## **SIEMENS**

Data sheet

## 6AG1212-1BE40-4XB0

SIPLUS S7-1200 CPU 1212C AC/DC/relay for medial exposure with conformal coating based on 6ES7212-1BE40-0XB0 . compact CPU, AC/DC/relay, onboard I/O: 8 DI 24 V DC 6 DO relay 2 A 2 AI 0-10 V DC, Power supply: AC 85-264V AC @ 47-63 Hz, Program/data memory 75 KB

| General information                                     |  |
|---|--|
| Product type designation                                | CPU 1212C AC/DC/relay                  |
| Supply voltage  |  |
| Rated value (AC)  |  |
| • 120 V AC  | Yes                                    |
| • 230 V AC  | Yes                                    |
| permissible range, lower limit (AC)                     | 85 V                                   |
| permissible range, upper limit (AC)                     | 264 V                                  |
| Line frequency  |  |
| <ul> <li>permissible range, lower limit</li> </ul>      | 47 Hz                                  |
| <ul> <li>permissible range, upper limit</li> </ul>      | 63 Hz                                  |
| Input current   |  |
| Current consumption (rated value)                       | 80 mA at 120 V AC; 40 mA at 240 V AC   |
| Current consumption, max.                               | 240 mA at 120 V AC; 120 mA at 240 V AC |
| Inrush current, max.                                    | 20 A; at 264 V                         |
| Output current  |  |
| for backplane bus (5 V DC), max.                        | 1 000 mA; Max. 5 V DC for SM and CM    |
| Encoder supply  |  |
| 24 V encoder supply                                     |  |
| • 24 V  | 20.4 to 28.8V                          |
| Power loss  |  |
| Power loss, typ.  | 11 W                                   |
| Memory  |  |
| Work memory   |  |
| • integrated  | 75 kbyte                               |
| • expandable  | No                                     |
| Load memory   |  |
| • integrated  | 1 Mbyte                                |
| <ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul> | with SIMATIC memory card               |
| Backup  |  |
| ● present   | Yes; maintenance-free                  |

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| • without battery  | Yes   |
|--|---|
| CPU processing times   |   |
| for bit operations, typ.   | 0.085 μs; / Operation   |
| for word operations, typ.  | 1.7 μs; / Operation   |
| for floating point arithmetic, typ.  | 2.3 μs; / Operation   |
| CPU-blocks   |   |
| Number of blocks (total)   | DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used |
| OB   |   |
| • Number, max.   | Limited only by RAM for code  |
| Data areas and their retentivity   |   |
| Retentive data area (incl. timers, counters, flags),                       | 10 kbyte  |
| max.   |   |
| Flag   |   |
| • Number, max.   | 4 kbyte; Size of bit memory address area  |
| Local data   |   |
| <ul> <li>per priority class, max.</li> </ul>                               | 16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB   |
| Address area   |   |
| Process image  |   |
| <ul> <li>Inputs, adjustable</li> </ul>                                     | 1 kbyte   |
| <ul> <li>Outputs, adjustable</li> </ul>                                    | 1 kbyte   |
| Hardware configuration   |   |
| Number of modules per system, max.   | 3 comm. modules, 1 signal board, 2 signal modules   |
| Time of day  |   |
| Clock  |   |
| <ul> <li>Hardware clock (real-time)</li> </ul>                             | Yes   |
| Backup time  | 480 h; Typical  |
| <ul> <li>Deviation per day, max.</li> </ul>                                | 60 s/month at 25 °C   |
| Digital inputs   |   |
| Number of digital inputs   | 8; Integrated   |
| <ul> <li>of which inputs usable for technological<br/>functions</li> </ul> | 4; HSC (High Speed Counting)  |
| Source/sink input  | Yes   |
| Number of simultaneously controllable inputs                               |   |
| all mounting positions   |   |
| — up to 40 °C, max.  | 8   |
| Input voltage  |   |
| Rated value (DC)   | 24 V  |
|  |   |

| ● for signal "0"                                     | 5 V DC at 1 mA  |
|--|---|
| • for signal "1"                                     | 15 V DC at 2.5 mA   |
| Input current  |   |
| • for signal "1", typ.                               | 1 mA  |
| Input delay (for rated value of input voltage)       |   |
| for standard inputs                                  |   |
| — parameterizable                                    | 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms,                             |
|  | selectable in groups of four  |
| — at "0" to "1", min.                                | 0.2 ms  |
| — at "0" to "1", max.                                | 12.8 ms   |
| for interrupt inputs                                 |   |
| — parameterizable                                    | Yes   |
| for technological functions                          |   |
| — parameterizable                                    | Yes; Single phase : 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz |
| Cable length   |   |
| • shielded, max.                                     | 500 m; 50 m for technological functions   |
| • unshielded, max.                                   | 300 m; for technological functions: No  |
| Digital outputs                                      |   |
| Number of digital outputs                            | 6; Relays   |
| Switching capacity of the outputs                    |   |
| • with resistive load, max.                          | 2 A   |
| <ul> <li>on lamp load, max.</li> </ul>               | 30 W with DC, 200 W with AC   |
| Output delay with resistive load                     |   |
| • "0" to "1", max.                                   | 10 ms; max.   |
| • "1" to "0", max.                                   | 10 ms; max.   |
| Switching frequency                                  |   |
| • of the pulse outputs, with resistive load, max.    | 1 Hz  |
| Relay outputs  |   |
| <ul> <li>Number of relay outputs</li> </ul>          | 6   |
| <ul> <li>Number of operating cycles, max.</li> </ul> | mechanically 10 million, at rated load voltage 100 000                                  |
| Cable length   |   |
| • shielded, max.                                     | 500 m   |
| • unshielded, max.                                   | 150 m   |
| Analog inputs  |   |
| Number of analog inputs                              | 2   |
| Input ranges   | N   |
| • Voltage  | Yes   |
| Input ranges (rated values), voltages                | X   |
| • 0 to +10 V   | Yes   |
| — Input resistance (0 to 10 V)                       | ≥100k ohms  |
| Cable length   |   |
|  |   |

| • shielded, max.  | 100 m; twisted and shielded |
|---|-----------------------------|
| Analog outputs  |                             |
| Number of analog outputs  | 0                           |
| Analog value generation for the inputs                              |                             |
| Integration and conversion time/resolution per channel              |                             |
| <ul> <li>Resolution with overrange (bit including sign),</li> </ul> | 10 bit                      |
| max.  |                             |
| <ul> <li>Integration time, parameterizable</li> </ul>               | Yes                         |
| Conversion time (per channel)                                       | 625 µs                      |
|   |                             |
| Encoder<br>Connectable encoders                                     |                             |
| • 2-wire sensor   | Yes                         |
| • 2-wire sensor   | 165                         |
| 1. Interface  |                             |
| Interface type  | PROFINET                    |
| Isolated  | Yes                         |
| automatic detection of transmission rate                            | Yes                         |
| Autonegotiation   | Yes                         |
| Autocrossing  | Yes                         |
| Interface types   |                             |
| • RJ 45 (Ethernet)  | Yes                         |
| Protocols   |                             |
| PROFINET IO Controller  | Yes                         |
| PROFINET IO Device  | Yes                         |
| <ul> <li>Open IE communication</li> </ul>                           | Yes                         |
| Web server  | Yes                         |
| PROFINET IO Controller  |                             |
| • Transmission rate, max.   | 100 Mbit/s                  |
| Services  |                             |
| - Number of connectable IO Devices, max.                            | 16                          |
| PROFINET IO Device  |                             |
| Services  |                             |
| — Shared device   | Yes                         |
| - Number of IO Controllers with shared                              | 2                           |
| device, max.  |                             |
| Protocols   |                             |
| Supports protocol for PROFINET IO                                   | Yes                         |
| PROFIBUS  | Yes; CM 1243-5 required     |
| AS-Interface  | Yes                         |
| Protocols (Ethernet)  |                             |
| • TCP/IP  | Yes                         |
| Open IE communication   |                             |
|   |                             |

| • TCP/IP   | Yes  |
|--|--|
| <ul> <li>ISO-on-TCP (RFC1006)</li> </ul>                 | Yes  |
| • UDP  | Yes  |
| Web server   |  |
| • supported  | Yes  |
| <ul> <li>User-defined websites</li> </ul>                | Yes  |
| Further protocols  |  |
| • MODBUS   | Yes  |
| Communication functions                                  |  |
| S7 communication   |  |
| • supported  | Yes  |
| • as server  | Yes  |
| • as client  | Yes  |
| Number of connections                                    |  |
| • overall  | 16; dynamically  |
|  | ,  |
| Test commissioning functions                             |  |
| Status/control   |  |
| <ul> <li>Status/control variable</li> </ul>              | Yes  |
| Variables  | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters |
| Forcing  |  |
| • Forcing  | Yes  |
| Diagnostic buffer  |  |
| • present  | Yes  |
| Traces   |  |
| <ul> <li>Number of configurable Traces</li> </ul>        | 2; Up to 512 KB of data per trace are possible                       |
| Integrated Functions                                     |  |
| Number of counters                                       | 4  |
| Counting frequency (counter) max.                        | 100 kHz  |
| Frequency measurement                                    | Yes  |
| controlled positioning                                   | Yes  |
| Number of position-controlled positioning axes, max.     | 8  |
| Number of positioning axes via pulse-direction interface | Up to 4 with SB 1222   |
| PID controller   | Yes  |
| Number of alarm inputs                                   | 4  |
| Potential separation                                     |  |
|  |  |
| Potential separation digital inputs                      |  |
|  | 500V AC for 1 minute   |
| Potential separation digital inputs                      | 500V AC for 1 minute<br>1  |

|   | Delave  |
|---|---|
| Potential separation digital outputs  | Relays<br>No  |
| between the channels  |   |
| <ul> <li>between the channels, in groups of</li> </ul>  | 2   |
| EMC   |   |
| Interference immunity against discharge of static electri   | city  |
| <ul> <li>Interference immunity against discharge of<br/>static electricity acc. to IEC 61000-4-2</li> </ul> | Yes   |
| — Test voltage at air discharge   | 8 kV  |
| <ul> <li>— Test voltage at contact discharge</li> </ul>   | 6 kV  |
| Interference immunity to cable-borne interference   |   |
| <ul> <li>Interference immunity on supply lines acc. to<br/>IEC 61000-4-4</li> </ul>                         | Yes   |
| <ul> <li>Interference immunity on signal cables acc. to<br/>IEC 61000-4-4</li> </ul>                        | Yes   |
| Interference immunity against voltage surge   |   |
| <ul> <li>Interference immunity on supply lines acc. to<br/>IEC 61000-4-5</li> </ul>                         | Yes   |
| Interference immunity against conducted variable distur   | bance induced by high-frequency fields  |
| <ul> <li>Interference immunity against high-frequency<br/>radiation acc. to IEC 61000-4-6</li> </ul>        | Yes   |
| Emission of radio interference acc. to EN 55 011  |   |
| <ul> <li>Limit class A, for use in industrial areas</li> </ul>  | Yes; Group 1  |
| <ul> <li>Limit class B, for use in residential areas</li> </ul>   | Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011  |
| Degree and class of protection  |   |
| IP degree of protection   | IP20  |
| Ambient conditions  |   |
| Free fall   |   |
| <ul> <li>Fall height, max.</li> </ul>   | 0.3 m; five times, in product package   |
| Ambient temperature during operation  |   |
| • min.  | -20 °C; = Tmin; Startup @ 0 °C  |
| • max.  | 60 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical |
| <ul> <li>horizontal installation, min.</li> </ul>   | -20 °C; = Tmin (incl. condensation/frost); start-up @ 0 °C  |
| <ul> <li>horizontal installation, max.</li> </ul>   | 60 °C; = Tmax   |
| • vertical installation, min.   | -20 °C; = Tmin  |
| <ul> <li>vertical installation, max.</li> </ul>   | 50 °C; = Tmax   |
| • At cold restart, min.   | 0 °C  |
| Ambient temperature during storage/transportation   |   |
| ● min.  | -40 °C  |
|   |   |

| Altitude during operation relating to sea level   | 0.000  |
|---|--|
| <ul> <li>Installation altitude above sea level, max.</li> </ul>   | 2 000 m  |
| <ul> <li>Ambient air temperature-barometric pressure-<br/>altitude</li> </ul>   | Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) //<br>Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500<br>m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m<br>+5 000 m); above 2 000 m max. 132 V AC |
| Relative humidity   |  |
| <ul> <li>With condensation, tested in accordance with<br/>IEC 60068-2-38, max.</li> </ul>   | 100 %; RH incl. condensation/frost (no commissioning under condensation conditions)  |
| Vibrations  |  |
| <ul> <li>Vibration resistance during operation acc. to<br/>IEC 60068-2-6</li> </ul>   | 2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail  |
| <ul> <li>Operation, tested according to IEC 60068-2-6</li> </ul>  | Yes  |
| Shock testing   |  |
| <ul> <li>tested according to IEC 60068-2-27</li> </ul>  | Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms  |
| Resistance  |  |
| Coolants and lubricants   |  |
| <ul> <li>Resistant to commercially available<br/>coolants and lubricants</li> </ul>   | Yes; Incl. diesel and oil droplets in the air  |
| Use in stationary industrial systems  |  |
| <ul> <li>to biologically active substances according<br/>to EN 60721-3-3</li> </ul>   | Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request   |
| <ul> <li>to chemically active substances according<br/>to EN 60721-3-3</li> </ul>   | Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-<br>52 (severity degree 3); *   |
| <ul> <li>— to mechanically active substances<br/>according to EN 60721-3-3</li> </ul>   | Yes; Class 3S4 incl. sand, dust, *   |
| Use on ships/at sea   |  |
| <ul> <li>to biologically active substances according<br/>to EN 60721-3-6</li> </ul>   | Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request  |
| <ul> <li>to chemically active substances according<br/>to EN 60721-3-6</li> </ul>   | Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-<br>52 (severity degree 3); *   |
| <ul> <li>— to mechanically active substances<br/>according to EN 60721-3-6</li> </ul>   | Yes; Class 6S3 incl. sand, dust; *   |
| Usage in industrial process technology  |  |
| <ul> <li>Against chemically active substances acc.</li> <li>to EN 60654-4</li> </ul>  | Yes; Class 3 (excluding trichlorethylene)  |
| <ul> <li>Environmental conditions for process,<br/>measuring and control systems acc. to<br/>ANSI/ISA-71.04</li> </ul>                  | Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)                                |
| Remark  |  |
| <ul> <li>— Note regarding classification of<br/>environmental conditions acc. to EN 60721,<br/>EN 60654-4 and ANSI/ISA-71.04</li> </ul> | * The supplied plug covers must remain in place over the unused interfaces during operation!   |
| Conformal coating   |  |



| acc. to EN 61086  |  |
|---|--|
| <ul> <li>Protection against fouling acc. to EN 60664-3</li> </ul>   | Yes; Type 1 protection                                     |
| <ul> <li>Military testing according to MIL-I-46058C,<br/>Amendment 7</li> </ul>   | Yes; Discoloration of coating possible during service life |
| <ul> <li>Qualification and Performance of Electrical<br/>Insulating Compound for Printed Board<br/>Assemblies according to IPC-CC-830A</li> </ul> | Yes; Conformal coating, Class A                            |
| Configuration   |  |
| Programming   |  |
| Programming language  |  |
| — LAD   | Yes  |
| — FBD   | Yes  |
| — SCL   | Yes  |
| Cycle time monitoring   |  |
| ● adjustable  | Yes  |
| Dimensions  |  |
| Width   | 90 mm  |
| Height  | 100 mm   |
| Depth   | 75 mm  |
| Weights   |  |
| Weight, approx.   | 425 g  |
| last modified:  | 10/13/2020   |

Coatings for printed circuit board assemblies

Yes; Class 2 for high reliability

##