
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters	
Forcing		
• Forcing	Yes	
Diagnostic buffer		
• present	Yes	
Traces		
Number of configurable Traces	2	



 Memory size per trace, max 	•	Memory	size	per	trace.	max
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512 kbyte

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ntegrated Functions	
Number of counters	6
Counting frequency (counter) max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	Up to 4 with SB 1222
PID controller	Yes
Number of alarm inputs	4
Potential separation	
Potential separation digital inputs	
 Potential separation digital inputs 	500V AC for 1 minute
between the channels, in groups of	1
Potential separation digital outputs	
 Potential separation digital outputs 	Relays
between the channels	No
between the channels, in groups of	2
EMC	
Interference immunity against discharge of static electric	icity
 Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 	Yes
 Test voltage at air discharge 	8 kV
 Test voltage at contact discharge 	6 kV
Interference immunity to cable-borne interference	
 Interference immunity on supply lines acc. to IEC 61000-4-4 	Yes
 Interference immunity on signal cables acc. to IEC 61000-4-4 	Yes
Interference immunity against voltage surge	
 Interference immunity on supply lines acc. to IEC 61000-4-5 	Yes

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Interference immunity against high-frequency

radiation acc. to IEC 61000-4-6

Yes

Interference immunity against conducted variable disturbance induced by high-frequency fields

Emission of radio interference acc. to EN 55 011

Yes; Group 1 • Limit class A, for use in industrial areas

• Limit class B, for use in residential areas

Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011

IP degree of protection

IP20



Standards, approvals, certificates	
KC approval	Yes
Marine approval	Yes
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
Ambient conditions	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-25 °C; = Tmin
● max.	55 °C; = Tmax
 horizontal installation, min. 	-25 °C; = Tmin
 horizontal installation, max. 	55 °C; = Tmax
• vertical installation, min.	-25 °C; = Tmin
 vertical installation, max. 	45 °C; = Tmax
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Air pressure acc. to IEC 60068-2-13	
Storage/transport, min.	660 hPa
Storage/transport, max.	1 139 hPa
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	2 000 m
Ambient air temperature-barometric pressure- altitude	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m)
Relative humidity	
 With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; incl. condensation / frost permitted (no commissioning under condensation conditions)
Vibrations	
 Vibration resistance during operation acc. to IEC 60068-2-6 	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
 Operation, tested according to IEC 60068-2-6 	Yes
Shock testing	
• tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Resistance	
Coolants and lubricants	
Resistant to commercially available coolants and lubricants	Yes
Use in stationary industrial systems	



☼ PNAP

Yes; Class 3B2 mold, fungus and dry rot spores (with the - to biologically active substances according to EN 60721-3-3 exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-- to chemically active substances according 52 (severity degree 3); * to EN 60721-3-3 Yes; Class 3S4 incl. sand, dust, * - to mechanically active substances according to EN 60721-3-3 Use on ships/at sea Yes; Class 6B2 mold and fungal spores (excluding fauna); Class - to biologically active substances according 6B3 on request to EN 60721-3-6 - to chemically active substances according Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * to EN 60721-3-6 Yes; Class 6S3 incl. sand, dust; * - to mechanically active substances according to EN 60721-3-6 Usage in industrial process technology Yes; Class 3 (excluding trichlorethylene) - Against chemically active substances acc. to EN 60654-4 Yes; Level GX group A/B (excluding trichlorethylene; harmful gas - Environmental conditions for process, measuring and control systems acc. to concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil) ANSI/ISA-71.04 Remark * The supplied plug covers must remain in place over the unused - Note regarding classification of interfaces during operation! environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 Conformal coating Yes; Class 2 for high reliability • Coatings for printed circuit board assemblies acc. to EN 61086 Yes; Type 1 protection • Protection against fouling acc. to EN 60664-3 Yes; Discoloration of coating possible during service life Military testing according to MIL-I-46058C, Amendment 7 Yes; Conformal coating, Class A • Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A

Configuration	
Programming	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— SCL	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
 Block protection 	Yes
Access protection	
Protection level: Write protection	Yes



Protection level: Read/write protectionProtection level: Complete protection	Yes Yes
Cycle time monitoring	
● adjustable	Yes
Dimensions	
Width	130 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	585 g
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