

SIPLUS S7-1200 CPU 1212C DC/DC/relay -40...+70°C with conformal coating based on 6ES7212-1HE40-0XB0 . onboard "I/O: ""8 DI 24 V DC; 6 DO relay" "2 A;"" 2 AI 0-10 V DC, Power" supply: DC 20.4-28.8V DC, Program/data memory 75 KB

### General information

Product type designation	CPU 1212C DC/DC/relay
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### Supply voltage

Rated value (DC)	Yes
• 24 V DC	
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes

### Load voltage L+

• Rated value (DC)	24 V
• permissible range, lower limit (DC)	5 V
• permissible range, upper limit (DC)	250 V

### Input current

Current consumption (rated value)	400 mA; Typical
Current consumption, max.	1 200 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V

### Output current

for backplane bus (5 V DC), max.	1 000 mA; Max. 5 V DC for SM and CM
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### Encoder supply

24 V encoder supply	
• 24 V	L+ minus 4 V DC min.

### Power loss

Power loss, typ.	9 W
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### Memory

Work memory	
• integrated	75 kbyte
• expandable	No
Load memory	
• integrated	1 Mbyte
• Plug-in (SIMATIC Memory Card), max.	with SIMATIC memory card
Backup	
• present	Yes; maintenance-free

• without battery	Yes
<b>CPU processing times</b>	
for bit operations, typ.	0.085 µs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.3 µs; / instruction
<b>CPU-blocks</b>	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
<b>OB</b>	
• Number, max.	Limited only by RAM for code
<b>Data areas and their retentivity</b>	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
<b>Flag</b>	
• Number, max.	4 kbyte; Size of bit memory address area
<b>Local data</b>	
• per priority class, max.	16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB
<b>Address area</b>	
<b>Process image</b>	
• Inputs, adjustable	1 kbyte
• Outputs, adjustable	1 kbyte
<b>Hardware configuration</b>	
Number of modules per system, max.	3 com. modules, no signal board can be used, 2 signal modules
<b>Time of day</b>	
<b>Clock</b>	
• Hardware clock (real-time)	Yes
• Backup time	480 h; Typical
• Deviation per day, max.	60 s/month at 25 °C
<b>Digital inputs</b>	
Number of digital inputs	8; Integrated
• of which inputs usable for technological functions	4; HSC (High Speed Counting)
Source/sink input	Yes
<b>Number of simultaneously controllable inputs</b>	
all mounting positions	
— up to 40 °C, max.	8
<b>Input voltage</b>	
• Rated value (DC)	24 V

• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	0.2 µs, 0.4 µs, 0.8 µs, 1.6 µs, 3.2 µs, 6.4 µs and 12.8 µs, selectable in 4 groups
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	6; Relays
Switching capacity of the outputs	
• with resistive load, max.	2 A
• on lamp load, max.	30 W with DC, 200 W with AC
Output delay with resistive load	
• "0" to "1", max.	10 ms; max.
• "1" to "0", max.	10 ms; max.
Switching frequency	
• of the pulse outputs, with resistive load, max.	1 Hz
Relay outputs	
• Number of relay outputs	6
• Number of operating cycles, max.	mechanically 10 million, at rated load voltage 100 000
Cable length	
• shielded, max.	500 m
• unshielded, max.	150 m
Analog inputs	
Number of analog inputs	2
Input ranges	
• Voltage	Yes
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	
• shielded, max.	100 m; twisted and shielded

<b>Analog outputs</b>	
Number of analog outputs	0
<b>Analog value generation for the inputs</b>	
<b>Integration and conversion time/resolution per channel</b>	
• Resolution with overrange (bit including sign), max.	10 bit
• Integration time, parameterizable	Yes
• Conversion time (per channel)	625 µs
<b>Encoder</b>	
<b>Connectable encoders</b>	
• 2-wire sensor	Yes
<b>1. Interface</b>	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
<b>Interface types</b>	
• RJ 45 (Ethernet)	Yes
<b>Protocols</b>	
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• Open IE communication	Yes
• Web server	Yes
<b>PROFINET IO Controller</b>	
• Transmission rate, max.	100 Mbit/s
<b>Services</b>	
— Number of connectable IO Devices, max.	16
<b>PROFINET IO Device</b>	
<b>Services</b>	
— Shared device	Yes
— Number of IO Controllers with shared device, max.	2
<b>Protocols</b>	
Supports protocol for PROFINET IO	Yes
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes
<b>Protocols (Ethernet)</b>	
• TCP/IP	Yes
<b>Open IE communication</b>	
• TCP/IP	Yes

• ISO-on-TCP (RFC1006)	Yes
• UDP	Yes
Web server	
• supported	Yes
• User-defined websites	Yes
Further protocols	
• MODBUS	Yes
Communication functions	
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes
Number of connections	
• overall	16; dynamically
Test commissioning functions	
Status/control	
• Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
• Forcing	Yes
Diagnostic buffer	
• present	Yes
Traces	
• Number of configurable Traces	2; Up to 512 KB of data per trace are possible
Integrated Functions	
Number of counters	4
Counting frequency (counter) max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
PID controller	Yes
Number of alarm inputs	4
Potential separation	
Potential separation digital inputs	
• Potential separation digital inputs	500V AC for 1 minute
• between the channels, in groups of	1
Potential separation digital outputs	
• Potential separation digital outputs	Relays
• between the channels	No
• between the channels, in groups of	2

## EMC

### Interference immunity against discharge of static electricity

- |   |      |
|---|------|
| • Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 | Yes  |
| — Test voltage at air discharge   | 8 kV |
| — Test voltage at contact discharge   | 6 kV |

### Interference immunity to cable-borne interference

- |  |     |
|--|-----|
| • Interference immunity on supply lines acc. to IEC 61000-4-4  | Yes |
| • Interference immunity on signal cables acc. to IEC 61000-4-4 | Yes |

### Interference immunity against voltage surge

- |   |     |
|---|-----|
| • Interference immunity on supply lines acc. to IEC 61000-4-5 | Yes |
|---|-----|

### Interference immunity against conducted variable disturbance induced by high-frequency fields

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|--|-----|
| • Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 | Yes |
|--|-----|

### Emission of radio interference acc. to EN 55 011

- |   |  |
|---|--|
| • Limit class A, for use in industrial areas  | Yes; Group 1   |
| • Limit class B, for use in residential areas | Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011 |

## Degree and class of protection

- |                         |      |
|-------------------------|------|
| IP degree of protection | IP20 |
|-------------------------|------|

## Ambient conditions

### Free fall

- |                     |                                       |
|---------------------|---------------------------------------|
| • Fall height, max. | 0.3 m; five times, in product package |
|---------------------|---------------------------------------|

### Ambient temperature during operation

- |                               |   |
|-------------------------------|---|
| • min.                        | -40 °C; = Tmin; Startup @ -25 °C  |
| • max.                        | 70 °C; = Tmax; Tmax > +55 °C number of simultaneously switched-on digital inputs 4, digital outputs 3, analog inputs 2 (no adjacent points) with horizontal mounting position; Tmax > +60 °C number of simultaneously switched-on digital inputs 3, digital outputs 2, analog inputs 0 (no adjacent points) with horizontal mounting position |
| • vertical installation, min. | -40 °C; = Tmin; Startup @ -25 °C  |
| • vertical installation, max. | 50 °C; = Tmax   |
| • At cold restart, min.       | -25 °C  |

### Ambient temperature during storage/transportation

- |        |        |
|--------|--------|
| • min. | -40 °C |
| • max. | 70 °C  |

### Altitude during operation relating to sea level

- |   |         |
|---|---------|
| • Installation altitude above sea level, max. | 2 000 m |
|---|---------|

<ul style="list-style-type: none"> <li>• Ambient air temperature-barometric pressure-altitude</li> </ul>	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax - 20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m); above 2 000 m max. 132 V AC
<b>Relative humidity</b>	
<ul style="list-style-type: none"> <li>• With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
<b>Vibrations</b>	
<ul style="list-style-type: none"> <li>• Vibration resistance during operation acc. to IEC 60068-2-6</li> </ul>	2 g (m/s <sup>2</sup> ) wall mounting, 1 g (m/s <sup>2</sup> ) DIN rail
<ul style="list-style-type: none"> <li>• Operation, tested according to IEC 60068-2-6</li> </ul>	Yes
<b>Shock testing</b>	
<ul style="list-style-type: none"> <li>• tested according to IEC 60068-2-27</li> </ul>	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
<b>Resistance</b>	
<b>Coolants and lubricants</b>	
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
<b>Use in stationary industrial systems</b>	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
<b>Use on ships/at sea</b>	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
<b>Usage in industrial process technology</b>	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
<b>Remark</b>	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
<b>Conformal coating</b>	
<ul style="list-style-type: none"> <li>• Coatings for printed circuit board assemblies acc. to EN 61086</li> </ul>	Yes; Class 2 for high reliability

- Protection against fouling acc. to EN 60664-3
- Military testing according to MIL-I-46058C, Amendment 7
- Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A

Yes; Type 1 protection

Yes; Discoloration of coating possible during service life

Yes; Conformal coating, Class A

## Configuration

### Programming

#### Programming language

— LAD	Yes
— FBD	Yes
— SCL	Yes

### Cycle time monitoring

• adjustable	Yes
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## Dimensions

Width	90 mm
Height	100 mm
Depth	75 mm

## Weights

Weight, approx.	385 g
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**last modified:** 10/13/2020